BUICK PARTS: GROUP NUMBERS

Engine • Clutch • Decals ................................................................. Group 0
Cooling • Oiling • Grills ................................................................. Group 1
Electrical • Lamps ...................................................................... Group 2
Fuel • Carburetion • Exhaust ......................................................... Group 3
Transmission • Brakes ................................................................. Group 4
Wheels • Propeller Shaft • Rear Axle ........................................... Group 5
Front Suspension • Steering ......................................................... Group 6
Frame • Springs • Shocks • Bumpers ............................................. Group 7
Hood • Front Fenders • Running Boards ..................................... Group 8
Heater • Air Conditioner • Firewall • Radio • Antenna ............... Group 9
Glass • Doors • Cowl • Weatherstrip • Wiper • Dash ................. Group 10
Rear 1/4 Glass • Seats • Door Sills • Dome Lenses .................... Group 11
Rocker Panels • Rear Sheet Metal • Deck Lid ............................. Group 12
Convertible Tops and Parts ......................................................... Group 13
Door Panels • Misc. Interior • Headlinings ................................. Group 14
Carpet • Floor Mats • Trunk Linings ............................................. Group 15
Literature ..................................................................................... Group 16

-ATTENTION-
This catalog pertains to 1963 and Up Riviera ONLY

We also have catalogues and stock Buick parts for:

1930's and Up All models

1961 and Up Special, Skylark, Sportwagon and Gran Sport

1961 and Up LeSabre, Invicta, Wildcat, Electra 225, Centurion, Century and Apollo

1973 and Up Regal, Grand National, T-Type and GNX

Please inquire about separate catalogs for the above Buicks

www.oldbuickparts.com

All rights reserved. No part of this publication may be reproduced without prior written permission from CARS, Inc. Illustrations in this catalog are representations only and may not exactly depict any particular part or part number. Prices subject to change without notice.
Typical 1963-1975
Buick V-8 Engine
Motor Mounts (.027)

1963-1965 All except 65 GS front motor mounts.
MM615.................................................................$58.00 pr.

1967-1976 All with four hole flange. Left and right sides.
MM676.................................................................$52.00 pr.

Motor Mount Rebuilding Service

We can only rebuild mounts listed below. Please inquire.

1965-1966
1965: GS;
1966: Front motor mounts.
MM656R ...........................................................$182.75 pr.

1967-1970 Riviera first type, #’s 1231008-9
There are two types. This is not the interlocking type.
MM670 ...........................................................$222.00 pr.

Crankshaft Main Bearing Sets

MBS596 ...............................................................$179.50 set

MBS679 ...............................................................$97.50 set

MBS706 ...............................................................$129.00 set

Connecting Rods

CR596 .................................................................$49.25 ea.

1967-1972 430 and 455 engines.
CR672 .................................................................$59.25 ea.

Connecting Rods Bearings

1963-1976
RBS576 .................................................................$89.50 set

Timing Chain Covers

1963-1966 All.
TC576 .................................................................$299.00 ea.

1967-1976 All 400, 430 and 455 engine. A top quality item manufactured from 356-T6 aluminum with improvements such as upgraded coolant and oil passages. Includes neoprene front seal.
TC676 ...............................................................$479.00 ea.

Timing Cover Seals

Our modern steel housed, silicon seals replace the OEM "rope" seal and steel retainer. A spring insert keeps pressure against balancer for improved sealing.

1963-1966 All
TCS536L ..............................................................$12.75 ea.

1967-1976 All
TCS650 ..............................................................$17.00 ea.

Timing Chain Sets

TS576 .................................................................$108.50 set
TS536 ..........Chain Only.................................$34.50 ea.

1967 Early 430 engines.
TS67E .................................................................$68.75 set

1967: Late 430 engines;
TS676 .................................................................$56.25 ea.

Timing Cover Gasket Sets

Sets Contain Standard Rope Seal

1963-1966 All.
TCS536 ...............................................................$27.25 set

1967-1976 All.
TCS676 ...............................................................$25.25 set
ZDDP Oil Supplement - 4 oz. Bottle

ZDDPlus is an oil additive that contains high concentrations of Zinc Diakyl Dithiophosphate, which has been the primary extreme pressure ingredient now missing from modern day motor oils. This is a must in all flat-tappet engines!

ZDDP.................................$14.00 ea.

ZDDP5................(5 Bottles)........$39.95

Camshafts

1963-1966 All.
CS576 ..............................................................$169.50 ea.
1967-1976 430 and 455 engines, except stage one.
CS676 ..............................................................$179.50 ea.
CS785 ..............................................................$95.50 ea.
All Years. All Engines. Cam break-in lube.
CL300..............................................................$7.50 ea.

Camshaft Bearings Sets

1963-1966 All.
CBS576 ..............................................................$47.50 set
1967-1976 All.
CBS676 ..............................................................$54.00 set

Pistons

1961-1966 All 400, 401 engines. Piston and pin.
P401S..........................(Set of 8)..................$287.00 set
1963-1966 All 425 engines. Piston and pin.
P425.........................................................$54.50 ea.
P425S..........................(Set of 8)..................$325.00 set
P679S..........................(Set of 8)..................$535.00 set
1970-1976 All 455 engines. Piston and pin.
P706.........................................................$57.25 ea.
P706S..........................(Set of 8)..................$530.00 set

Piston Ring Sets

PRS401C..................(cast iron)..................$94.50 set
PRS401M..................(moly)......................$139.00 set
PRS425C..................$78.25 set
PRS430C..................$187.50 set
PRS455C..................(cast iron)..................$64.50 set
PRS455M..................(moly)......................$95.00 set
PRS350M..................(moly)......................$64.50 set

Harmonic Balancers

HB676.................................$269.50 ea.

Harmonic Balancer Rebuilding Service (.659)
Balancers are completely disassembled shot peened and inspected. Threaded holes are repaired and new seal saver is installed. New silicone rubber is injected, then vulcanized for proper bonding. Please remove any bolted pulleys before sending. For those not listed, please inquire.

HB401RS.................................$199.50 ea.
2.00 inches, 1.440 id.
HB425RS.................................$249.00 ea.
HB350RS.................................$108.00 ea.
HB455RS.................................$199.50 ea.

Harmonic Balancer Bolt

1967-1976 All 400, 430, 455 engines.
HBB676.................................$7.50 ea.

Harmonic Balancer Washer

1967-1976 All 400, 430, 455 engines.
Valves - Intake

1963-1966 All.
IV596 .................................................. $14.25 ea.
1967-1976 430 and 455. Except GS.
IV676 .................................................. $11.50 ea.
IV680 .................................................. $10.00 ea.
1971-1974 455 Stage 1.
IV714 .................................................. $17.00 ea.
1971-1974 Rivera GS.
IV714GS .................................................. $15.50 ea.

Valves - Exhaust

1963-1966 All.
EV596 .................................................. $16.50 ea.
1967-1974 430 and 455 engines. Except GS.
EV674 .................................................. $14.75 ea.
1975-1976 455 engines.
EV756 .................................................. $18.50 ea.

Valve Guides

1963-1965 401 and 425 engines. (int./ext.).
VG733 .................................................. $4.00 ea.
1966 All with 401 engine. Valve guide. (intake).
VG937 .................................................. $3.00 ea.
VG733 .................................................. $4.00 ea.
VG6113 .................................................. $2.75 ea.
VG6114 .................................................. $2.75 ea.

Freeze Plug Kits

Kits contain necessary plugs for block, cam, oil holes. “B” kits contain brass plugs for water jackets.

1963-1966 All.
FPK536 ............................................... $18.50 each kit
1967-1976 All 430 and 455 engines. Steel.
FPK670 ............................................... $10.00 ea.
FPK670B ............................................. $15.50 ea.
FPK640 ............................................... $10.50 ea.
FPK640B ............................................. $10.00 ea.

Flywheels

1967-1976 All. 430, 455 engines with auto transmission.
FW676 ............................................... $99.00 ea.

Valve Stem Seals

1963-1966 All.
VSS536 ............................................... $3.00 ea.
VSS674 ............................................... $2.75 ea.

Valve Spring Retainers (.310) (Keepers)

1963-1975 all V-8 engines.
32 pairs needed per car.
VR365 ............................................... $3.75 pr.
VR365S ............................................. $49.50 set

Valve Springs

VS536 ............................................... $5.00 ea.
VS536S ............................................. $58.00 set
VS596 ............................................... $4.75 ea.
VS596S ............................................. $52.25 set
1967-1972 All except GS. Intake and exhaust.
VS672 ............................................... $4.50 ea.
VS672S ............................................. $58.00 set
VS714 ............................................... $4.75 ea.
VS734 ............................................... $4.75 ea.

Valve Seat Inserts

VSI592 ............................................... $4.75 ea.
VSI590 ............................................... $4.75 ea.
VSI648 ............................................... $8.00 ea.
1967-1974 All except Riviera GS. (intake).
VSI674 ............................................... $8.00 ea.
VSI704 ............................................... $5.00 ea.

Rear Main Seal

RMS576 ............................................. $24.50 ea
RMS650 ............................................. $25.25 ea.
Rocker Arm Assemblies (Sold Outright)

- RAA680 ............................................................ $265.00 pr.
- RAA702 ............................................................ $179.50 pr.

- RAA702 ............................................................ $179.50 pr.

Rocker Arm Assembly Rebuilding

**1961-1966** All 364, 401, 425 engines.
- RAA596 ............................................................ $379.50 pr.

**1967-1976** All 400, 430, 455 engines.
- RAA676 ............................................................ $399.00 pr.

Rocker Arm Shafts

- RS536 ............................................................ $48.50 ea.
- RS536P ............................................................ $95.00 pr.

- RS689 ............................................................ $55.00 ea.

- RS705 ............................................................ $55.00 ea.

**1977-1981**
- RS700 ............................................................ $39.50 ea.

Rocker Arm Assemblies

- RAS536 ............................................................ $208.50 set

**1963-1966** All 364, 400, 401, 425 engines.
- Fits LH 4 Rear and RH 4 Front.
- Reproduced in steel.
- RA596A ............................................................ $17.00 ea.

**1963-1966** All 364, 400, 401, 425 engines.
- Fits RH 4 Rear and LH 4 Front.
- Reproduced in steel.
- RA596B ............................................................ $17.00 ea.

Rocker Arm Retainers

**1970-1975** 455 Engine. Intake #1, 4, 5, 8. Exhaust #2, 3, 6, 7.
- RA689A ............................................................ $17.00 ea.

**1970-1975** 455 Engine. Intake #2, 3, 6, 7. Exhaust #1, 4, 5, 8.
- RA689B ............................................................ $17.00 ea.

- RA705S ............................................................ $259.00 set

**1970-1975** 455 Engine. Intake #2, 3, 6, 7. Exhaust #1, 4, 5, 8.
- RA705B ............................................................ $8.50 ea.

- RA705S ............................................................ $105.25 set

Rocker Arm Retainers

**1970-1972** All. Rocker arm retainers.
- For use with aluminum rocker arms.
- 16 per car. Nylon.
- RR702 ............................................................ $1.75 ea.

Oil Slinger

**1977-1981** All 350 engines.
- OS615 ............................................................ $11.75 ea.
Engine Parts (Group 0)

Valve Rocker Cover Parts

**1963-1966** Valve rocker cover bolt grommet. Four per car.
VCG572..........................$3.75 ea.

**1963-1966** Valve cover vent, rubber grommet. (1" hole).
VG634..........................$7.75 ea.

**1964-1967** Solid rocker cover plug.
CP647.............................$13.50 ea.

**1967-1974** Intake manifold vent grommet.
VG634..........................$7.75 ea.

**1970-1974** All V-8, left hand valve cover grommet.
..VG704..........................$6.00 ea.

**1964-1967**
**1964-1966**: GS with 2-4 carbs;
**1967**: with engine dress up kit.
“AC OIL” Chrome twist on cap.
OC647.........................(chrome)........$34.50 ea.
OC397.........................(black)........$29.50 ea.

Breather Tubes (1.762) (Air Cleaner to Rocker Cover)

VT689.............................$19.50 ea.

**1970-1971** all V-8; 1972 all 455 engines.
VT704.............................$19.50 ea.

Crankcase Vent Hose (To Carb) (1.726)

**1967** 400, 430:
**1968-1971** All 4BBL engines.
VH671.............................$28.00 ea.

**1971-1975** All 350 and 455 engines with 4BBL carb. (Formed hose).
VH725.............................$24.50 ea.

Chrome Valve Cover Set

**1970-1976** Buick 455 Engines
**1967-1969** Buick 455 Engines -(Will Fit But Look Different)
A beautiful chrome valve cover set.
VC555C.............................$149.50 pr.

Aluminum Valve Covers

**1963-1966** all 401, 425 engines.
Grooved with “BUICK” as original.
Nice reproduction!
AVC536..........................$239.00 pr.

**1953-1966** all with aluminum valve covers.
Spark plug wire retainer stanchion.
Chrome plated.
WRS636..........................$37.50 pr.

Powder coated so not to flake, peel or chip. Tall valve covers allow use of adjustable roller rockers, large valves, springs and retainers. Thick aluminum construction allows for even gasket compression and proper sealing. Will not bend, dent or distort. Results in reduced engine noise and heat.

AVC350......................(350 Engines)..................$179.50 pr.
AVC455..(1967-1976 400, 430, 455 Engines)...$179.50 pr.

**1967-1976** Valve cover retaining nut and plate.
RCS686.............................$4.25 ea.

RCS686C.............................$6.50 ea.

**1967-1976** Valve cover retainer with tall stud.
RCS686T.............................$6.50 ea.

RCS686TC..........................$7.50 ea.
Full Engine Overhaul Gasket Sets

1963-1966 All.
FGS576 ........................................................... $135.00 set

1967-1976 430 and 455 engines. *
FGS676 ........................................................... $89.50 set

* Intake manifold gasket not included, please see Group 3

Cylinder Head Gasket Sets

1963-1966 All.
HGS576 ........................................................... $112.00 set

1967-1976 430 and 455 engines.*
HGS676 ........................................................... $51.00 set

* Intake manifold gasket not included, please see Group 1.

Cylinder Head Gaskets

1963-1966 All.
HG576 ................................................................ $77.50 pr.

1967-1969 All.
HG676 ................................................................ $40.75 pr.

Valve Cover Gaskets

1963-1966 All.
VCG536.............................................................. $16.50 pr.

1967-1976 All.
VCG676.............................................................. $17.75 pr.

Push Rod Cover Gaskets

1963-1966 All.
PRG576 ................................................................ $11.50 ea.

Timing Cover Gasket Sets

Sets Contain Standard Rope Seal

1963-1966 All.
TCS536 ........................................................... $20.00 set

1967-1976 All.
TCS676 ........................................................... $25.25 set

Push Rods

1963-1966 All.
PR597.................................................................. $5.75 ea.
PR597S.................(complete set of 16)............. $78.00 set

1967-1969 All.
PR669.................................................................. $3.75 ea.
PR669S.................(complete set of 16)............. $58.00 set

PR706.................................................................. $4.25 ea.
PR706S................. (complete set of 16)............. $58.00 set

PR701.................................................................. $4.25 ea.
PR701S.................(complete set of 16)............. $58.00 set

Hydraulic Valve Lifters

1963-1966 All.
VL567 ................................................................... $9.50 ea.
VL567S.................(set of 16)..................... $139.50 set

VL679 .............................................................. $7.00 ea.
VL679S.................(set of 16)..................... $102.50 set

VL680 .............................................................. $4.75 ea.
VL680S.................(set of 16)..................... $69.50 set
Buick Engine Enamel (Group 0)

**Engine Compartment and Chassis Paint**
Our Satin Black Enamel contains the correct blend of dulling agents to give that "Authentic New Look". Use it on inner fender wells, under hood, radiator supports brackets, fan, air cleaner, etc. It is also correct for chassis.

**All Years and Models**
EP2............................(quart).......................$24.50 ea.
EP2S......................(spray can)...................$14.00 ea.

**1963-1964 Buick Silver**
EP614............$27.50 qt.  EP614S............$14.00 spray can

**1963-1967 Buick Green**
EP536............$27.50 qt.  EP536S............$14.00 spray can

**1965-1976 Buick Red**
EP644............$27.50 qt.  EP644S............$14.00 spray can

**Cast Iron Paint**
Extremely High Temperature - 1800 degrees. Excellent for manifolds and exhaust systems. Will not burn OFF.

**12 oz. Spray Can**
EP3............(spray can)........$19.50 ea.

**Quart Can**
EP3.............(pint)............$32.00 ea.

**Engine Enamel (Group 0)**

**Spray Gun for Engine Enamels**
Self-propelled unit enables you to spray up to 16 oz. of paint. Great for use on engine enamels listed above that are not available in spray cans.

SG220......................$8.25 ea.
Refill cartridge.
SGR220 .................$6.50 ea.

**High Heat - High Gloss**
Quart Cans
12 oz.
Spray Can

*Note: Spray cans can not be shipped by Air.*
1963-1966 Air Cleaner I.D. Plates
Not just a "decal" but a high quality silk screened impression on a die cut reflective aluminum disc. Add the final touch to your highly detailed engine compartment. Will not fade or wrinkle. Easy to apply. Absolutely Show Quality. Approved and Licensed by Buick.

1963 401 engine "Riviera Wildcat 445".
D115A..................................$37.50 ea.

1963 425 engine "Riviera Wildcat 465".
D116A..................................$37.50 ea.

1964 All; 1966 Riviera GS "Buick Wildcat 465". 425 Engines.
D94A.................................................................$37.50 ea.

1965-1966 401 engines. 10" diameter "Buick Wildcat 445".
D92A.........................................................$37.50 ea.

D99A.........................................................$37.50 ea.
Air Cleaner Decals
D115 1963 "Riviera Wildcat 445" for engines 401..$15.25
D116 1963 "Riviera Wildcat 465" for engines 425..$15.25
D161 1963 Riviera air cleaner snorkel Wildcat head.$8.50
D45 1963 401 Engine A96C Air Filter Instruction...$5.50
D96 1965 401 Eng. Air cleaner instructor. #6420861.$6.25
D90 1964-1966 401 and 425 eng. Side of air cleaner decal (AC-A85C).................................$5.50
D56 1968-1976 "Keep your GM car all GM". #6424826..................................................$9.00
D126 1964-1966 "Super Wildcat", for 2x4-BBL cars. $8.00
D99 1965-1966 all 425 engines except GS. "Buick Wildcat 465" 10"...diameter...........................$12.50
D92 1965-1966 401 engine "Buick Wildcat 445". Red 10" diameter ........................................$12.50
D98 1967 "Buick Wildcat Power". Decal ......................$8.25
D181 1967 Air cleaner, front............................................$7.50
D57 1967-1969 "430-4" Red & white crescent ..................$9.00
D54 1970-1975 "455-4" Red & white crescent ..................$9.00
D51 1970-1975 "GS-455" Red & white crescent ..............$9.00
D51E 1970-1975 "GS-455" Red & white crescent ..............$8.50
D52 1970-1974 "Stage 1" Red & white crescent..............$9.00
D314 1974-1976 "455-2V"......................................................$9.00

Valve Cover Decals
D65 1967-1969 "Buick 430-4" Black and Silver. ....$8.00

NEW Car Window Sticker and Booklet
D127 1963-1964 NEW Car Window Sticker..............$8.50
D371 1964 NEW Car Price Booklet...........................................$8.00
D372 1965 NEW Car Price Booklet.........................$8.25
D129 1965-1966 NEW Car Window Sticker..............$8.50
D373 1966 NEW Car Price Booklet.........................$8.25
D131 1967 NEW Car Window Sticker.........................$8.00
D344 1968 NEW Car Window Sticker.........................$8.50
D374 1971 NEW Car Price Booklet.........................$8.25
D140 1971-1974 NEW Car Window Sticker..............$5.50

Engine Compartment Decals
D375 1961-1965 Electric Antenna Tag ..................$8.00
D205 1961-1966 "GM" Antifreeze Tag ..................$8.00
D171 1963 Riviera cooling system (on fan shroud). $8.00
D130 1963-1964 Battery warning decal ..................$8.00
D46 1963-1968 "Optikleen". Washer bottle label ....$3.75
D107 1963-1968 "Optikleen". Bottle cap decal .......$8.00
D80 1964 Cooling system sticker (on fan shroud)....$8.50
D100 1963-1975 "GM antifreeze" sticker ...............$7.50
D125 1965-1966 Battery Warning Decal ..................$8.25
D357 1966-1967 "Canada" oil change decal .............$8.50
D358 1966-1969 "Canada" oil change#734791 .........$8.50
D179 1968-1969 "Riviera" Radiator Cap decal .......$7.50
D63 1968-1974 "Positive to pos." Battery sticker ...$4.25
D122 1965-1966 Cooling system decal (downflow) ...$8.00
D246 1965-1966 Cross flow radiator decal ..........$8.50
D77 1969-1975 Windshield washer bottle decal ....$8.00
D359 1970-1971 "Canada" oil change #733639 .........$8.50
D210 1970-1972 Cooling system decal ....................$8.25
D228 1980-1983 Glow plug caution 563050 .........$8.50

Trunk Stickers
D121 1963 Riviera Jack instructions ......................$8.00
D348 1963-1964 Jack Base Decal ...........................................$8.00
D213 1964 Riviera Jack Instructions ......................$8.50
D160 1965 Riviera Jack Instruc. trunk lid sticker ....$8.50
D214 1965 Riviera GS Jack instructions ..................$8.00
D142 1966-1967 Jack Instructions .........................$8.00
D345 1969 Riviera Jack Instructions ......................$8.25
D346 1970 Riviera Jack Instructions ......................$8.25
D395 1970-1972 Spare Tire inflation decal .............$8.50
D412 1971 Riviera Jack Instructions ......................$8.00
D396 1971-1973 Canada Limited Slip decal .............$8.50
D150 1972 Jack Instructions ...........................................$8.00
D216 1973 Tire stowage with regular wheel ..........$8.00
D347 1973 Riviera Jack Instructions ......................$8.25
D153 1973 Tire stowage with specialty wheel .........$8.25
D154 1974 Jack Instructions ...........................................$8.00
D155 1974 Tire stowage with regular wheel ..........$8.00
D306 1975-1976 Tire stowage with regular wheel ....$8.00

Garage Wall, Tool Box Decals
D108 Old Style Buick Logo (blue and white) ........$8.50
D111 "Genuine Buick Parts" 2" x 2 1/2" Water Transfer...$1.50
D112 "Buick 8" 2" x 2 1/2" Water Transfer .............$1.50
D117 "Authorized Service" (10" diameter red, white and blue decal)...........................................$6.50
D118 "Authorized Service" (5" diameter red, white and blue decal)...........................................$6.75
D310 Tri-Shield 12" (red, white and blue)..............$9.75
Interior Decals and Stickers

- **D386** 1961-1964 Delco Battery Certificate .................................................$7.50
- **D375** 1961-1965 Electric Antenna Tag ......................................................$8.00
- **D71** 1963-1965 Casco automatic lighter tag ...............................................$7.50
- **D279** 1965-1968 Delco Battery Certificate ....................................................$7.75
- **D384** 1965-1968 Litter Box decal ...............................................................$8.25
- **D362** 1966 Glove Box Tire Pres. (exc. Wildcat GS) ........................................$8.50
- **D95E** 1966-67 Embossed "GM mark of excellence" ........................................$10.00
- **D369** 1966-1969 NEW Car Factory Build Sheet .............................................$8.50
- **D376** 1967 Climate Control Tag ......................................................................$8.50
- **D91** 1967 Glove Box Tire Pressure .................................................................$8.50
- **D382** 1968 "Fasten Seat Belts" decal .............................................................$8.00
- **D259** 1968-1969 Headlight Instruction Decal ..................................................$8.25
- **D377** 1968-1970 Climate Control Tag .............................................................$8.50
- **D381** 1968-1970 Luggage Instruction Tag ........................................................$8.50
- **D55** 1968-1976 "GM mark of excellence" sticker .............................................$7.50
- **D55E** 1968-76 Embossed "GM mark of excellence" .......................................$10.00
- **D383** 1969 Lighter Instruction decal ...............................................................$8.25
- **D340** 1969 Tire Pressure Decal ........................................................................$8.50
- **D388** 1969-1972 Ignition Lock/Start Sleeve ....................................................$8.50
- **D389** 1969-1972 Ignition Lock/Start Sleeve 7" ................................................$8.50
- **D105** 1971 Tire Pressure Decal .........................................................................$8.50
- **D380** 1971-1973 Starting Instruction Tag ...........................................................$8.00
- **D378** 1972-1973 A.C. Instruction Tag ...............................................................$9.25
- **D137** 1972 Tire Pressure Decal ........................................................................$8.50
- **D139** 1973 Tire Pressure Decal ........................................................................$8.50
- **D390** 1973 Unleaded Fuel Sun Visor Sleeve .....................................................$8.00
- **D342** 1973-1974 Glove Box Fuel recommend ...................................................$8.25
- **D391** 1973-1974 Ignition Lock Instruction Sleeve .............................................$8.50
- **D393** 1974-1976 Instruction Sun Visor Start Sleeve ...........................................$8.00
- **D366** 1976-1977 Headlight Dimmer Instruction. Tag .......................................$8.00
- **D392** 1975-1977 Instruction Sun Visor Start Sleeve .........................................$8.50

Exterior Decals

- **D398** Buick Tri-Shield 1 1/2" Wheel Center Decal ..............................................$8.00
- **D399** Buick Tri-Shield 2 7/8" Wheel Center Decal ..........................................$8.50
- **D400** 1970 Gas Cap Caution Decal (California Cars) .....................................$8.50
- **D405** Unleaded Fuel Only 5" Straight - White .................................................$7.50
- **D406** Unleaded Fuel Only 5" Straight - Black ................................................$7.50
- **D407** Unleaded Fuel Only 4" Straight - Black & White ..................................$7.50
- **D408** Unleaded Fuel Only 4" Straight - Black & White ..................................$7.50
- **D410** Unleaded Fuel Only 3" Curved - White ...................................................$7.50
- **D411** Unleaded Fuel Only 3" Curved - Black ...................................................$7.50

Emission Stickers

- **D128** 1967-1969 430 Automatic transmission ...............................................$8.50
- **D265** 1968 Buick 430 - Automatic transmission .............................................$8.50
- **D309** 1970 455 Automatic transmission ..........................................................$8.50
- **D62** 1970 All with stage 1 engine .....................................................................$8.00
- **D294** 1970 All V-8 "Evaporative control" decal .............................................$8.50
- **D102** 1970 455 Stage 1 Automatic transmission - After 1/1/70 ..........................$8.50
- **D290** 1970 455 Stage 1 Automatic transmission Before 1/1/70 ..........................$8.50
- **D270** 1971 Buick GS 455 Automatic transmission ...........................................$8.50
- **D269** 1971 Buick 455 Stage 1 Automatic and Manual transmission ..................$8.50
- **D120** 1972 455 Stage 1 - Automatic and Manual transmission ..........................$8.50
- **D307** 1972 All 455 .........................................................................................$8.50
- **D312** 1973 All 455 .........................................................................................$9.00
- **D313** 1973 All 455 Stage 1 .............................................................................$9.00
- **D315** 1974 455 4BBL Auto. Trans. ..................................................................$9.00
- **D316** 1974 455 Stage 1 Auto. Trans. .................................................................$9.00

Air Conditioning Tags

- **D379** 1963 "Air Conditioned" Window decal ..................................................$8.50
- **D172** 1963 Compressor warning decal ............................................................$8.50
- **D297** 1964 Frigidaire compressor sticker ......................................................$9.00
- **D190** 1965 Harrison air conditioner box sticker ............................................$8.50
- **D187** 1965 Frigidaire compressor sticker ......................................................$9.00
- **D191** 1966 Harrison air conditioner box sticker ............................................$8.50
- **D251** 1966 Frigidaire compressor sticker ......................................................$9.00
- **D192** 1967 Harrison air conditioner box sticker ............................................$8.50
- **D298** 1967-1968 Frigidaire compressor sticker ..............................................$9.00
- **D193** 1968 Harrison air conditioner box sticker ............................................$8.50
- **D252** 1969 Frigidaire compressor sticker ......................................................$9.00
- **D194** 1969 Harrison air conditioner box sticker ............................................$8.50
- **D253** 1970 Frigidaire compressor sticker ......................................................$9.00
- **D195** 1970 Harrison air conditioner box sticker ............................................$8.50
- **D196** 1971 Harrison air conditioner box sticker ............................................$8.50
- **D299** 1971 Frigidaire compressor sticker ......................................................$9.00
- **D197** 1972 Harrison air conditioner box sticker ............................................$8.50
- **D189** 1972 Frigidaire compressor sticker ......................................................$9.00
- **D198** 1973 Harrison air conditioner box sticker ............................................$8.50
- **D229** 1973 Riviera Harrison Box #ABE 50A72A .............................................$5.75
- **D199** 1974 Harrison air conditioner box sticker ............................................$4.25
- **D200** 1975 Harrison air conditioner box sticker ............................................$8.50
- **D201** 1976 Harrison air conditioner box sticker ............................................$4.25
- **D415** 1977 Harrison air conditioner box decal - ACM-050-77B .....................$9.00
- **D260** 1978 Harrison air conditioner box decal - ACM-050-78B .....................$9.00
- **D256** 1978-1980 Delco A.C. compressor .......................................................$9.00
- **D233** 1979 Harrison air conditioner box decal - ACM-056C-798 ..................$9.00
- **D250** 1980 Harrison air conditioner box decal - EBA-112-80B ......................$9.00
- **D258** 1981 Delco A.C. compressor .................................................................$9.00
- **D255** 1981 Harrison air conditioner box decal - 3042218 .................................$9.00
Radiator Caps
Take a good look at these Caps. They are identical to the originals. Correct in every detail, they feature the cap number, instructions and of course genuine "AC" identification stamped right into the cadmium plated surface. Show quality, approved and licensed by Buick.

1963-1964 All. 15 lb.
1965-1968 All. 15 lb.
1969-1970 All w/o coolant recovery system. 15 lb.

1963-1964 All. 15 lb.
RC15D................................$32.50 ea.
1965-1968 All. 15 lb.
RC15F.................................$32.50 ea.
1969-1970 All w/o coolant recovery system. 15 lb.
RC15H .............................................................$32.50 ea.

Radiator Insulator
RI614.................................$9.50 ea.
1966 All. Radiator support bracket insulator. Fully molded.
RI656.................................$44.79 pr.

Radiator Hoses (1.159)

LH429 ..................................................$18.50 ea.
1963-1965 All. Formed upper hose.
UH625...................................................$21.75 ea.
RH980...................................................$22.25 ea.
RH869...................................................$22.50 ea.
UH825R...................................................$24.50 ea
1982-1985 all with 307Y or 350N engine. Lower.
RH825R...................................................$17.00 ea

Radiator Hose Clamps
These are authentic "Tower Top" hose clamps made by Witteke Company for GM. They are correct for all 1963-1990 models.
2 1/16" diameter - fits most upper hose.
HC216...................................................$2.75 ea.
2 1/4" diameter - fits most lower hose.
HC214...................................................$2.75 ea.
2" diameter - Where smaller clamp is desired.
HC210...................................................$2.75 ea.

Thermostats
1963-1966 Riviera thermostat with gasket.
T536...................................................$9.50 ea.
T330...................................................$9.75 ea.

Water Outlets
1963-1966 Water outlet with gasket.
WO626..................................................$29.50 ea.
WOG536...........................(Gasket only)........$2.25 ea.
WOB536.Bolts & Washers for Above..$3.75 ea.
WO615..................................................$25.50 ea.
WOG615...........................(Gasket only)........$2.25 ea.
WOB536.Bolts & Washers for Above..$3.75 ea.

Heater Hose Clamps
Buick used "Tower Top" hose clamps on all cars from 1963-1975. We supply the identical clamps made by the Witteke Company. They are authentic and correct.
1 1/16" for 5/8" heater hose.
HC580...................................................$2.75 ea.
1" for use on thin walled 5/8" hose.
HC580S...................................................$2.75 ea.
1 1/4" for 3/4" heater hose.
HC340...................................................$2.75 ea.
1 3/16" for use on thin walled 3/4" hose.
HC340S...................................................$2.75 ea.

Core Support Mounting Kit
1979-1985 All. 4 piece kit. 2 upper and 2 lower cushions.
CSK795...................................................$51.00 ea.

Coolant Reservoir Cap
JC805...................................................$8.00 ea.
### Wire Hose Clamps

**For 9/16" diameter hose.**
- HC916W .................................................$1.00 ea.
- HC916WP ..............................................(5 Pack) $3.25 ea.

**For 3/4" diameter hose.**
- HC340W ..................................................$0.75 ea.
- HC340WP ..............................................(5 Pack) $3.25 ea.

**For 13/16" diameter hose.**
- HC1316W .............................................$1.00 ea.
- HC1316WP .............................................(5 Pack) $4.25 ea.

**For 15/16" diameter hose.**
- HC1516W .............................................$0.75 ea.
- HC1516WP .............................................(5 Pack) $4.25 ea.

**For 1" diameter hose.**
- HC100W ................................................ TOS
- HC100WP ..............................................(5 Pack) $4.25 ea.

**For 1-1/4" diameter hose.**
- HC114W ................................................ $1.00 ea.
- HC114WP ..............................................(5 Pack) $5.00 ea.

**For 2" diameter hose.**
- HC200W ................................................ $2.75 ea.
- HC200WP ..............................................(5 Pack) $2.25 ea.

### Oil Pump Covers

- **1967-1976** All 430, 455 engines. OPC646 .................................................$89.50 ea.
- **1974-2009** All 3.8 (231), 4.1 (252) metric engines. OPC749 .................................................$89.50 ea.

### Fan Belts

- **1963-1976** Fan belts. (state all information).
  - FB400 .................................................$17.50 ea.
  - **1963** All w/o AC.
  - FB1188358 .................................................Exact Reproduction $34.50 ea.

### Fan Shrouds (1.277)

- Fiberglass repro.
  - FS635 ..................................................1963-1965 Riviera $149.50 ea.

### Fan Clutches

  - FC626 .................................................$64.50 ea.

### Water Pumps

  - WP626RS .................................................$79.00 ea.
- **1963-1966** Riviera with air conditioning. This pump will also fit non-AC cars.
  - WP626A .................................................$79.50 ea.
  - WP670 ..................................................$80.25 ea.
- **1967-1972** Riviera without air conditioning.
  - WP672 ..................................................$57.50 ea.
- **1971-1976**
  - **1971-1972** All with AC.
  - **1973-1976** All.
  - WP716 ..................................................$56.25 ea.
  - WP731 ..................................................$58.75 ea.

### Water Pump Mounting Gaskets

- **1967-1966** All.
  - WPG626 ..................................................$3.75 ea.
- **1967-1975** All.
  - WPG675 ..................................................$3.25 ea.
  - WPG615 ..................................................$3.50 ea.

### Water Pump Mounting Gasket Kit

- **1961-1966** All. Includes 2 gaskets and "O" ring.
  - WMK536 .................................................$9.50 ea.

### By-Pass Hoses

- **1967-1975** Thermostat by-pass hose.
  - BP676 ..................................................$9.75 ea.

### Temperature Sending Units (1.150)

- **1963-1967** All. (two terminals).
  - TSU608 .................................................$19.75 ea.
- **1966-1968** Electric thermostat gauge.
  - TSU665 .................................................$19.50 ea.
- **1969-1972** One terminal in intake manifold.
  - TSU662 .................................................$13.50 ea.
- **1969-1974** All with switch in cylinder head.
  - TSU694 .................................................$16.50 ea.
**Oil Filters**

1963-1966 All. (Also fits thru 1980 where there is room for taller filter). PF-7 type.  
OF596 .................................................$11.00 ea.

OF670 .................................................$11.00 ea.

**PF-24 Oil Filters**

A brand new quality reproduction on the original 1967-1975 red, white, and blue, "AC TYPE PF-24 oil filter with logo and proper coloring. A must for the concours restorer.  
OF590AC .............................................$22.25 ea.

**Oil Pumps**

1963-1966 Oil pump.  
OP626 ..................................................$189.50 ea.

OP675 ..................................................$59.25 ea.

**Oil Pump Kits**

1963-1966 Oil pump kit.  
OPK626 ..................................................$69.50 kit

1967-1976 Oil pump kit.  
OPK676 ..................................................$39.50 kit  
OPK676H ............................High Volume Kit ..........$89.75 kit

**Oil Pan**

OP670 ..................................................$165.00 ea.

1971-1976 455 All without factory crossover.  
OP676 ..................................................$179.00 ea.

**Oil Pan Drain Plug and Gasket**

1963-1975 1/2"-20 thread.  
OP595 ..................................................$5.50 ea.  
ODG595 ..........................Nylon Gasket Only ........$2.50 ea.  
ODG595C .........................Crushable Copper Gasket ....$3.00 ea.

**Oil Pick-up Tube and Screen**

Increased oil pick-up over stock 1/2" tube. Gives 5-10 psi oil pressure increase.  

OPU626 ..................................................$155.00 ea.

1967-1975 All 400, 430 and 455 engines.  
OPU675 ..................................................$82.75 ea.

OPU695 ..................................................$20.00 ea.

**Oil Pressure Switches**

1963-1966 Oil pressure switch.  
OPS606 .............................................$11.75 ea.

1968 Oil pressure switch.  
OPS620 .............................................$13.75 ea.

OPS690 .............................................$12.50 ea.

**Oil Filler/Breather Caps**

OC397 ..................................................$29.50 ea.


OC397A ..................................................$9.75 ea.

1964-1967 "AC OIL" chrome twist on cap.  
1964-1966: GS with 2-4 carbs;  
1967: with engine dress up kit.  
OC647 ..................................................$34.50 ea.

1968-1974 All (Twist on type).  
OC684 ..................................................$4.75 ea.

**Distributor Gear Oiler**

1967-1976 all 400, 430 and 455. This modification increases the life of the distributor gear and cam gear - a must since the cam gear is not replaceable. Provides constant supply of oil spray to both gears. Modification requires small hole to be drilled and tapped on the inside of timing chain cover. Oil pressure is not affected. Requires 1/8" pipe tap and 2-1/64 drill bit not supplied in kit. Instructions included.  
GO676 ..................................................$19.50 ea.
Rocker Cover Plug
1964-1967 Solid rocker cover plug.
CP647.................................$11.75 ea.

Oil Gaskets
1963-1966 All. Oil pan gasket.
OPG576..................................$15.00 ea.
1967-1976 All. 430 and 455 oil pan gasket.
OPG676..................................$19.00 ea.
1963-1966 All. Oil pan drain plug gasket.
ODG615.................................$2.25 ea.
1967-1975 All. Oil pan drain plug gasket.
ODG675.................................$2.25 ea.
RMS576.................................$24.75 ea.
RMS346.................................$14.00 ea.
RMS615.................................$12.75 ea.
OPG645.................................$10.75 ea.

PCV Valves
1963-1975 All. PCV valve.
PCV635.................................$6.75 ea.

Oil Pump Thrust Plate Repair Kit
This kit provides a NEW WEARING surface for badly scored or worn cover housing. Kit contains all necessary screws, gaskets and instructions.
1967-1976 All.
OPK685.................................$21.00 ea.

ZDDP Oil Supplement - 4 oz. Bottle
ZDDPlus is a oil additive that contains high concentrations of Zinc Diakyl Dithiophosphate, which has been the primary extreme pressure ingredient now missing from modern day motor oils. This is a must in all flat-tappet engines!
ZDDP.................................$14.00 ea.
ZDDP5...........(5 bottles).............$39.95

Crankcase Vent Hose (to Carb)
1967 400, 430:
1968-1971 All 4BBL engines.
VH671.................................$28.00 ea.
1972-1975 All. (Formed hose).
VH725.................................$24.50 ea.

Air Cleaner to Rocker Cover Vent Tubes
1968-1969 All.
VT689.................................$19.50 ea.
1970-1971 All.
VT704.................................$19.50 ea.

Oil Pick-up Tube and Screen
OPU676R...........................................................$69.75 ea.
1967-1976 400,430,455 w. center sump.
5/8" Tube. Requires passage drilled to 5/8"
OPU676C...........................$74.50 ea.

Adjustable Oil Pressure Regulator
1961-1972 All. Regulate your oil pressure by adjusting tension on relief spring. Allows for safe and easy adjustment externally.
OPR600.................................$38.00 ea.

|----------------|-----------------------------------|-----------------------------------|

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>RMS576 Rubber Lip type...$19.50</td>
<td>RMS346 Rope type...$15.50</td>
<td>MSC615 $19.50</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rear Main Bearing Seal Set</th>
<th>1961-1966 364, 400, 401 and 425 Engines</th>
</tr>
</thead>
<tbody>
<tr>
<td>RMS576 Rubber Lip type...$19.50</td>
<td>RMS346 Rope type...$15.50</td>
</tr>
</tbody>
</table>
Battery Parts

1963-1975 Battery terminal cable cover.
2 per car.
CC315 ..........................................$6.75 ea.

CC325 ..........................................$6.75 ea.

Battery Cables

Our replacement battery cables listed below for TOP POST batteries are made with heavy duty two (2) gauge copper wire.

Years | Replacement Cables | (+) Positive Price | (-) Negative Price
--- | --- | --- | ---

Wire Loom

Asphalt coated fabric. Wire loom for battery cables, headlamps, wire etc.

WL180 ..................................1/8" ID .......... $1.85 ft.
WL316 ..................................3/16" ID .......... $1.85 ft.
WL140 ..................................1/4" ID .......... $2.10 ft.
WL516 ..................................5/16" ID .......... $2.10 ft.
WL716 ..................................7/16" ID .......... $2.10 ft.
WL120 ..................................1/2" ID .......... $2.10 ft.
WL916 ..................................9/16" ID .......... $2.40 ft.

Nylon Wire Loom

NWL140 ..................................1/4" ID .......... $1.50 ft.
NWL380 ..................................3/8" ID .......... $6.50 5 ft.
NWL120 ..................................1/2" ID .......... $6.00 4 ft.
NWL340 ..................................3/4" ID .......... $1.75 ft.

Wiring Harness Tape

Non-adhesive vinyl harness wrap is same as used by GM.
1" wide, 100 foot roll.
WT100 ..................................1" wide .......... $11.25 roll

Genuine "Spring Ring" Sets

Our reproduction "Spring Ring" cables are made from GM blueprints to be identical to the originals in fit and functions. They are sold in pairs. "Spring Ring" cables are also sold individually. Inquire!
Battery Clamps
1963-1970 Clamps feature rubber coating as original.

1963-1965 All Rivieras.
BC635 ......................... $29.50 ea.

BC667 ................................ $29.50 ea.

BC670 .......................... $29.50 ea.

1971-1976 All.
BC682 .......................... $4.00 ea.

Bolt for above.
BB682 .......................... $2.50 ea.

Battery Bolts
1963-1965 All Rivieras. Includes washers and nuts.
BB635 ....................................................... $6.50 ea.

BB610 ....................................................... $7.00 ea.

Your Buick is mighty "Choosey" about the company it keeps......
Treat it to the Best.
Use only Cars Quality Original and Reproduction Parts
Starter Rebuilding Service
Check NOS Section
Group 2.041 for outright sales

1963 Riviera.
S623 ..............................................................$189.50 ea.

1964-1966 Riviera. ($25.00 core charge).
S646RS ..............................................................$189.50 ea.

1967-1974 Riviera. ($25.00 core charge)
S674 ..............................................................$129.50 ea.

Heat Shield Starter Motor

1968-1976 All V-8 engines.
SS686 .............................................................$39.00 ea.

Starter Drives

1963 All.
SD623 .............................................................$39.50 ea.

1964-1975 All engines.
SD615 ..............................................................$24.50 ea.

Starter Solenoids

1963-1975 All engines.
SS575 .............................................................$53.00 ea.

Starter Brush Sets

1963-1974 All.
SBS539 .............................................................$6.50 set

Starter Solenoid Repair Kits

1963-1975 All.
SRK570 .............................................................$24.50 kit

Starter ID Tag

1963 Delco, starter and distributor ID tag.
ET12 .............................................................$7.00 ea.

Voltage Regulators

1963-1972 All except heavy duty. 62, 80 amp alternators.
VR622 ..............................................................$19.75 ea.
VR622E.........Electronic Replacement .....................$23.75 ea.

VR622D .............................................................$79.50 ea.

1965-1975 All with heavy duty 62-80 amp alternators.
VR655 .............................................................$19.50 ea.

Wire and Cable Retainers

WS5 .............................................................7” long.............................$1.50 ea.

WS6  2 3/4” Black.................................................$0.85 ea.
WS7  4” Black.....................................................$0.85 ea.
WS8  4 1/2” Black...............................................$0.85 ea.
WS9  8 3/4” Black...............................................$0.85 ea.

1963-1966 Side frame rail wire retainers.
WR616 .............................................................$5.00 ea.

1967-1972 All. Retains positive battery cable to side frame rail.
WR672 .............................................................$3.25 ea.
Complete Tune-up Kit
1963-1979 Complete Riviera tune-up kit. Includes: spark plugs, ignition wires, points rotor, condenser and cap. TK579.............................................................$79.50 kit

Tune-up Parts
1963-1974 Ignition points.
D106..................................................$16.50 ea.
1963-1974 Combination Ignition points and condenser.
IPC573 .........................................$14.50 ea.
D204..................................................$6.00 ea.
D308..................................................$13.50 ea.
D308R..."Delco Remy" Repro...$51.75 ea.
D409..................................................$7.50 ea.
IW576..................................................$29.50 set
1967-1973 All; 1974 All except HEI.
IW674..................................................$23.75 set

Ignition Coils
IC539 ............................................$26.50 ea.
1963-1973 Delco ignition coil.
IC539D ...........................................$58.00 ea.

Universal Coil Bracket
CB350..................................................$6.50 ea.
CB350C (Chrome) ................................$11.50 ea.

Coil Resistor
1963-1974 All.
CR533..................................................$11.50 ea.

Wiring Harness Tape
Non-adhesive vinyl harness wrap is same as used by GM. 1” wide, 100 foot roll.
WT100..................................................$11.25 roll

Signal Flasher
1961-1975 All.
SF615..................................................$4.25 ea.

Spark Plugs
1963-1966 All.
SPR43S..................................................$2.95 ea.
1967-1971 All.
SP44TS..................................................$2.95 ea.
1972-1974 All.
SP44TS..................................................$2.95 ea.

Genuine Delco Ignition Wire Sets
1967-1972
1967: 430 engines;
IW672D..................................................$42.50 set

See next page for date coded wire sets

Spark Plug Wire Parts
1963-1967 Spark plug boots (8 per car). For use with original type copper core ignition wires.
SB577..................................................$3.00 ea.
WR596..................................................$4.75 ea.
Two per car.
WR683..................................................$4.00 ea.
Two per car.
WR673..................................................$4.50 ea.

Distributor Knock Sensor
1983-1987
1983-1984 with 4.1-4;
1983-1985 with 231-8, 231-9;
1986-1987 All
KS838..................................................$36.00 ea.

Turn Signal Lever
1984-1985 All with pulse wipers and cruise.
TSL849C..................................................$129.50 ea.
## Key Blanks (Genuine GM)

<table>
<thead>
<tr>
<th>Year</th>
<th>Cars No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1970</td>
<td>KB46</td>
<td>$3.50 ea.</td>
</tr>
<tr>
<td>1970</td>
<td>KB47</td>
<td>$3.50 ea.</td>
</tr>
<tr>
<td>1974</td>
<td>KB46</td>
<td>$3.50 ea.</td>
</tr>
<tr>
<td>1974</td>
<td>KB47</td>
<td>$3.50 ea.</td>
</tr>
</tbody>
</table>

## Ignition Lock
### Cylinder with Keys

<table>
<thead>
<tr>
<th>Year</th>
<th>Cars No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1964</td>
<td>IL414</td>
<td>$22.50 kit</td>
</tr>
<tr>
<td>1965</td>
<td>IL65</td>
<td>$22.50 kit</td>
</tr>
<tr>
<td>1966-1967</td>
<td>IL667</td>
<td>$22.50 kit</td>
</tr>
<tr>
<td>1968</td>
<td>IL68</td>
<td>$22.50 kit</td>
</tr>
<tr>
<td>1969-1978</td>
<td>IL695</td>
<td>$22.50 kit</td>
</tr>
<tr>
<td>1979-1991</td>
<td>IL791</td>
<td>$22.50 kit</td>
</tr>
</tbody>
</table>

### Key Caps

<table>
<thead>
<tr>
<th>Year</th>
<th>Cars No.</th>
<th>Price</th>
</tr>
</thead>
</table>
Never Change Points Again!
Upgrade to an electronic ignition. Fits entirely inside the distributor. Installs as quickly as changing a set of points. No black boxes, complicated wiring or special brackets. Only two wires to connect.

<table>
<thead>
<tr>
<th>IGNITOR ELECTRONIC IGNITION KITS</th>
<th>NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>8 CYLINDER</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1937-1953 All Straight 8, 6 volt, negative ground                      PI1183N6</td>
<td>$125.00</td>
<td></td>
</tr>
<tr>
<td>1937-1953 All Straight 8, 12 volt, negative ground (original distributor) PI1183</td>
<td>$192.00</td>
<td></td>
</tr>
<tr>
<td>1953-1956 All V-8 Mechanical advance under baseplate                    PI1185LS</td>
<td>$99.50</td>
<td></td>
</tr>
<tr>
<td>1957-1974 All V-8 Except 215, 300, 340 Engines                         PI1181LS</td>
<td>$95.00</td>
<td></td>
</tr>
<tr>
<td>1957-1974 All V-8                                                        PI1181</td>
<td>$95.00</td>
<td></td>
</tr>
<tr>
<td>1957-1974 All V-8 (Ignitor II)                                          PI91181</td>
<td>$122.00</td>
<td></td>
</tr>
<tr>
<td><strong>6 CYLINDER</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1962-1967 V-6 Engine                                                      PI1164</td>
<td>$99.00</td>
<td></td>
</tr>
<tr>
<td>1962-1967 V-6 Engine (Odd Fire)                                         PI1165</td>
<td>$99.00</td>
<td></td>
</tr>
</tbody>
</table>

| HIGH PERFORMANCE COIL          |             |          |
| 1937-1953 All Straight 8, 6 volt, negative ground (Black)               PC45011 | $39.50   |
| 1937-1953 All Straight 8, 6 volt, negative ground (Chrome)              PC45001 | $49.50   |
| 1953-1974 All (Black)                                                   PC40011 | $39.50   |
| 1953-1974 All (Chrome) 12 v                                             PC40001 | $46.50   |
| 1953-1974 All (For Ignitor II applications only - Chrome) 12 v           PC45001 | $49.50   |
| 1953-1974 All (For Ignitor II applications only - Black) 12 v           PC45011 | $39.50   |
| Coil Bracket                                                             CB350 | $6.50    |
| Coil Bracket (Chrome)                                                   CB350C | $11.50   |

| HIGH PERFORMANCE SPARK PLUG WIRES |             |          |
| Low 500 ohm/ft. resistance with spiral wound alloy to suppress electromagnetic radiation plus redundant current paths. |
| **V-8 7.0mm Stock-Look Custom Set** |             |          |
| 1953-1960 All                                                              PW708103 | $46.50   |
| 1960-1967 Special, Skylark, GS (Ex 1967 GS 400)                           PW708103 | $46.50   |
| 1967-1966 LeSabre, Wildcat, Wildcat, Electra, Electra, Riviera             PW708105 | $44.50   |
| All 364, 401, 425 Engines                                                 PW708102 | $44.50   |
| 1967 GS-400                                                               PW708102 | $44.50   |
| 1968-1974 All 350, 400, 430, 455 w/o HEI                                  PW708102 | $44.50   |
| **6 CYLINDER 7.0mm STOCK-LOOK Custom Set**                                PW706101 | $44.50   |
For those requiring the best for their show ready car, these reproduction wire sets are unsurpassed. They are manufactured to original GM blueprint specifications. They include the proper boots, terminals, script and correct factory length. All wires are carbon core for radio suppression. They come correctly identified with "Packard Radio TVRS" or "Radio GM" along with the proper date code to match your car.

Date codes will read as such: 3 Q 67. The first number, "3" corresponds to the third quarter of the year. "Q" means quarter. The last number, "67", is the year, 1967. Thus, a cable marked 3 Q 67 was produced in the third quarter of 1967. You should order your spark plug wire sets with dates that are 6 to 12 months prior to the manufacturing date of your car. Note: wires were not dated on vehicles prior to January 1961.

### Part Numbers and Specifications

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DATE</th>
<th>YEAR</th>
<th>DESCRIPTION</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>W3330623</td>
<td>3-Q-62</td>
<td>1963</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3330631</td>
<td>1-Q-63</td>
<td>1963</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3330633</td>
<td>3-Q-63</td>
<td>1964</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3330641</td>
<td>1-Q-64</td>
<td>1964</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3330643</td>
<td>3-Q-64</td>
<td>1965</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3330651</td>
<td>1-Q-65</td>
<td>1965</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3332653</td>
<td>3-Q-65</td>
<td>1966</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3332661</td>
<td>1-Q-66</td>
<td>1966</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342663</td>
<td>3-Q-66</td>
<td>1967</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342671</td>
<td>1-Q-67</td>
<td>1967</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342673</td>
<td>3-Q-67</td>
<td>1968</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342681</td>
<td>1-Q-68</td>
<td>1968</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342683</td>
<td>3-Q-68</td>
<td>1969</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342691</td>
<td>1-Q-69</td>
<td>1969</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342693</td>
<td>3-Q-69</td>
<td>1970</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342701</td>
<td>1-Q-70</td>
<td>1970</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342703</td>
<td>3-Q-70</td>
<td>1971</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3342711</td>
<td>1-Q-71</td>
<td>1971</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344713</td>
<td>3-Q-71</td>
<td>1972</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344721</td>
<td>1-Q-72</td>
<td>1972</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344723</td>
<td>3-Q-72</td>
<td>1973</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344731</td>
<td>1-Q-73</td>
<td>1973</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344733</td>
<td>3-Q-73</td>
<td>1974</td>
<td>Spark Plug Wires, V8 All Exc Hei</td>
<td>$79.50 set</td>
</tr>
<tr>
<td>W3344741</td>
<td>1-Q-74</td>
<td>1974</td>
<td>Spark Plug Wires, V8 All Exc Hei</td>
<td>$79.50 set</td>
</tr>
</tbody>
</table>
Alternators

A631.................................$72.25 ea.

Alternator Brush Sets

1963-1967 all except 62 amp. alternators; 1968 thru 1971 all
ABS621...............................$12.75 set
ABS647...............................$7.75 set

GEB581.................................................$15.75 ea.

1963-1971 Alternator front bearing.
GEB581.................................................$15.75 ea.

GEB633.................................................$17.50 ea.

GEB713......................................................$11.25 ea.

Alternator Contact Rubber Boot

1963-1972 All.
AB632 ..........................................$4.50 ea.

Genuine Guide T-3 Headlight Bulbs

SB607S..............1963-1967 All........$149.00 set of four (4)
SB681S..............1968-1971 All........$149.00 set of four (4)
1965, 66, 67 Headlamp Motor Repair
Complete reconditioning of your headlamp motor. Does not include switches. Lifetime warranty. Exceeds OEM performance.

1968-1969 Front marker lamp.
MLF689..............................$16.50 ea.

1968-1969 Front marker lamp gasket.
Small rectangular.
MLG689..............................$4.00 ea.

MLG713R..............................$9.75 pr.

Headlamp Visor Relay
1965 All.
HVR65..............................................$17.50 ea.

Turn Signal Levers
1969-1970 Buick Special, Skylark, Sportwagon, GS.
Correct Fluted Chrome Lever With Black Knob.
All Without Cruise Control.
TSL690.................................$29.00 ea.
TSL670C.................................$109.00 ea.

1971-1976 All w/ Cruise Control.
Correct Chrome Lever w/ Black Knob.
TSL716.................................$109.00 ea.

1963 -1964 Parking Lamps
Outer lenses, clear w/ no markings. Either side.
PL634R..............................................$119.00 ea.

Diecast chrome as original, fits either side.
LG634..............................................$249.50 ea.
Set of 6 count screws for above.
LGS634..............................................$2.25 set

Parking Lamp Gaskets
1963-1964 Riviera front parking lamp lens gaskets.
PLG634R..............................................$9.00 ea.
1965 Riviera front parking lamp lens gaskets.
PLG65R..............................................$12.75 pr.

Headlamp Switches

HS593..................1963 All..............................$49.50 ea.

Headlight Dimmer Switch

1963-1975 All except guidematic.
HDS615.........................................$9.00 ea.

6 per car.
HS400..............................................$1.25 ea.

Headlight Support Pads

1970-1975 Headlamp assembly to core support pads. White nylon. 12 per car.
HP705..............................................$2.25 ea.
HP705S..............................(Set of 12)..............$20.50 set

Headlight Bezel Nuts

HBN649..............................................$2.25 ea.

HBN692..............................................$2.75 ea.
HBN692S..............................(Set of 8)..............$19.50 set

HBN649..............................................$4.00 ea.

Sealed Beam Headlamps

1975-1990 All as required.

Rectangular - for 4 lamp systems.
SB4561.............2 prong high beam..............$13.75 ea.
SB4652.............3 prong low beam..............$13.75 ea.

Halogen Bulbs
SB4561H...............2 prong high beam..............$15.75 ea.
SB4652H...............3 prong low beam..............$15.75 ea.
1963-1964 Tail Lamp Bezels

These difficult to find and nearly impossible to rechrome Bezels have been finally reproduced to the same quality as original.

1963-1964 Riviera tail lamp chrome bezel.
TB634 ...............................................................$149.50 ea.

1963-1964 Riviera tail lamp bezel gasket.
TBG634 ...............................................................$16.50 pr.

Tail Lamp Gaskets (2.684)

1963-1964 Riviera tail lamp lens gaskets.
TLG634R .............................................................$12.75 pr.

1965 Riviera tail lamp chrome bezels. Show quality.
TB65 .................................................................$197.50 ea.

1965 Riviera tail lamp lens gaskets.
TLG65R .............................................................$17.00 pr.

1965 Riviera tail lamp to body gaskets.
TLP65R .............................................................$17.00 pr.

TLG667R .............................................................$19.50 pr.

1966-1967 Riviera tail lamp to body gaskets. 8 per car.
TLS667R .............................................................$3.75 ea.

1968 Riviera tail lamp lens gaskets.
TLG68R .............................................................$40.50 pr.

1963-1964 Tail Lamp Lens and Medallions

These are totally new Reproductions at very reasonable prices. In fact these Lenses are far superior to any seen yet. They are 100% correct and feature all markings, such as “GUIDE”, along with the proper Buick part number imprinted right into the lens. They also incorporate the additional and necessary reflective lenses needed for safety and Authenticity.

Medallions are also new, made of die cast metal and beautifully chrome plated to be identical to originals.

1963 Rivera Tail Lamp Lenses
(Lens & Medallion) Fits either side.

TL63R...................Complete Assembly ....................$68.50
TL63RP.....................Lens Only................................$59.50
TLE63R...................Medallion Only ..........................$24.50

1964 Rivera Tail Lamp Lenses
(Lens & Medallion). Fits either side.

TL64R...................Complete Assembly ....................$68.50
TL64RP.....................Lens Only................................$59.50
TLE64R...................Medallion Only ..........................$24.50

Back-up Lamp Parts

GDB635...............................................$5.00 pr.

License Lamp Gaskets (2.707)

1964 License lamp lens gasket.
LLG624 .............................................................$4.25 ea.

1965;
1968-1972 All. License lens gasket.
LLG643 .............................................................$6.75 ea.

LL682 .............................................................$10.25 ea.
## Electrical (Group 2)

### Bulbs

<table>
<thead>
<tr>
<th>Year &amp; Model</th>
<th>Headlight</th>
<th>Parking</th>
<th>Direction</th>
<th>Signal</th>
<th>Front</th>
<th>Rear</th>
<th>Tail</th>
<th>Stop</th>
<th>License Plate</th>
<th>Instrument</th>
<th>Indicator</th>
<th>Dome</th>
<th>Back-up</th>
<th>Marker lamp Left</th>
<th>Right</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963 SB1, SB2</td>
<td>B1034</td>
<td>B1034</td>
<td>B1034</td>
<td>B1034</td>
<td>B1034</td>
<td>B67</td>
<td>B57161</td>
<td>B194</td>
<td>B901004</td>
<td>B1073</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1964 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1965 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1966 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1967 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1968 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1969 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1970 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1971 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1972 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1973 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1974 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1975 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1976 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1977 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>1978 SB1, SB2</td>
<td>B1157A</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B1157</td>
<td>B97</td>
<td>B161194</td>
<td>B194</td>
<td>B901004</td>
<td>B1156</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td>----</td>
<td></td>
</tr>
</tbody>
</table>

**Prices:**

- 53-$1.50, 57-$1.25, 67-$1.50, 90-$2.00, B97-$2.25, 161-$2.00, 168-$1.50, 194-$2.25, 194A-$3.00, 210-$5.50, 211-$2.25, 1004-$2.75, 1034-$2.75, 1073-$2.75, 1156-$2.50, 1157A-$2.00, 1157-$2.00, 1893-$2.25, SB1-$11.25, SB2-$11.25

---

**NOTICE**

**CAR SHOW ATTENDEES**

CARS, Inc. will NOT bring the usual “yellow trailer” to the shows. We will be happy to bring any parts you need. Please call in advance of the show to place your order.

**Look For Us!**

If you're thinking of attending any of the shows listed below, be sure to stop by and say "Hello". We will be glad to discuss some of our newest items or simply talk about your **BUICK**.

Plan ahead by calling-in your order weeks ahead of time. We will be able to bring your entire order and save you shipping too.

*GS Nationals  
*Buick Nationals  
*Hershey GDB 31 near Lamp Post 86
**Headlamp Sockets**
For 3 prong beam numbers SB6, 6006, SB12, 6012, SB2, 4000 and 4002.
PT6 ................................................. $4.75 ea.
For 2 prong beam numbers SB1, 4001.
PT7 ................................................. $4.25 ea.

**Lamp Sockets and Pigtails**
Single contact with lead. Fits bulb numbers 51, 53, 55 and 57.
PT1 ................................................. $2.25 ea.
Single contact with lead. Fits bulb numbers 63, 67, 81, 87, 89, 1073, 1129, 1133, 1141 and 1156.
PT2 ................................................. $2.25 ea.
Double contact with lead. For ears reversed. Bulbs numbers 82, 88, 90, 210, 1004, 1034, 1154 and 1157.
PT3 ................................................. $2.75 ea.
Double contact with lead. For ears aligned bulbs.
PT4 ................................................. $2.50 ea.

**Parking and Tail Lamp Sockets**
Single contact with lead. For 3/4" to 1 1/8" hole.
LS1 ................................................. $5.75 ea.
Double contact with lead. For bulb numbers 1034 and 1154. Fits 1 1/8" hole.
LS5 ................................................. $5.75 ea.
Double contact with leads. Fits 3/4" hole. For bulb numbers 1034, 1154 and 1157.
LS9 ................................................. $5.75 ea.

**Double contact with leads. Fits 3/4" to 1 1/8" hole. For bulb numbers 1034, 1154 and 1157.**
LS2 ................................................. $5.75 ea.

**Double contact with leads. Fits 3/4" to 1 1/8" hole. For bulb numbers 82, 88, 90, 210 and 1004.**
LS3 ................................................. $7.75 ea

**Double contact with leads. Fits 1 1/8" hole. For bulb numbers 1034, 1154 and 1157.**
LS4 ................................................. $5.75 ea.

**Interior/Dash Sockets**
Single contact with lead for dome etc. For bulb numbers 63, 67, 81, 89, 1073, 1129 and 1133.
PT8 ................................................. $6.75 ea.
Double contact with lead. For dome and map lamps. Reversed ears. Bulb numbers 82, 88, 90, 210 and 1004.
PT9 ................................................. $6.75 ea.
Double contact with lead for ears aligned bulbs.
PT10 .............................................. $4.75 ea.

**Back-Up and License Lamp Sockets**
LS6 ................................................. $6.00 ea.
Single contact with lead. Fits 1 1/8" hole. For bulb numbers 63, 67, 81, 89, 1129 and 1133.
LS8 ................................................. $6.00 ea.

**Wire Loom**
Asphalt coated fabric. Wire loom for battery cables, head lamps, wire etc.
WL180 ........................................ 1/8" ID ............................. $1.85 ft.
WL316 ........................................ 3/16" ID ............................. $1.85 ft.
WL140 ........................................ 1/4" ID ............................. $2.10 ft.
WL516 ........................................ 5/16" ID ............................. $2.10 ft.
WL380 ........................................ 3/8" ID ............................. $2.10 ft.
WL716 ........................................ 7/16" ID ............................. $2.10 ft.
WL120 ........................................ 1/2" ID ............................. $2.10 ft.
WL916 ........................................ 9/16" ID ............................. $2.40 ft.
WL580 ........................................ 5/8" ID ............................. $2.40 ft.
WL340 ........................................ 3/4" ID ............................. $2.40 ft.
Carburetor Rebuilding and Restoration Service (3.725)

Each carburetor is totally disassembled and cleaned in a hot tank solution. Then, each component is correctly plated, painted and colored to duplicate its original factory finish. The carburetor is reassembled using all proper gaskets, pumps, needles and seats, etc. and new correct screws. Finally, all bench adjustments are made to factory specs. The result, the best rebuilt and restored carburetor available in the Hobby.

**NOTE:** This is not an area to skimp on your restoration. Demand the best!

1963-1980 All 2bbl Carburetors w/ Bakelite switch.
CRS390............................................................$329.75 ea.

CRS520............................................................$389.00 ea.

1964-1966 All Carter 2 x 4 sets.
CRS636D .........................................................$692.00 ea.

Carter Baffle Plates

BP576.................................................................$17.50 ea.
BP667.................................................................$17.50 ea.

Choke Stove Pipe Insulator

This modern Aramid Fiber sleeve greatly resembles the original. It is heat resistant up to 650 degrees F. White in color. Also excellent for wrapping vapor locked fuel values. Sold by the foot. All years.
PI300 ......................................$5.25 ft.

Carburetor Stud

Made of stainless steel.
1968-1975 All, 350, 400, 430, 455, 4BBL and 4-1/8" long.
CS685..............................................................$6.00 ea.
### Carburetor Bowl Floats

- **1963-1967** Carter AFB 4BBL. Brass. (2 needed per car)
  - CF577C .............................................. $34.50 ea.

- **1966-1967** Rochester 4BBL
  - CF667R ............................................. $19.50 ea.

- **1967-1974** Rochester 4BBL
  - 1967 Late;
  - 1968-1974 All.
  - CF674R ............................................. $19.50 ea.

### Carb. Mounting Gaskets

<table>
<thead>
<tr>
<th>Years</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1965 All;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1966 All early models (square bore).</td>
<td>CMG576 ............................................. $4.75 ea.</td>
<td></td>
</tr>
<tr>
<td>1969-1975 All 400, 430, 455 with Rochester 4BBL.</td>
<td>CMG695 ............................................. $4.75 ea.</td>
<td></td>
</tr>
</tbody>
</table>

### Gas Filters

<table>
<thead>
<tr>
<th>Years</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1967 All;</td>
<td>1975 All.</td>
<td>$3.50 ea.</td>
</tr>
<tr>
<td>1975 All 455 engines.</td>
<td>GF682 ............................................. $3.50 ea.</td>
<td></td>
</tr>
</tbody>
</table>

### In Line Gas Filters

- GF140........For 1/4” ID Hose.........$9.25 ea.
- GF516......For 5/16” IDHose........$9.25 ea.
- GF516C..For 5/16” ID Hose(clear).$6.50 ea.
- GF380......For 3/8” ID Hose........$9.25 ea.

### Choke Pull Offs

  - CPO684 ............................................. $19.50 ea.

- **1971** 455 engines. Rochester 4BBL. Rear.
  - CPO71 ............................................. $24.75 ea.

### Carburator to Air Cleaner Gaskets

- **1966-1975** All 400, 430, 455 with Rochester 4BBL.
  - BG5152 ............................................ $3.75 ea.

### Ported Vacuum Switches

- **1968-1974** All except 1972 with three port, two terminals.
  - PVS684 ............................................. $49.50 ea.

- **1972** All three ported with two terminals. (in manifold).
  - PVS72 ............................................. $49.50 ea.

### Rod Clips

- **1963-1966** Carburetor throttle rod clip. 1/4” rod diameter.
  - RC460 ............................................. $0.75 ea.

### Pinch Clamps (Corbin Clamps)

**For fuel lines, vacuum lines and PCV hoses**

<table>
<thead>
<tr>
<th>CARS #</th>
<th>YEARS</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC380</td>
<td>All 3/8” OD hose</td>
<td>$1.00 ea.</td>
</tr>
<tr>
<td>PC716</td>
<td>All 7/16” OD hose</td>
<td>$1.00 ea.</td>
</tr>
<tr>
<td>PC150</td>
<td>All 1/2” OD hose</td>
<td>$1.00 ea.</td>
</tr>
<tr>
<td>PC916</td>
<td>All 9/16” OD hose</td>
<td>$1.00 ea.</td>
</tr>
<tr>
<td>PC580</td>
<td>All 5/8” OD hose</td>
<td>$1.00 ea.</td>
</tr>
<tr>
<td>PC1116</td>
<td>All 11/16” OD hose</td>
<td>$1.25 ea.</td>
</tr>
<tr>
<td>PC100</td>
<td>All 1” OD hose</td>
<td>$1.25 ea.</td>
</tr>
</tbody>
</table>

### Intake Manifold Plugs

This plug is often rusted out and sometimes missing. Leakage around this plug causes poor carburetion.

- **1963-1966**: All engines with 4-bbl. carburetor.
  - MP596 ............................................. $12.75 ea.

### Mass Air Flow Sensor

- **1985** Riviera.
  - MAS85 ............................................. $87.50 ea.

### Prom Calibrator (3.670)

- **1985** Riviera with turbo motor.
  - EP85TR ............................................. $70.25 ea.
Air Filter Elements (3.410)

**1963-1964** 401 and 425 engines with single carburetors.
AF636 ..............................................$22.75 ea.

**1964-1966** 425 engines with 2 4BBL carburetors.
AF646 ..............................................$32.50 ea.

**1965-1966**
AF657 ..............................................$15.25 ea.

1967 Riviera G.S. with dual snorkel air cleaner.
AF607 ..............................................$15.00 ea.

**1968; 1970-1975 All.**
AF680 ..............................................$12.25 ea.

**1969 All.**
AF698 ..............................................$11.75 ea.

Air Cleaner Parts

**1963-1970** Air cleaner wing nut (1/4"-20 thread).
WN530 ..............................................$1.75 ea.

**1971-1980** Air cleaner wing nut (5/16"-18 thread).
WN710 ..............................................$0.75 ea.

**1964-1966** Dual Quad Air Cleaner Nut / Stud
AN646 ..............................................$22.00 ea.

Air Cleaner Heat Pipe


- HP704 (silver finish) .................$14.50 ea.
- HP704B (black finish) ...............$17.25 ea.

Breather Tubes

(Air Cleaner to Rocker Cover) (1.745)

**1968-1969** All 350 and 400 4BBL.
VT689 ..............................................$19.50 ea.

**1970-1971** all.
VT704 ..............................................$19.50 ea.

Crankcase Ventilation Filter

*On Side Of Air Cleaner*

**1968-1972 All.**
CVF682 ..............................................$4.75 ea.

Intake Manifold Gaskets

**1963-1966 All.**
IMG576 ..............................................$18.50 set

**1967-1971 All.**
IMG671 ..............................................$47.50 ea.

**1972-1976 All.**
IMG726 ..............................................$39.50 ea.

Exhaust Parts

**Brass Nuts.** Tall. All years as required.
3/8-16. Used on manifolds, pipes, exhaust, trim etc. Solid brass.
N6P ..............................................$3.75 pr.

Exhaust Manifold Gaskets

**1963-1966 All.**
EMG576 ..............................................$13.50 pr.

**1967-1976 All.**
EMG676 ..............................................$15.00 pr.

Exhaust Manifold French Locks

**1963-1966 All as required.** Stainless steel!
FL576 ..............................................$3.50 ea.

**1963-1966 All as required.** Stainless steel!
FL626 ..............................................$1.75 ea.
## Fuel Pumps

1963-1965 All. Rebuilding service or sold on an exchange with $50.00 core charge.
FP595RS ......................................................... $89.25 ea.
Sold outright no exchange necessary.
FP575 ........................................................... $39.75 ea.
1966 All without air conditioning.
FP66 ............................................................... $44.50 ea.
1966 All with air conditioning.
FP66A ........................................................... $39.50 ea.
1967-1968: All, except those with fuel pump in tank;
1971-1974: All except GS.
FP674 ........................................................... $44.25 ea.
1970-1973
1970: GS stage 1;
1971-1973: GS.
FP683 ........................................................... $55.00 ea.
1975-1976 All 455 engines.
FP756 ........................................................... $39.50 ea.

### Fuel Pump Rebuilding Kit

1963-1965 All.
FPK575 ........................................................... $69.50 ea.

### Fuel Pump Block-off Plates

1963-1976 All as required.
CP300 ........................................................... $12.50 ea.

### Fuel Pump Hardware Kits

FPH406 ........................................................... $2.25 ea.

### Fuel Injector Seals

1984-1985 Used on all injectors and fuel pressure regulator. 13 needed per car.
IS847 ........................................................... $1.25 ea.
IS847S ....................................................... (Set of 15) ............ $12.75 set

### Fuel Line Clip Kits

16 piece kit.
FLC716R ........................................................ $28.00 ea.
1971-1976 Riviera. 3/8" without return line. 16 piece kit.
FLC716 ........................................................ $18.00 ea.
1977-1986 Riviera. 3/8" with return line. 27 piece kit.
FLC776R ........................................................ $32.00 ea.
FLC776 ........................................................ $25.00 ea.

### Gas Tank Sealer/Liner

Alcohol resistant. Quart can.
TS1 ................................................................. $34.50 ea.

## Fuel Tanks (shipped oversize)

1963-1965
GT635R ......................................................... $290.00 ea.
1966-1968 With neck.
GT668R ........................................................... $350.00 ea.
1969-1970
GT690R ........................................................... $350.00 ea.
1979-1980 All exc. 350 engine;
1981-1983 All;
1984-1985 All with 307Y.
Includes filler neck. Shipping about $95.
GT795 ........................................................... $197.50 ea.
GS795 ........................................................... (Strap cushions for above) .......... $25.25 pr.

### Gas Tank Sending Units

1963-1964 With 2 fuel lines.
SU634RA ........................................................... $79.00 ea.
1963-1964 With 1 fuel line.
SU634R1 ........................................................... $79.00 ea.
1965 With 2 fuel lines.
SU65RA ........................................................... $79.00 ea.
1965 With 1 fuel lines.
SU65R1 ........................................................... $79.00 ea.

### Gas Tank Straps

1963-1965
TS635R ........................................................... $40.00 ea.
1966-1970
TS660R ........................................................... $40.00 ea.

### Gas Tank Strap Cushions

1963-1985 All.
SC350 ........................................................... $12.75 ea.

### Gas Tank Parts

1963-1965 Riviera gas tank sending unit gasket.
GG355 ........................................................... $3.75 ea.
1963-1965 Riviera fuel gauge screws & washers kit. (5)
GGS355 ........................................................... $4.50 kit.
1963-1965 Gas door bumper.
GDB635 ........................................................... $5.00 pr.
1963-1970 All. Gas tank bolt kit. Two 3/8-16 x 3" bolts
and two lock nuts. Brightly zinc plated.
GB610 ........................................................... $5.50 kit
SC350 ........................................................... $12.75 pr.
1966-1970 Riviera gas tank fuel gauge gasket. (3.112)
GG642 ........................................................... $5.00 ea.
GG671 ........................................................... $6.75 ea.

### Gas Tank Caps

GC575 ........................................................... $9.50 ea.
GC640 ........................................................... $7.50 ea.
1971-1974 All.
GC714 ........................................................... $9.75 ea.
1982-1985 Riviera.
GC827 ........................................................... $12.75 ea.
1982-1985 Riviera (Locking type w/ key).
GC827L .......................................................... $33.50 ea.
## Automatic Transmission Kits

<table>
<thead>
<tr>
<th>Model</th>
<th>Year</th>
<th>Master Overhaul Kit</th>
<th>Banner Kit</th>
<th>Paper, Rubber, Rings &amp; Seals Kit</th>
<th>External Seal-up Kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dynaflow</td>
<td>1963</td>
<td>TOK613</td>
<td>TKB613</td>
<td>TRK613</td>
<td>TSK613</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$253.00 ea</td>
<td>$207.50 ea</td>
<td>$187.75 ea</td>
<td>$108.50 ea</td>
</tr>
<tr>
<td>TH400</td>
<td>1964</td>
<td>TOK400F</td>
<td>TKB400F</td>
<td>TRK400F</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>$124.50 ea</td>
<td>$99.00 ea</td>
<td>$89.50 ea</td>
<td></td>
</tr>
<tr>
<td>TH400</td>
<td>1965-1998</td>
<td>TOK400</td>
<td>TKB400</td>
<td>TRK400</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>$117.50 ea</td>
<td>$91.50 ea</td>
<td>$59.50 ea</td>
<td></td>
</tr>
</tbody>
</table>

### Master Overhaul Kit:
- Gaskets, Friction (lined)
- Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal Sealing Rings and Extension Housing Seal.

### External Seal-up Kit:
- Stops any external Leaks.
- Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

### Transmission Gaskets and Oil Seals

- **1961-1963 All. Dynaflow Pan Gasket.**
  - TPG483 ..............................................................$10.00 ea.
- **1963 Dynaflow Transmission front pump seal.**
  - TS483 .............................................................$14.00 ea.
- **1963 all. Rear seal.**
  - TS616 ..........................................................$10.75 ea.
- **1964-1976 All. Front seal.**
  - TS646 ..........................................................$11.50 ea.
- **1964-1970 All. TH400 rear seal.**
  - TS640 ..........................................................$12.25 ea.
- **1964-1972 TH400 pan gasket. 13 bolt.**
  - TPG645 ......................................................$9.25 ea.
- **1971-1976 All. TH400 rear seal.**
  - TS696 ..........................................................$11.50 ea.

### Transmission Filter Change Kits

- **1964-1966 all; 1967 early type with tube.**
  - TFK400T ......................................................$36.75 ea.
- **1967 Late;**
  - **1968-1972 all with Turbo 400.**
  - TFK400 ..........................................................$15.00 ea.

### Speedometer Cables

- **1963-1978 Speedometer cable with casing.**
  - SC612 .........................................................$22.75 ea.
- **1979-1983 All with cruise control. Lower.**
  - SC793 .........................................................$18.75 ea.
- **1982-1983 All with cruise control. Upper.**
  - SC823 .........................................................$33.50 ea.
- **1983 All w/o cruise control;**
- **1984-1985 All.**
  - SC835 .........................................................$36.75 ea.
- **1963-1985 All. Speedometer cable repair kit.**
  - SRK360 .......................................................$16.00 ea.

### Speedometer Cable Lubricant

- All Years.
  - SCL300 .......................................................$5.00 ea.

### Transmission Mounts

- **1964-1970 TH400 transmission mount.**
  - TM640 .......................................................$38.75 ea.
- **1971-1974 with TH400.**
  - TM714 .......................................................$14.50 ea.

### Transmission Mount Rebuilding Service

- We now offer you complete revulcanization of your transmission mounts. Fresh, new rubber will insure safe and smooth running. The mounts listed below are sold on an exchange basis only. If we have your needed mount ready to ship we will charge you an additional core deposit of $50.00 per item. This charge is fully refundable upon receiving your rebuildable cores. We prefer you send your mounts for rebuilding. Please allow at least 2 weeks for this process.

- **1963 All Dynaflow. Transmission mount. Exchange.**
  - TM63RS ......................................................$138.59 ea.
- **1964-1972 Vacuum Modulator; All TH400.**
  - VM642 .........................................................$35.00 ea.

### Neutral Safety Switch

- **1969-1972 All. Neutral safety switch.**
  - NSS692 .......................................................$24.50 ea.
Brake Overhaul Kits

Our complete kits include the following:
• 4 Wheel cylinder kits
• 1 Master cylinder kit. Standard Only
• 4 Brake shoes with linings
• 3 Hydraulic Brake Hoses
• 2 Brake spring hardware kits

1963 All. Does not include master cylinder kit.
BOK63 ...............................................................$157.50 kit

1964-1966 All. Includes power brake master cylinder kit.
BOK646RP ........................................................$165.75 kit

1967-1980 All.
BOK670 .............................................................$179.50 kit

Power Brake Rebuilding Service

Master Cylinder and Booster with Exchange
1963-1975 Power brake units rebuilt.
PBR610 .............................................................$279.50 ea.

1963 Brake booster only.
BBR63 ..............................................................$299.50 ea.

Brake Booster Hose Pinch Clamp
1961-1975 All.
PC1116...............................................................$1.25 ea

Brake Booster Vacuum Check Valve
1967 all with Bendix power drum brakes;
1968 thru 1985 All.
CV682 ............................................................$12.75 ea.

Silicon Brake Fluid

SF360...............................................................$63.00 ea.
## Master Cylinders

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1967-1970</td>
<td>All Bendix power drum brakes.</td>
<td>MC670B</td>
<td>$89.50 ea.</td>
</tr>
<tr>
<td>1969</td>
<td>All Bendix power disc brakes.</td>
<td>MC69B</td>
<td>$106.25 ea.</td>
</tr>
<tr>
<td>1971-1978</td>
<td>All Moraine power disc brakes;</td>
<td>MC692</td>
<td></td>
</tr>
<tr>
<td>1979</td>
<td>All exc. rear disc brakes;</td>
<td>MC692</td>
<td></td>
</tr>
<tr>
<td>1980</td>
<td>All</td>
<td>MC680</td>
<td>$59.50 ea.</td>
</tr>
</tbody>
</table>

## Master Cylinder Rebuilding Kits

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
</table>

## Wheel Cylinders

### Front

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1967-1968</td>
<td>1st type with 1 1/8&quot; Bore;</td>
<td>FWC617R</td>
<td>$39.50 ea.</td>
</tr>
<tr>
<td>1967-1968</td>
<td>Second type with 1 3/16&quot; Bore;</td>
<td>FWC678L</td>
<td>$49.50 ea.</td>
</tr>
<tr>
<td>1969-1970</td>
<td>All</td>
<td>FWC690L</td>
<td>$47.00 ea.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>FWC690R</td>
<td>$47.00 ea.</td>
</tr>
</tbody>
</table>

### Rear

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971-1974</td>
<td>All with 11 x 2&quot; drums.</td>
<td>RK644</td>
<td>$7.50 ea.</td>
</tr>
</tbody>
</table>

## Wheel Cylinder Repair Kits

### Front

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
</table>

### Rear

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
</table>

## Disc Brake Caliper Repair Kits

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1979-1997</td>
<td>All front disc brakes.</td>
<td>CRK767</td>
<td>$11.50 ea.</td>
</tr>
<tr>
<td>1979-1985</td>
<td>All rear disc brakes.</td>
<td>CRK795R</td>
<td>$19.50 ea.</td>
</tr>
</tbody>
</table>

## Master Cylinder Parts

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>MCD700</td>
<td>$7.50 ea.</td>
</tr>
</tbody>
</table>

For more information or to purchase parts, visit www.oldbuickparts.com or call 908-369-3666.
Brake Shoes and Disc Pad Sets (5.017)

**Front**

BS197 .................................................................$49.50 set
DP16 .................................................................$29.50 set
DP52 .................................................................$34.50 set
1979-1985 All front Disc brakes.
DP797 ...............................................................$45.75 set

**Rear**

1963-1968 All.
BS194 .................................................................$59.50 set
BS340 .................................................................$59.50 set
1971-1974 All. 12” drum. 12” X 2”
BS714 .................................................................$29.25 set
1971-1976 All. 11” drum. 11” X 2”
BS363 .................................................................$49.50 set

**Brake Spring Kits**

1963-1970 All.
BSK630...(for 2 front wheels)...$21.50 kit
BSK630R...(for 2 rear wheels)...$11.75 kit

**Brake Hose Clip**

1963-1987 All.
BC360 .................................................................$1.25 ea.

**Brake Adjusting Screws**

1963-1978; Fits all front with drums and all rears.
1963-1970 All;
1977-1978 All.
BAS636L .................(fits left hand side) .............$12.50 ea.
BAS636R .................(fits right hand side) ...........$12.50 ea.
1979-1981; Fits all front with drums and all rears
BAS674L .................(fits left hand side) .............$10.75 ea.
BAS674R .................(fits right hand side) ...........$10.75 ea.

**Front Brake Hoses** (5.017)

1963-1965 All.
FH575 .................................................................$18.50 ea.
1966-1968 All drum brake cars.
FH650 .................................................................$18.50 ea.
1967-1968 Front brake hose. For cars with disc brakes.
FH678 .................................................................$32.50 ea.
1969-1970:
1969 All with drum and disc.
1970 All with drum brakes.
FH682 .................................................................$16.50 ea.
1970-1973 All with front disc brakes.
FH703 .................................................................$19.50 ea.

**Rear Brake Hoses**

RH626 .................................................................$18.50 ea.
RH670 .................................................................$22.50 ea.
1971-1974 All.
RH714 .................................................................$38.50 ea.

**Brake Caliper Set**

FBC795R .................................................................$89.50 pr.
RBC795R .................................................................$89.50 pr.
We can now reproduce any cable listed from 1963 through 1985. Cables are made using correct conduit, cable and hardware. Please note, some cables (*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.

### 1963-1985 Brake Cables

<table>
<thead>
<tr>
<th>Year &amp; Model</th>
<th>Front</th>
<th>Center</th>
<th>Rear</th>
</tr>
</thead>
<tbody>
<tr>
<td>1973</td>
<td>R1248965.........................$86.00 ea.</td>
<td>R1378155.........................$61.50 ea.</td>
<td>R1236712 (2) .................$113.75 ea.</td>
</tr>
<tr>
<td>1974</td>
<td>R1248965.........................$86.00 ea.</td>
<td>R1378155.........................$61.50 ea.</td>
<td>R1238232 (2) .................$113.75 ea.</td>
</tr>
<tr>
<td>1975</td>
<td>R1248965.........................$86.00 ea.</td>
<td>R1250616.........................$113.75 ea.</td>
<td>R1238232 (2) .................$113.75 ea.</td>
</tr>
<tr>
<td>1979-85 w/rear drums</td>
<td>R25517514.........................$73.00 ea.</td>
<td></td>
<td>BC795RL......RR ...................$58.25 ea.</td>
</tr>
<tr>
<td>1979-85 w/rear discs</td>
<td>R25517514.........................$73.00 ea.</td>
<td></td>
<td>BC795RLD..RRD ...................$58.25 ea.</td>
</tr>
</tbody>
</table>

### Stop Light Switches (2.447)

<table>
<thead>
<tr>
<th>Year &amp; Model</th>
<th>Switch Type</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963</td>
<td>All Stop light switch</td>
<td>$10.75 ea.</td>
</tr>
<tr>
<td>1971-1975</td>
<td>All with cruise control</td>
<td>$9.75 ea.</td>
</tr>
</tbody>
</table>

### Brake Pedal Pads


- PC614 ................. Black .................. $29.50 ea.
- PC614F ............... Fawn .................. $29.50 ea.
- PC614U ............. Blue .................. $29.50 ea.
- PC614B ........... Brown .................. $29.50 ea.
- PC614OS ........ Olive Saddle ............. $29.50 ea.
- PC614R ........ Red .................. $29.50 ea.
- PP614 ........... (Stainless Strip Only) .................. $6.75 ea.


- PC614EU ........... Blue .................. $21.50 ea.
- PC614ER ........ Red ............. $21.50 ea.
- PP614E ........... (Stainless Strip Only) .................. $6.75 ea.

### Brake Pedal

1965; All.
1971-1974 Will fit but pattern is different.

- PC650 .................. $29.50 ea.

1965-1974 Park brake pedal pad.


### Brake Adjuster Hole Plug


- BC340 .................. $1.00 ea.

Stop Light Switches

1963 All. Stop light switch.

- SLS563 .................. $10.75 ea.

1964-1975

- 1964-1970: All;

- SLS645 .................. $9.50 ea.

1971-1975 All with cruise control.

- SLS715 .................. $9.75 ea.

Stop Light Switches

1963 All. Stop light switch.

- SLS563 .................. $10.75 ea.

1964-1975

- 1964-1970: All;

- SLS645 .................. $9.50 ea.

1971-1975 All with cruise control.

- SLS715 .................. $9.75 ea.
Give your factory wheels that finishing touch!

**Note:** Buick made several wheels, all appearing nearly identical with one important exception. Some had a 2” center hole, others a 2 1/8” center hole. Our cap units are made up accordingly. Please measure all wheels before ordering,

### Chrome Wheel Center Caps & Parts 1964-1965

- **Chrome wheel cap bezel.**
  WC645 ................................................. $29.50 ea.

- **Plastic emblem.**
  WP645R .................................................... $20.00 ea.

- **Retainers.**
  WCR655 ..........(for 2” hole) ........... $6.25 ea.
  WCR655B ........(for 2 1/8” hole) .......... $6.25 ea.

- **Wheel cap complete assembly.**
  WC645R ..........(for 2” hole) ........... $39.50 ea.
  WC645RB ......(for 2 1/8” hole) .......... $39.50 ea.

### 1966-1970

- **Chrome wheel cap.**
  WC660 ................................................. $39.50 ea.

- **Plastic emblem.**
  WP660R .................................................... $21.50 ea.

- **Retainers.**
  WCR650 ..........(for 2 1/8” hole) ........ $7.00 ea.
  WCR650S ........(for 2” hole) .............. $7.00 ea.

- **Wheel cap complete assembly.**
  WC645R ..........(for 2” hole) ........... $39.50 ea.
  WC645RB ......(for 2 1/8” hole) .......... $39.50 ea.

### 1971-1981

- **Chrome wheel cap bezel.**
  WC645 ................................................. $29.50 ea.

- **Plastic emblem.**
  WP714R .................................................... $20.00 ea.

- **Retainers.**
  WCR655 ..........(for 2” hole) ........... $6.25 ea.
  WCR655B ........(for 2 1/8” hole) .......... $6.25 ea.

- **Wheel cap complete assembly.**
  WC714R ..........(for 2” hole) ........... $39.50 ea.
  WP714RB ......(for 2 1/8” hole) .......... $39.50 ea.

### Solid Stainless Steel Wheel Nuts 1965-1972

We have reproduced these hard-to-find nuts to look identical to the originals. Of course they are far superior to the originals as they will never rust and feature the durability and strength of stainless steel. 1/2” - 20.

- **WN635 .......................................................... $6.25 ea.**
- **WN635S ................. (Set of 20 ) ................. $96.00 set**

### Wheel Nuts (stainless steel capped replacements)

- **1964-1981 Wheel nuts (1/2-20. Chrome capped).**
  - **1964-1975: All;**
    - **WN641 .................................................. $3.00 ea.**
  - **1976-1981: 7/16-20 wheel nuts.**
    - **1976-1981: All.**
    - **WN691 .................................................. $3.25 ea.**

  - **1963-1975: All as required;**
  - **1976-1995: LeSabre and Electra all as required.**
    - **WN610 .................................................. $1.75 ea.**
Driveshaft Parts

**1963** Driveshaft center bearing rubber support (rebuild only).
BS63R .............................................................$126.00 ea.

**1964-1970** Driveshaft center bearing rubber support. Sold outright.
BS619 ................................................$92.75 ea.

**1963-1971** All. Driveshaft center bearing.
DSB611 ..............................................$37.00 ea.

Universal Joints

**1963-1978** All w/o CV-joint. All as required.
UJ574.............................................$22.50 ea.

**1963-1978** For Cars with CV-Joints where center is recessed for clearance. 1 needed for each cv-joint.
UJ574A.............................................$26.25 ea.

Constant Velocity Repair Kits

**1964** Late models;
**1965** All.
CVK615 .............................................$59.00 ea.

**1966-1968** All.
CVK668 .............................................$59.00 ea.

**1971-1973** All rear. Without ball.
CVK713 .............................................$22.25 ea.

**1971-1976** All rear. Includes ball.
CVK716 .............................................$39.50 ea.

Brake Drums (5.809)

Cast Iron replacements.
(When replacing aluminum front drums - purchase in pairs.)

```````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````````
Rear Axle Parts

Two per car.
RRB600 ............................................. $49.50 set

Rear Axle Posi-Traction Tag

All Models.
PT635 ............................................. $5.75 ea.

Rear Axle Posi-Traction Additive

All Years as required. For Posi Rears.
Reduces chatter and noise. Genuine GM.
AL300 ............................................. $11.75 ea.

Rear Axle Control Arm Bushings

1963-1965 All. Three pair needed per car.
RAB635R ............................................. $144.75 pr.
RAB635RS ....................................... (Set of 3 pair) ........... $399.75 set
* Note. RAB-652 below can be used for 1963-1965 but are shorter in length.

1966-1970 All. Four pair needed per car.
RAB652 ............................................. $29.50 pr.
RAB652S ....................................... (Set of 4 pair) ........... $106.50 set

1971-1978 All upper. Two pair needed per car.
RAB716U ............................................. $27.50 pr.

1971-1978 All lower. Two pair needed per car.
RAB716L ............................................. $24.50 pr.

Rear Wheel Bearings (5.855)

1963-1967 All.
RWB637 ............................................. $47.50 ea.

1968-1970 All.
RWB680 ............................................. $54.50 ea.

1971-1975
1971-1972: All;
RWB696 ............................................. $40.75 ea.

Pinion Seals (5.445)

1963-1970 all
PS630 ............................................. $20.00 ea.

Rear Axle Gaskets

1963-1965 All. (Carrier).
RCG560 ............................................. $9.50 ea.

1966-1970 All. (Cover).
RAG660 ............................................. $9.50 ea.

1971-1975 All. (Cover).
RAG715 ............................................. $9.50 ea.

Rear Axle Backing Plate Gaskets (5.819)

1963-1967 All.
AG562 ............................................. $4.50 ea.

Rear Axle Oil Seal (5.822)

1963-1970 All.
OS630 ............................................. $11.00 ea.

1971-1976 all with 8.5" ring gear & 2 7/8" seal.
OS716 ............................................. $11.50 ea.
Suspension and Steering (Group 6)

Steering Coupler
1967-1977 All with power steering.
SC677.................................................$39.50 ea.

Tilt Lever and Knob
TL690..................................................$29.00 ea.

Power Steering Pump Kits
1963-1966 All.
Complete seal kit.
SPK596..................................................$34.50 ea.
1967-1985 All. Complete rebuilding kit
SPK679..................................................$20.00 ea.
SPK673..................................................$20.00 ea.

Power Steering Box Kits
SBK610.................................................$39.50 ea.
1963-1976 All. Complete rebuilding kit
SBK606.................................................$82.75 ea.

Power Steering Pump Pulley
1967-1970 All:
5 3/8” diameter. Oem # 1386935.
SP670..................................................$59.00 ea.

Pitman Shaft Seal Kit
1963-1985 All.
PSK577.................................................$20.00 ea.

Power Steering Pump Reservoir Cap
1963-1966 All.
RC596..................................................$59.00 ea.

Steering Column Upper Bearing Kit
1969-1995 All.
SBK695U..............................................$49.50 ea.

Front End Rebuilding Kits
1963-1986 Kits include;
• 2 Lower Inner Shafts or Bushings
• 2 Upper Inner Shaft Kits or Bushings
• 2 Upper Ball Joints
• 2 Lower Ball Joints
• 2 Outer Tie Rod Ends AR
• 2 Stabilizer Link Kits AR
• Control Arm bumpers AA

1963-1965 All. Includes 4 upper bushings.
FEK635S.................................$279.50 kit
1963-1964 All. Includes 2 upper shaft kits.
FEK634D.................................$379.50 kit
1965 All. Includes 2 upper shaft kits.
FEK65R.................................$375.25 kit
1966 All. Includes 4 upper bushings.
FEK66RS.................................$246.50 kit

1966 All. Includes 2 upper shaft kits.
FEK66RD.................................$365.25 kit
1967-1968 All. Includes 4 upper bushings.
FEK678RS.................................$246.50 kit
1967-1968 All. Includes 2 upper shafts.
FEK678RD.................................$365.25 kit
FEK690R.................................$249.00 kit

FEK690RD.................................$365.25 kit
1971-1986 All. Full except FWD.
FEK716S.................................$183.25 kit

Power Steering Hoses
1963-1968 All return hose.
SH638R.................................$26.75 ea.
SH690R.................................$30.25 ea.
1973-1976 All pressure hose.
SH730P.................................$48.00 ea.

Steering Fiber Disc
SD570.........................................$22.25 ea.
**Lower Control Arm (6.168)**

LBJ630 ................................................. $59.50 ea.

LBJ716 ................................................. $37.50 ea.

1963-1970 Front lower control arm bushings. 2 per car.
LAB610 .................................................. $49.50 ea.

1971-1978 Riviera;
Front lower control arm bushings.
LAB719 ................................................. $11.50 ea.
LAB719R ............................................... $11.50 ea.

(Brake Reaction Rod Kit - 2 kits needed per car).
BRK638 .................................................. $29.50 ea.

(Brake Reaction Rod Kit - 2 kits needed per car).
BRK690 .................................................. $29.50 ea.

1961-1965 All. Lower control arm bumper.
LB615 .................................................. $18.50 ea.

1973 with radial road handling package.
LB715 .................................................. $9.75 ea.

**Idler Arms**

1963-1966
1963-1965: All;
IA636 .................................................. $149.50 ea.

1966 All with power steering.
IA66 .................................................... $34.50 ea.

IA670 .................................................. $39.75 ea.

1971-1972 All.
IA712 .................................................. $38.50 ea.

1973-1974 All.
IA734 .................................................. $39.50 ea.

**Centerlinks (6.870)**

1963-1965 All.
CL635R (Rebuilding service) ....................... $292.00 ea.

1966 Riviera
CL66R (Exchange service $200 core) ............ $349.00 ea.

CL670 .................................................. $217.00 ea.

CL712 .................................................. $187.00 ea.

**Grease Fittings**

All models as required. Sold in packs of 10.
GF360S (1/4" diameter) ......................... $7.75 pk.

GF360B (3/8" diameter) ......................... $8.75 pk.
Front Wheel Bearings and Seals (6.326)

GS610 .............................................$8.50 ea.

1971-1976 All.
GS716 .............................................$4.25 ea.

OWB616 ...........................................$11.00 ea.

1963-1975 All.
Inner wheel bearing.
IWB610 ...........................................$13.75 ea.

SD570 .............................................$22.25 ea.

Wheel Studs

1963-1967
1963: All righthand, front and rear;
1964-1967: All front except disc brake.
WS617 .............................................$4.00 ea.

Stabilizer Bar to Frame Bushings

1963-1966 All.
SB616 .............................................$11.75 pr.

1967-1973 With 15/16" bar or smaller.
SB643 .............................................$11.75 pr.

1967-1970 With 1" bar or larger.
SB670 .............................................$9.50 pr.

1971-1975 With 1" bar or larger.
SB715 .............................................$8.50 pr.

Tie Rods and Tie Rod Ends

TE624 .............................................$29.75 ea.

1963-1965 All. Inner tie rod. Two per car.
TR635R ...........................................$99.50 ea.

1966 Outer tie rod ends. Fits either side.
TE656 .............................................$45.75 ea.

TE690R ...........................................$98.50 ea.

1966-1970 Inner tie rod.
1966-1968 fits either side;
TR650 .............................................$59.50 ea.

1967-1968 Outer right hand side.
TE660 .............................................$30.25 ea.

TE660 .............................................$30.25 ea.

TE716L ...........................................$29.50 ea.

TE716R ...........................................$29.50 ea.

Tie Rod Adjusting Sleeve (6.234)

1963-1975 All. Two per car.
AS506 .............................................$14.50 ea.

Stabilizer Kits

1963-1965 All. Front stabilizer repair kits.
SK373 .............................................$17.00 pr.

SK615 .............................................$14.25. pr.

1979-1989 All. Front stabilizer repair kits.
SK863 .............................................$14.25 pr.

1963-1975 All. Stabilizer link bushing (8 per car).
SB376 .............................................$1.25 ea.
**Shock Absorbers** (7.345)

- **CS40**....COIL BOOSTER......$149.00 per pr.
- **AS540**....AIR SHOCKS......$169.50 per pr.

Tube type shocks listed below are state of the art gas shocks.

  - FS107 ....Heavy Duty ..............$79.50 pr.
  - FS107G ....(Gas Shocks) ..............$93.50 pr.
  - RS135 ....Heavy Duty ..............$79.50 pr.
  - RS135G ....(Gas Shocks) ..............$93.50 pr.
- **1966-1970** Rear shocks. NOS original Delco pleasurizers.
  - RS660 ....(Delco Pleasurizers) ..............$84.50 pr.
  - RS660G ....(Gas Shocks) ..............$69.50 pr.
  - FS206 ....Heavy Duty ..............$79.50 pr.
  - FS206G ....(Gas Shocks) ..............$93.50 pr.
- **1966-1970** Rear Air Shock Package. (use you old lwr. bush.)
  - RS660A ..................................................................$149.50
  - FS202 ....Heavy Duty ..............$79.50 pr.
  - FS202G ....(Gas Shocks) ..............$93.50 pr.
  - RS175 ....Heavy Duty ..............$79.50 pr.
  - RS175G ....(State of the art Gas Shocks) ..............$69.50 pr.
  - SB376 ..................................................................$1.25 ea.
  - **1979-1985** Rear air shock package. Includes lines and valve.
  - AS795R ..................................................................$135.00

**Coil Springs**

- **1963-1978** Front coil springs.
  - CS350F ..................................................$195.00 pr.
  - **1963-1978** Rear coil springs.
  - CS350R ..................................................$185.00 pr.

**Coil Spring Insulators** (7.420)

- **1961-1966** Pad, front coil spring insulator, upper. Two per car. 5 1/8" O.D.
  - SI381 ..................................................$15.25 pr.
- **1965-1975** All. Upper rear.
  - SI655 ..................................................$17.50 pr.
- **1971-1975** All. Front upper. 5 3/4" O.D.
  - SI715 ..................................................$14.25 pr.

**Bumper Insulators and Grommets**

- **1963-1965** Front bumper bracket to fender outer insulators. Steel insert as original.
  - BI635 ..................................................$19.50 pr.
- **1963-1965** Front bumper grommets.
  - BG635 ..................................................$19.50 pr.

**Bumper Bolts, License Plate Area**

- **1963-1973** Bumper bolt. 7/16"-16 x 7/8".
  - BB643 ..................................................$2.50 ea.
- **1963-1975** License plate bolt kit.
  - Two bolts and two nuts per kit.
  - LB300 ..................................................$2.50 kit
- **1963-1981** License plate rubber bumpers.
  - LB552 ..................................................$2.75 ea.
- **1982-1985** License plate rubber bumpers.
  - (Fuel tank door)
  - LB820 ..................................................$2.25 ea.
  - GDB635 ..................................................$5.00 pr.
- **1963-1975** License plate nuts. Correct round head white nylon fits into 5/16" square hole.
  - LN642 ..................................................$1.25 ea.
  - LN600 ..................................................$1.25 ea.
- **1963-1999** License plate screw for above nylon nuts.
  - S8 ..................................................$.75 ea.

**Chassis Paint**

**All Years:** Satin black paint: This is the correct enamel for frame and engine compartment.

- EP2 ..................................................$24.50 qt.
- EP2S ....(12 oz. spray can) ..............$14.00 ea.

"**Miracle Paint**" Tough stuff!

Hirsch brand, works very well as tested by our personnel. Bonds to rust, will not crack chip or peel. Impervious to gasoline, thinner, salt. Can be applied by brush or spray.

- MP300B ..............................................Black ..............$35.00 qt.
- MP300BG ..............................................Black ..............$101.00 gal
- MP300S ..............................................Silver ..............$35.00 qt.
- MP300SG ..............................................Silver ..............$101.00 gal
- MP300C ..............................................Clear ..............$35.00 qt.
- MP300CG ..............................................Clear ..............$101.00 gal
- MP300WG ..............................................White ..............$101.00 gal

---

43
Bumper Fillers

1979-1985 Riviera bumper fillers made of Fiberglass. This material is not as soft as the original but will last much longer. All pieces come with a manufactures lifetime warranty. Ready to prime and paint.

Front - 3 piece set.
BF795F ................... (Fiberglass) ...................... $189.50 set

Rear - 4 piece set.
BF795R .................... (Fiberglass) ...................... $199.50 set

Complete Front and Rear Filler Kit
BF795 ................................................................. $379.00 kit

FF756R ............................................................... $299.50 set

FF778R ............................................................... $99.00 set

RF778R ............................................................. $149.50 set

Bumper Filler Retainer
PR1 ............................................................... $0.50 ea.
PR1B .................................................................Box of 25 $9.75 box

Bumper Fillers (Caps)
(7.838)

Rubber trim caps between bumper and fender. Beautifully reproduced to detail the finest of show cars.

FF667R ............................................................... $25.75 pr.

RF667R ............................................................... $22.50 pr.

RF689R ............................................................... $23.75 pr.

1970 All. Front bumper fillers.
FF70R ............................................................... $23.50 pr.

RF712R ............................................................... $21.50 pr.

Rear Bumper Fillers

1963 thru 1965 All.
BF635 ............................................................... $34.50 pr.

GOING TO THE SHOWS?
Free delivery to:
Buick Nationals
GS Nationals
Hershey
CALL WELL IN ADVANCE.

It's easy to
908-369-3666
**1963 Hood Emblem**

Beautiful reproduction of original. Easy glue-in.

1963......................$35.00 ea.

**1964-1965 Hood ornament. Stand-up die cast chrome.**

HO645......................$51.00 ea.

**1973-1974 Front Hood Panel Ornament**

HO734R......................$39.00 ea.

---

**Hood Seal**

1968-1969 Front hood to bumper rubber seal.

HS689......................$50.089 ea.

1963-1975 All. Front hood rubber bumper. 2 or 3 per car.

HB595......................$2.75 ea.

Retaining nut for above. All as required

BN650......................$6.50 ea.

Stainless steel stud for above.

HS585......................$4.75 ea.

1963-1965 All. Hood to fender bumper. Four (4) per car.

HFB635......................$3.75 ea.

1984-1985 Rivera. Hood bumper goes on the side of the fender where it meets the hood at the rear. 2 needed per car.

HFB827......................$3.00 ea.

1966-1975 Hood to fender bumper. 5/8” wide. As required. Compare with HFB611.

HFB610......................$3.25 ea.


HFB611......................$3.00 ea.

1971-1975 Hood to fender bumper. All rear. 2 per car.

HFB715......................$3.75 ea.

1971-1975 Hood lace and cowl lace plastic retainer.

LR685......................$1.00 ea.

---

**Hood Insulation Pre-Cut Gray Fiberglass Ready to Install**

1963-1965

Hi635......................$33.50 ea.

1966-1967

Hi667......................$33.50 ea.

1968-1970

Hi680......................$34.50 ea.

1971-1974

Hi714......................$33.50 ea.

1979-1985

Hi795......................$38.75 ea.

1995-1999

Hi959......................$38.75 ea.

**Those not listed.** All. Universal gray fiberglass.

48” x 55” x 1”

Hi415......................$31.00 ea.

1978-1990 All as required.

HIR783......................$ .75 ea.

HIR78359...................(Pack of 9)......................$8.00 ea.

---

**Spray Adhesive**

for Application of Hood Insulation

SA360......................(20 oz)......................$18.00 ea.

---

**Spray Adhesive**

Cars Inc., Recognized Leader in
Buick Parts and Service Since 1973

---

Hood Opening Rods (8.015)

1979-1985 All.

HOR795......................$29.75 pr.
1965 Front Headlamp Bezel

Sometimes called “Cathedral” molding. This molding is die cast from our exclusive tooling, polished and chrome plated to show quality finish. Recesses are painted Argent Silver as original. Inner surfaces are textured as original. Fits either side.

HB65R.............................................................$249.50 ea.
HB65RS......Set of 4 correct mounting screws.....$5.00 set

Fender Patch Panels 18 gauge

FP713L ..............................................................$96.00 ea.
FP713R.............................................................$96.00 ea.

Fender Monograms (8.147)

RM637............................................................$24.75 ea.
1965. “Gran Sport” 1st type. 3” x 1/2” (Also fits trunk).
FM65RGS.........................................................$36.00 ea.
1965. “Gran Sport” 2nd type - 5 3/4”.
FM65RGS2.......................................................$36.00 ea.
1966 “GS” Front fender monogram.
FM66GS...........................................................$35.50 ea.
FM678GS ...........................................................$35.50 ea.
Fits either side.

FM689R.............................................................$69.50 ea.
FM682G..........................................................$25.00 ea.
1971-1974 All. “Riviera”
RM714..........................................................$33.50 ea.
1973- 1974 “Stage 1” monogram.
FM704.............................................................$41.50 ea.
1979-1985 All.
RM795..........................................................$25.25 ea.

Fender Splash Aprons

1963-1965 Front fender to engine compartment.
FA635.............(3 piece set).............$28.50 set
1966-1970 All. Includes all factory holes required.
FA660R.............................................................$18.00 set
1971-1973 All. Includes all factory holes required.
FA713.............................................................$18.50 set
FSC636.............................................................$2.25 ea.
FSC636S....(15 piece set).................$33.50 set

Plastic Side Moulding Clip

MC600..........................................................$1.00 ea.
RP635..........................................................$4.75 ea.

Make Your Own Fender Splash Aprons

Correct composition rubber material is excellent for duplication using your old aprons as a pattern.

MR4812............(48” x 12”). ..................$40.75 ea.
MR4824............(48” x 24”). ..................$81.50 ea.
MR4836............(48” x 36”). ..................$122.25 ea.
MR4848............(48” x 48”). ..................$163.00 ea.
MR4860.............(48” x 60”). ..................$203.75 ea.

Rocker Panel Moulding Clips (8.309)

All years and models as required.
Will work on any rocker molding that overrides the clip at top and secures with screw at bottom.

MC99..........................................................$1.50 ea.
MC99S......................(pack of 25) ..................$36.00 ea.
Firewall Insulator Retainer
1963-1990 All as required.
IR500....................................................$1.75 ea.

Firewall Insulator
1963-1965 Riviera. Contour molded as original from strong ABS material. Pre-cut holes. Insulation and rubber draft seals are included as required. Modification may be required for air conditioning. Show quality!
FI635R..............................................................$189.50 ea.

Antenna Base
AB635R....................................................$59.50 ea.
AG635......gasket for above........$8.75 ea.

Body Mounting (9.023)
1963-1964 Pad, body mounting.
1-7/8" O.D. x 11/16" with 1-1/8" diameter collar, washer and 7/8" O.D. sleeve. Number used varies.
1963-1964 All .
BM584 ..................................$11.00 ea.

1963-1965 Insulator, body hold down bolt. 2" O.D. x 7/8" I.D. Number used as required. Some Models.
BM595 ....................................$8.50 ea.

1967-1974 Body mount with metal core.
3/4" ID. 2 1/2" OD. 1 1/8.
BM644 ...............................................................$10.25 ea.

1963-1965 All. Pad, body mounting. Original type with metal core and spool liner. 10 per car. 2" OD. 3/4" sleeve ID 5/8" high.
BM635 ...............................................................$9.25 ea.

Hood to Cowl Seals (9.127)
CS718.........................................................$32.50 ea.

1967-1974 Core support mount kit. Lower mounts, 2 upper mounts and hardware.
CSK644 .........................................................$42.00 ea.
Body Mount Bolts

7/16-14 x 2", grade 5
B1.............................................$0.75 ea.
B1B.............................................$12.75 ea.

7/16-14 x 2 1/2", grade 5
B2.............................................$1.00 ea.
B2B.............................................$15.00 ea.

Don’t see your Body Mounts listed? If you send your old mounts and bolts, we will try and make a complete kit for you at a discounted price!

Universal Body Mounts

These Body mounts are made from original GM molds. They were used in many Buick applications, however, parts books will not identify them by number. Many can be cut, doubled-up, or shaved to fit your needs.

- **Diameter - 1 11/16"**
  - Thickness - 11/16"
  - Hole Size - 15/16"
  - BM2.............................................$7.50 ea.

- **Diameter - 1 15/16"**
  - Thickness - 3/4"
  - Hole Size - 1"
  - BM3.............................................$9.50 ea.

- **Diameter - 2 5/8"**
  - Thickness - 1"
  - Hole Size - 7/8"
  - BM4.............................................$9.50 ea.

- **Diameter - 2"**
  - Thickness - 1/2"
  - Hole Size - 1/2"
  - BM5.............................................$9.50 ea.

- **1961-1964** Grommet for antenna lead on firewall through sheet metal.

- **Diameter - 2 1/2"**
  - Thickness - 3/4"
  - Hole Size - 9/16"
  - BM6.............................................$9.50 ea.

- **Diameter - 2 1/2"**
  - Thickness - 13/16"
  - Hole Size - none. Solid rubber.
  - BM7.............................................$9.50 ea.

- **Diameter - 1 5/8"**
  - Thickness - 13/16"
  - Hole Size - none. Solid rubber.
  - BM8.............................................$9.50 ea.

- **Diameter - 1 1 5/8"**
  - Thickness - 1 11/16"
  - Hole Size - 7/8"
  - BM9.............................................$9.50 ea.

- **Diameter - 2 1/16"**
  - Thickness - 7/16"
  - Hole Size - 7/8"
  - BM10............................................$9.50 ea.

- **Diameter - 2"**
  - Thickness - 1 11/16"
  - BM11............................................$9.50 ea.

- **Diameter - 2 1/2"**
  - Thickness - 1 1 1/16"
  - Hole Size - 9/16"
  - BM12............................................$9.50 ea.

- **Diameter - 2 1/2"**
  - Thickness - 1 1 1/16"
  - BM13............................................$12.00 ea.

- **Diameter - 1 3/4"**
  - Thickness - 1 11/16"
  - Hole Size - 7/8"
  - BM14............................................$9.50 ea.

- **Diameter - 2 1/2"**
  - Thickness - 1 11/16"
  - BM15............................................$9.50 ea.
Remanufactured Compressor with Clutch

1963 thru 1977 all 6cyl type as pictured. Delco remanuf.
AC627 (Single Pulley) ..................................................$286.25 ea.
AC627D (Double Pulley) ...................................................$391.00 ea.

A.C. Refrigerant for R-12 and 134-a

6 oz. standard can. Includes red dye for leak detection. A drop-in replacement for CFC-12 and HFC-134a. No system evacuation needed. Up to 30% more efficient than CFC-12 and far more efficient than HFC-134a.
ACR360 ..................................................$10.00 ea.

Heater Cores (9.779)
1963-1965 All with A.C. heater core.
HC638 ..................................................$129.50 ea.
1966-1968 All with A.C.
HC668 ..................................................$124.50 ea.
1969-1970 All with A.C.
HC690 ..................................................$124.50 ea.
1971-1978
1971-1976: All;
1977-1978: All without A.C.
HC644 ..................................................$90.25 ea.
1979-1985 All.
HC795 ..................................................$50.50 ea.

Heater Blower Motor
HBM646 ..................................................$39.75 ea.

Heater Control Valve
1965-1970
1965-1966: All;
1969-1970: All manual A.C.
HV652 ..................................................$29.50 ea.

A/C Vacuum Valve (9 Port)
1979-1985 Riviera.
ACV820 ..................................................$39.50 ea.

Heater Valve Insulator
1969-1974 All with air conditioning.
VI694 ..................................................$17.00 ea.

1979-1985 Power Antenna Assembly (9.645)
This is a new reproduction antenna, using your old antenna cable connection, antenna nut and antenna tip. A very nice replacement, complete with bracket.
1979-1985 All.
PA829 ..................................................$165.00 ea.
AC829...(Replacement cable for above)....$30.00
AT829...(Replacement tip for above).......$4.25

Power Antenna Mast and Tube
1979-1985 All
AM829 ..................................................$139.50 ea.

Power Antenna Retaining Nut
1979-1985 All.
AN827C (Chrome) .............................................$7.25 ea.
AN827 (Black) ..................................................$8.00 ea.

Antenna Lead
AL708 ..................................................$20.00 ea.
Windshield Washer Parts

WJ630.......................................$38.50 ea.
1963-1967
WJC632...........(Cap for above).....$5.00 ea.
1968-1970
WJC680...........(Cap for above).....$7.25 ea.
1963-1972 Windshield washer jar cap
(90 degree).
WJC632.......................................$4.50 ea.
1971-1975 Windshield washer jar.
1971-1972: All;
1975: All.
WJ715...............................................TOS

See Hardware Section Group 17 for Windshield Clips

Windshield Washer Pump Repair Kits

1963-1968 All with 90 degree hose fittings.
WRK594...............................................................$12.25 kit
1963-1968 All with straight hose fittings;
1969-1974 All with depressed wipers.
WRK614...............................................................$12.25 kit
WP634...............................................................$58.00 ea.

Windshield Wiper Hose

1961-1975 Windshield wiper hose. (7/64").
VH764...............................................................$1.50 per foot
1961-1975 Windshield wiper hose. (5/32").
VH532...............................................................$1.50 per foot
1961-1975 Windshield wiper hose. (7/32").
VH732...............................................................$1.50 per foot
1961-1975 Windshield wiper hose. (1/4").
VH14...............................................................$1.50 per foot

******We have a limited supply of NOS 1/4" vacuum hose.
It features correct outside diameter and "draw" lines for
that authentic look.******

VH14OEM...........................................................$3.50 ft.

Optikleen Bottles and Caps

OB598...............................................................$36.50 ea.
1963-1968 All. Includes stenciled writing.
OC598...............................................................$6.75 ea.
1963-1968 Optikleen bottle label.
D46...............................................................$3.75 ea.
1963-1968 Optikleen bottle cap label.
D107...............................................................$4.00 ea.

Windshield Reveal Moulding Set

1963-1965 3 piece set contains (1) upper and (2) lower mouldings. Beautiful polished stainless steel reproduction.
No side pieces are included.
WM635R...........................................................$189.75 set

Windshield and Rear Glass Seal

Glass setting tape. Provides instant and tight seal.
GS600..............3/8" round x 15' long..................$12.75 ea.
Butyl dam tape. For use with complete cut-out jobs.
GS601..............3/8" x 1/4" x 15' long..................$12.75 ea.

Vent Window Weatherstrip

1963-1965 Vent window weatherstrip.
VW635...............................................................$145.75 pr.
VS635R...............................................................$54.00 pr.
1963-1965 Door glass to vent seal with upper tip.
VS635...............................................................$85.75 pr.

Cowl Seals and Clips

CS635...............................................................$30.75 ea.
LR615...............................................................$2.25 ea.
1968-1970 Cowl seal. 45” extrusion. (9.127)
CS680R...............................................................$46.75 ea.
CS718...............................................................$32.50 ea.
1968-1971 All. Cowl vent screen "H"
retainers. 5 per car.
CSR682...............................................................$4.00 ea.
CSR682S....(set of 5).............................$17.00 set.
Door Weatherstrip Sets

We are the first company to reproduce the early Riviera door weatherstrips. After years of satisfied customers and show winning cars, our door seals are proven to be #1. They come in pairs, ready to install with correct pins already inserted. They also feature the correct molded ends for proper look and function.

- **1963-1965** Door weatherstrip with molded ends.  
  DWS635 ..............................................................$69.00 pr.
- **1966-1970** Door weatherstrip with molded ends.  
  DWS660 ..............................................................$84.50 pr.
  DWS713 ..............................................................$75.25 pr.
- **1974-1976** Riviera door weatherstrip with molded ends.  
  DWS746 ..............................................................$71.50 pr.
- **1979-1985** Riviera door weatherstrip with molded ends.  
  DWS795 ..............................................................$95.00 pr.

Weatherstrip Kits

- **1963-1965 Riviera** Basic Weatherstrip Kit.  
  Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.  
  BRK635 .............................................................$159.00 set
- **1966-1970 Riviera** Basic Weatherstrip Kit.  
  Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.  
  BRK660 .............................................................$163.75 set
- **1971-1973 Riviera** Basic Weatherstrip Kit.  
  Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.  
  BRK713 .............................................................$199.75 set
- **1979-1985** Side roof rail weatherstrip with molded ends.  
  RR635 .................................................................$69.00 pr.
- **1966-1970** Side roof rail weatherstrip with molded ends.  
  RR660 .................................................................$81.25 pr.
- **1971-1973** Side roof rail weatherstrip with molded ends.  
  RR713 .................................................................$92.75 pr.
- **1974-1976** Side roof rail weatherstrip with molded ends.  
  RR746 .................................................................$78.50 pr.
- **1979-1985** Side roof rail weatherstrip with molded ends.  
  RR795 .................................................................$89.25 pr.

Window Channel Kits (Sweepers)

- **1963-1965** Inner and outer window channel sweeper kit. Made as original. 8 piece kit complete with screws.  
  WK635 .................................................................$95.25 kit
- **1966-1967** Inner and outer window channel sweeper kit. Made as original. 8 piece kit complete with screws.  
  WK667 .................................................................$95.75 kit
- **1968-1970** Inner and outer window channel sweeper kit. Made as original. 8 piece kit complete with screws.  
  WK680 .................................................................$89.50 kit
- **1971-1973** Inner and outer window channel sweeper kit. Made as original. 8 piece kit complete with screws.  
  WK713 .................................................................$119.00 kit
- **1979-1985** Hardtops. Inner and outer window channel sweeper kit. 8 piece kit as original, complete with screws.  
  WK795 .................................................................$96.00 kit
Exterior Door Parts (Group 10)

**Outside Rear View Mirror**

**1963-1967** Reproduction non-remote mirror fits either side. Identical to the original. Licensed by GM. Includes bracket, gasket and hardware.

MK617F...........................................................$97.50 ea.
Bracket and hardware kit. Will also fit original mirrors.

MB617.................................$9.75 ea.
Gasket only. Will also fit original non-remote mirrors.

MG617F...........................................................$9.75 ea.

Gasket for original remote mirror.

MG617RC...........................................................$9.75 ea.


MK689R...............................$149.00 ea.

**Mirror Gasket**

MG689R........................................$10.00 ea.

**1968-1969** All. Fits LH side non-remote chrome.

MK689L...............................$139.00 ea.

**Outer Door Skin Retainers**

**1963-1965 Riviera**

We have produced the very hard-to-find and authentically correct nuts and bolts to correctly mount your outer panels.

Special Hex head nut with dome. 8 needed per car.

N1 (1)........................................$3.75 ea.
N1S ...........................................(pack of 8)......$25.75 ea.

Special Hex head flange nut. 14 needed per car.

N2 ..........................................$1.25 ea.

Special T-bolt. 28 needed per car.

S9.........................................$3.75 ea.

Complete 58 piece kit.

DPK635..........................................................$129.50 ea.

**Door Bumpers and Parts**

**1963-1965 Riviera door bumper.**

DB595..........................................$2.75 ea.

**1966-1970 Riviera door bumper.**

DB660R ......................................$3.25 ea.

**1971-1976 All.**

DB500C...........................................$2.75 ea.

**Door Lock Pairs With Two (2) Keys**

**1963-1965 Riviera.** With original style keys.

DLS596...........................................$36.00 set

**1966-1967 Riviera.** With original style keys.

DLS608...........................................$39.50 set

**1968-1973 Riviera.** With original style keys.

DLS683..................................................$24.50 set
Door Handles and Gaskets (10.527)

Includes buttons and springs.
1963-1965 Chrome outside door handles. Includes buttons, springs and gaskets. Show quality!
DH605S .....................................$86.00 set
DH660S .....................................$90.25 set

DH713L...Left Side....$109.00 ea.
DH713R...Right Side...$109.00 ea.

1963-1970 Gasket set, outside door handle. Die cut rubber construction. 4 piece set for 2 handles. (10.537)
HG590.............................................$10.00 set
HG713.............................................$5.50 ea.

1974-1976 Door handle gasket set. (10.537)
HG716.............................................$11.19 set

1963-1975 Door lock cylinder gasket.(10.537)
KLG540.............................................$1.25 ea.

Door Handle Pushbutton Kit

Includes 2 each: Pushbuttons, Rubber "O"-Rings, Springs, Retainers and Instructions.
1963-1972 All.
HB642 .............................................$18.50 pr.

Door Strikers (10.569)

1971-1976 All.
DS716 .............................................$14.00 ea.

1966-1970 All;
1979-1985 All.
DS645 .............................................$12.00 ea.

LS716.............................................$1.25 ea.
### Interior Door Parts (Group 10)

#### Lock Buttons and Ferrules

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1965</td>
<td>Button ferrule. Transparent plastic</td>
<td>BF617</td>
<td>$11.50 pr.</td>
</tr>
<tr>
<td>1968-1985</td>
<td>Lock button ferrule. All as required</td>
<td>BF685</td>
<td>$2.75 ea.</td>
</tr>
</tbody>
</table>

#### Power Window Motors

State left hand or right hand. Plug may differ. Hard wire if necessary.

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
</table>

#### Power Window Switches and Bezels

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1964-1970</td>
<td>All &quot;4 in a row&quot; type with bezel.</td>
<td>PWS640</td>
<td>$67.50 ea.</td>
</tr>
<tr>
<td>1961-1977</td>
<td>All &quot;4 in a row&quot; type with bezel.</td>
<td>PWS717</td>
<td>$75.75 ea.</td>
</tr>
<tr>
<td>1971-1977</td>
<td>All single switch with bezel.</td>
<td>PWS717S</td>
<td>$34.50 ea.</td>
</tr>
<tr>
<td>1974-1976</td>
<td>Rivera.</td>
<td>PWS746</td>
<td>$89.00 ea.</td>
</tr>
<tr>
<td>1982-1985</td>
<td>Rear quarter window switch.</td>
<td>PWS825R</td>
<td>$18.75 ea.</td>
</tr>
<tr>
<td>1982-1985</td>
<td>Power window switch in front armrest.</td>
<td>PWS825(2 Button)</td>
<td>$51.00 ea.</td>
</tr>
</tbody>
</table>

#### Window Crank Handles

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1964</td>
<td>All as required.</td>
<td>WH594</td>
<td>$16.50 ea.</td>
</tr>
</tbody>
</table>

#### Handle Removal Tool

Remove Window and Door Handle Retaining Clips Without Damaging Door Panels

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1977</td>
<td>All.</td>
<td>HT360</td>
<td>$7.75 ea.</td>
</tr>
<tr>
<td>1963-1965</td>
<td>Door handle tension spring.</td>
<td>HS395</td>
<td>$1.50 ea.</td>
</tr>
<tr>
<td>1963-1973</td>
<td>Door handle washers.</td>
<td>HW552</td>
<td>$3.00 ea.</td>
</tr>
<tr>
<td>1968-1974</td>
<td>All with black knob.</td>
<td>WH680B</td>
<td>$8.75 ea.</td>
</tr>
<tr>
<td>1968-1974</td>
<td>All a clear knob.</td>
<td>WH680C</td>
<td>$8.75 ea.</td>
</tr>
</tbody>
</table>

#### Inside Door Handles (Paddle Type)

1963-1967 All as arranged, 2 pr. needed for deluxe interiors.

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971-1977</td>
<td>All single switch with bezel.</td>
<td>PWS717S</td>
<td>$34.50 ea.</td>
</tr>
<tr>
<td>1974-1976</td>
<td>Rivera.</td>
<td>PWS746</td>
<td>$89.00 ea.</td>
</tr>
<tr>
<td>1982-1985</td>
<td>Rear quarter window switch.</td>
<td>PWS825R</td>
<td>$18.75 ea.</td>
</tr>
<tr>
<td>1982-1985</td>
<td>Power window switch in front armrest.</td>
<td>PWS825(2 Button)</td>
<td>$51.00 ea.</td>
</tr>
</tbody>
</table>

#### Power Vent Window Gears

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
</table>

#### Power Door Locks and Bezels

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1982-1985</td>
<td>All with switch in armrest.</td>
<td>DLS825R</td>
<td>$49.00 ea.</td>
</tr>
</tbody>
</table>

#### Door Panel Retainers

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1975</td>
<td>All as required.</td>
<td>DPR598</td>
<td>$1.00 ea.</td>
</tr>
</tbody>
</table>
Door Sill Plates

(11.175)

1963-1965 Door sill plates with logo.
DS614 ..............................................................................$59.50 pr.
1966-1970 All.
DS660 ..............................................................................$109.00 pr.
DS715 ..............................................................................$89.50 pr.

Sold by the foot.
ST330 ..............................................................................$0.85 ft.

Air Duct Hose

Sturdy, wire reinforced defroster and air duct made like the original with rubber impregnated cloth covering. Specify inner diameter and length. Sold in foot increments only.

AD150...... 1 1/2"..............$8.00 ft.
AD200...... 2"............... $9.50 ft.
AD250...... 2 1/2"............$11.25 ft.
AD300...... 3"............... $12.00 ft.
AD350...... 3 1/2"............$12.25 ft.
AD375...... 3 3/4"............$12.25 ft.
AD400...... 4"............... $12.50 ft.
AD500...... 5"............... $13.25 ft.
AD538...... 5 3/8"............$14.00 ft.

Window Rollers

(10.783)

1963-1966 All as required.
Window regulator roller and rivet.
WR576.................................................................$3.25 ea.

1963-1967 Riviera and as required.
7/8" wide.
WR637.................................................................$3.75 ea.

1968-1990 all as required. 11/16" OD, 11/64" ID. nylon.
WR727.................................................................$2.25 ea.

1979-1985 all as required. 5/16 wide.
WR785.................................................................$6.50 ea.

Drain Hole Seals

HS645.................................................................$4.00 ea.

1965 Seal, door bottom drain hole.
HS625.................................................................$2.25 ea.

DC650 .................................................................$68.25 pr.

Door Hinge Pins and Bushings

1963-1970 Door hinge pin. 11/32" OD x 4".
HP310..............(cut if too long) ..............$3.00 ea.

1963-1970 Door hinge pin bushing. Two per pin.
HB310 .................................................................$1.00 ea.

1973-1990 Door hinge pin. All as required.
HP670 .................................................................$3.00 ea.

1973-1990 Door hinge pin bushings. All as required.
HB820 .................................................................$1.00 ea.
### Interior Parts (Group 10)

#### Sunshade Rest Grommets

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1972</td>
<td>All as required.</td>
<td>SG632</td>
<td>$5.75 pr.</td>
</tr>
</tbody>
</table>

#### Sunshade Sleeves

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1965-1977</td>
<td>All.</td>
<td>SS642</td>
<td>$5.75 pr.</td>
</tr>
<tr>
<td>1984-1985</td>
<td>All.</td>
<td>SS829</td>
<td>TOS</td>
</tr>
</tbody>
</table>

#### Visor Supports

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1965</td>
<td>Interior coat hook.</td>
<td>CH396</td>
<td>$12.00 pr.</td>
</tr>
</tbody>
</table>

#### Interior Rear View Mirror

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1967-1970</td>
<td>All. 10” Polished stainless steel backing, day/night lever.</td>
<td>IM692</td>
<td>$46.00 ea.</td>
</tr>
</tbody>
</table>

#### Glove Boxes (10.260)

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963</td>
<td>All w/o a.c.</td>
<td>GB63R</td>
<td>$28.50 ea.</td>
</tr>
<tr>
<td>1963</td>
<td>All with a.c.</td>
<td>GB63RA</td>
<td>$28.50 ea.</td>
</tr>
<tr>
<td>1964</td>
<td>All black flock.</td>
<td>GB64RB</td>
<td>$28.50 ea.</td>
</tr>
<tr>
<td>1964</td>
<td>All gray flock.</td>
<td>GB64RG</td>
<td>$28.50 ea.</td>
</tr>
<tr>
<td>1965</td>
<td>All black flock.</td>
<td>GB65R</td>
<td>$28.50 ea.</td>
</tr>
<tr>
<td>1971-1973</td>
<td>All.</td>
<td>GB713</td>
<td>$27.50 ea.</td>
</tr>
<tr>
<td>1963-1965</td>
<td>Glove box door bumpers.</td>
<td>DB635</td>
<td>$2.50 pr.</td>
</tr>
</tbody>
</table>

#### Glove Box Lock (10.266) with Two Original Keys

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1968-1973</td>
<td>Riviera.</td>
<td>GBL683</td>
<td>TOS</td>
</tr>
<tr>
<td>1971-1972</td>
<td>Glove box lock and trunk lock sets with 2 matching original keys.</td>
<td>LS712</td>
<td>$59.75 set</td>
</tr>
</tbody>
</table>

#### Glove Box Light Switch

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1968-1974</td>
<td>Includes light bulb and new terminal.</td>
<td>GBS644</td>
<td>$14.00 ea.</td>
</tr>
</tbody>
</table>

#### Rear Ash Trays

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Description</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
</table>
Rear Quarter Window to Front Window Seals (11.015)


1979-1985 Riviera Hardtop quarter window seals. Formed. QS795...............................$50.50 pr.

Lock Pillar Seals

1963-1965 All. LPS635 .................................................................$42.50 pr.
1966-1970 All. LPS660 .................................................................$37.50 pr.
1971-1973 All. LPS713 .................................................................$37.50 pr.

1963-1965 Interior coat hook. CH396 ......................................................$12.00 pr.
1963-1965 Rear console lens. CL635.............................................................$12.00 ea.

1963-1968 Courtesy lamp lens (on rear sail panel) round flat lens. Also 63-65 on console. CL618 .................................................................$6.25 ea.

1966-1975 all. Dome lens. DL760...............................................................TOS


1969 Riviera. Courtesy lens housing. CLH692..............................................$17.00 ea.


Door Jamb Switches

1963-1965 Door jamb switch, 3 prong as original. DJS635...........................................$39.50 ea.
1963-1965 Door lamp switch rubber boot. SB634 ..............................................$7.00 ea.


Window Channel Liner

1932-1960 Mohair liner with rubber backing. Apply to division bars and channels as req. ML325.................................................................$11.00 (3) ft.

CARS INC. IS THE Only Complete SOURCE OF PARTS FOR A BUICK CAR
Floorpans and Rocker Panels (12.000)

1963-1965 ALL
Front Toeboard (12.980)
FP635TL...........(LEFT SIDE) ..........................$94.50 ea.
FP635TR ...........(RIGHT SIDE) ...........$94.50 ea.

Floor Pan (12.980)
FP635FFL...........(FRONT LEFT) .................$97.50 ea.
FP635FFR ...........(FRONT RIGHT) ...............$97.50 ea.
FP635RFL ...........(REAR LEFT) ..............$97.50 ea.
FP635RFR ...........(REAR RIGHT) .............$97.50 ea.

Under Seats (12.980)
FP635FSL ...........(FRONT LEFT) ...............$94.50 ea.
FP635FSR ...........(FRONT RIGHT) .............$94.50 ea.
FP635RSL ...........(REAR LEFT) ............$111.50 ea.
FP635RSR ...........(REAR RIGHT) ............$111.50 ea.

Rocker Panels (12.934)
RP635RL ...........(LEFT OUTER PANEL) ........$39.50 ea.
RP635RR ...........(RIGHT OUTER PANEL) .....$39.50 ea.
RP635IL ...........(LEFT INNER PANEL) .......$43.50 ea.
RP635IR ...........(RIGHT INNER PANEL) ......$43.50 ea.

1971-1973 ALL
Front Toeboard (12.980)
FP713TL ...........(LEFT) ..................................$97.50 ea.
FP713TR ...........(RIGHT) .............................$97.50 ea.

Floor Pan (12.980)
FP713FFL ...........(FRONT LEFT) ...............$84.50 ea.
FP713FFR ...........(FRONT RIGHT) .............$84.50 ea.
FP713RFL ...........(REAR LEFT) ............$84.50 ea.
FP713RFR ...........(REAR RIGHT) ............$84.50 ea.

Under Seats (12.980)
FP713FSL ...........(FRONT LEFT) ...............$84.50 ea.
FP713FSR ...........(FRONT RIGHT) .............$84.50 ea.
FP713RSL ...........(REAR LEFT) ............$137.50 ea.
FP713RSR ...........(REAR RIGHT) ............$137.50 ea.

Body Plugs
BP120 ..................1/2" Hole Diameter ............$1.75 ea.
BP580 ..................5/8" Hole Diameter ...........$1.75 ea.
BP780 ..................7/8" Hole Diameter ..........$2.25 ea.
BP100 ..................1" Hole Diameter ............$1.75 ea.
BP141 .................1 1/4" Hole Diameter .........$1.75 ea.
BP112 ..................1 1/2" Hole Diameter ........$2.25 ea.

Trunk Floor Pan
1963-1965 All.
Trunk pan (12.980)
TP635 ...................$239.00 ea.

1963-1965 Door Panel Retainers
We have reproduced the correct bolts and nuts that retain the unique removable door panels on your Riviera. These visible hardware items are needed for correct installation and show appearance.

Hex nut with dome. 8 needed per door.
N1 ..............................................$3.75 ea.
N1S ...........(Set of 8 for 1 door) ....$25.75 set

Hex nut. 7 needed per door.
N2 .............................................$1.25 ea.

T-screw. 14 needed per door.
S9 .............................................$3.75 ea.

Complete kit for both doors. 58 pieces. A $171.50 value.
DPK635 ......................................$129.50 ea.

1963-1965 Riviera rocker panel rubber hole plug.
RP635 ......................................$4.75 ea.

Sheets Metal (Group 12)
www.oldbuickparts.com
908-369-3666
1963-1964 Rear 1/4 Ornaments

After years of R&D these ornaments or “Horseshoes” are finally completed. They are quality made to be better than Buick produced. The fit and finish are beautiful, chrome plated to perfection and ready to install. Clips are included in the kit. During production in late 1963 or early 1964 Buick changed the pin location of these ornaments. It is believed that the forward end of the ornament was lifting possibly from car wash brushes. The forward pin was located nearer to the end for better support. Our answer was to make pins in both locations. You merely twist the 2 pins not needed with pliers, then dress with a file or dremel tool to level the remaining stud.

1963-1964 All. Set of all 4 pieces for entire car.
RO634...............................................................$247.00 set

Panel Ornament Clips

1963-1964 Rear 1/4 panel ornament clips for retaining chrome “Horseshoe” ornaments.
MC2.................................................................$2.25 ea.
MC2S...............................................(Set of 36)..............$51.00 ea.

Plastic Side Moulding Clip

1963-1972 For 3/8” wide retention. Fits all
1963-1965 Fenders, doors and quarter panel side mouldings.
MC600 ..........................................................$1.00 ea.

MC5...............................................................$0.50 ea.

Side Molding Clip Kit

1963-1965 Contains all necessary and correct plastic clips, wire clips, nuts, etc. To attach all side molding to both sides of car. 36 pieces included.
CK635R.........................................................$27.75 kit

Roof Panel Emblems

1982-1985 All. Fits either side.
RE825R...........................................................$40.75 ea.

Sunroof Weatherstripping

1978 thru 1985 all with electric sliding sunroof.
SW787 .........................................................$149.50 ea.

Vinyl Roofs - Landau Tops

We can supply vinyl roofs and Landau tops for any Riviera from 1963 thru 1993. Please state year and color. See our website for colors.
VR633R........................Black or White...............$199.00 ea.
VR633RC .........................Colors ....................$229.00 ea.
Body Moldings • Sheet Metal • Trunk (Group 12)

TW54217...............................$28.25 ea.

1976-1983 Trunk Weatherstrip. Pinchweld type  
TW761.................................$33.00 ea.

TB415....................................$1.75 ea.

Rubber "plug in" type.  
TB495....................................$2.75 ea.

1966-1968 Trunk latch bumper.  
TB598....................................$4.75 ea.

1963-1981 Spare tire hold down bolt.  
5/16" x 9 1/2"  
STB611.................................$11.75 ea.

TN615....................................$18.00 ea.

TN820....................................$12.75 ea.

1963-1980 As required. Trunk lock gasket.  
KLG540....................................$1.25 ea.

TLG65....................................$4.75 ea.

1963-1968 Trunk floor pan plug. 3/4" hole.  
BP598....................................$2.25 ea.

1963-1975 As required. Body plug. 1 1/2" hole.  
BP355....................................$3.25 ea.

Trunk Emblems

1965 "Riviera" deck lid monogram. 6 flat spade studs.  
DM65R....................................$36.00 ea.

DM657R....................................$33.50 ea.

1965 "Gran Sport" trunk emblem. 1st type. 3 1/2" long.  
FM65RGS....................................$36.00 ea.

1965 "Gran Sport" trunk emblem. 2nd type. 5 3/4" long. Located on rear panel.  
DM65GS2....................................$39.50 ea.

1966-1967 "By Buick" trunk emblem.  
DM667R....................................$33.50 ea.

1971-1972 "Riviera by Buick" deck lid monogram.  
DM712R....................................$35.50 ea.

1971-1972 Trunk lock bezel.  
DB712R....................................$39.50 ea.

DM734R....................................$35.00 ea.

Trunk Supports  
(gas charged)

1979 thru 1983 All. Fits either side.  
TS793R....................................$12.75 ea.

Hog Rings  
For attaching seat covers to frame.  
HR360......................................Bag of 100..............$8.75 ea.

Hog Ring Pliers  
For attaching hog rings to seat covers.  
HRP360.....................................$30.25 ea.
Convertible Tops

CT826V32 .................................................................$249.50 ea.

CT826V38 .................................................................$289.50 ea.

Convertible Top Window

CTW826 .................................................................$346.00

Convertible Top Pumps

1982-1985 Convertible top motor pump.
TP645 .................................................................$175.00 ea.

1982-1986 Convertible Top Boots
TB826 .................................................................$177.25 ea.

1982-85 Convertible Top Cylinders
We now have new convertible top cylinders for all 1982-1985 Riviera.
TC825R .................................................................$100.00 ea
Currently we have kits available for 1963, 1964 and 1965 in vinyl, fabric and leather.

All sets are made with TOP quality vinyl, fabric and/or leather with correct grains. All pleats are stitched or "heat sealed" - just like originals. Seat back "inserts" are also made to be identical.

Upholstery Information

**Full Sets** - consist of both bucket seats and rear seats. We recommend the full set so all colors match. The "FULL SET" does not include the rear side arm rest panel vinyl. This can be ordered separately.

**Individual Seat Parts** - If you’re satisfied with our color match after you see our samples, you may order the piece you need.

**Buttons** - You will have to use your original buttons. Extra vinyl is supplied for covering them. An acceptable job can be done using a hair drier for heat and a good "super glue".

**Vinyl** - Only TOP QUALITY - exact grain, many exact original colors. NO RETURNS due to colors! We suggest you request samples.

**Leather** - Leather and vinyl were offered in 1963. We also manufacturer sets for 1964 and 1965 - but no returns. We have matched the original colors and suggest you request samples.

**Fabric** - Fabric and vinyl were offered from 1963 through 1965. Most colors are a close match. We suggest you request samples.

**Free Color Samples** - Call or write stating year, model and color(s) you would like. Samples are sent FREE. Please note: vinyls may not be exact. Some vinyls used with fabrics are not exact matches so suggest you request both samples and decide. NO RETURN because you did not see a sample.

At this time we do not manufacture door panels, but we can supply vinyl and carpet for them.

---

**Arm Rest Base (14.686)**

<table>
<thead>
<tr>
<th>1963-1964 Riviera. All w/o custom interior.</th>
<th>1965-1966 Riviera. All w/o custom interior.</th>
</tr>
</thead>
<tbody>
<tr>
<td>ARB634...........................................$57.50 pr.</td>
<td>ARB656...........................................$48.50 pr.</td>
</tr>
<tr>
<td>AP634B.............................................$89.50 pr.</td>
<td>AP656B.............................................$69.50 pr.</td>
</tr>
<tr>
<td>AP634R.............................................$89.50 pr.</td>
<td>AP656R.............................................$69.50 pr.</td>
</tr>
<tr>
<td>AP634S.............................................$89.50 pr.</td>
<td>AP656S.............................................$69.50 pr.</td>
</tr>
<tr>
<td>AP634U.............................................$89.50 pr.</td>
<td>AP656U.............................................$69.50 pr.</td>
</tr>
<tr>
<td>AP634W.............................................$89.50 pr.</td>
<td>AP656W.............................................$69.50 pr.</td>
</tr>
</tbody>
</table>
1963 Upholstery

1964 and 1965 (Standard) Upholstery

1965 “Deluxe” Interior

Front Bucket
Seat Top
Front Bucket
Seat Bottom
Rear of Front
Bucket Seat
Insert
Rear Seat Top
Rear Seat Bottom

Front Bucket
Seat Top
Front Bucket
Seat Bottom
1965 (Standard)
Rear of Bucket
(Pleats on "plain" vinyl)
1964 Rear Insert
(Pleats on fine vertical lines)
Rear Seat Top
Rear Seat Bottom

Front Bucket
Seat Top
Rear of Front Bucket
(Vertical pleats on "plain" vinyl)
Front Bucket Bottom
Carpet Included
Ask about Accessory
Rear Arm Rest
### Full Vinyl Sets

Includes both bucket seats and rear seat. All vinyl. Order rear arm rest panels separately. **EXTRA Vinyl Material** is available by the yard. This is the same material used in our seat kits. It comes 52”-54” wide. Sold in FULL yards only. Order by color code. See page 64.

VMR81.............................................$46.00 per yard x 52”

<table>
<thead>
<tr>
<th>Order Color By Code</th>
<th>1963</th>
<th>1964</th>
<th>Standard</th>
<th>1965</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Bucket Seat Top</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left (drivers)</td>
<td>$129.50 ea.</td>
<td>$126.50 ea.</td>
<td>$126.50 ea.</td>
<td>$215.00 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR31</td>
<td>SCR41</td>
<td>SCR51</td>
<td>SCR52C</td>
</tr>
<tr>
<td></td>
<td>SCR32</td>
<td>SCR42</td>
<td>SCR52</td>
<td>SCR52C</td>
</tr>
<tr>
<td><strong>Bucket Seat Bottom</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$89.50 ea.</td>
<td>$89.50 ea.</td>
<td>$86.50 ea.</td>
<td>$117.50 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR33</td>
<td>SCR43</td>
<td>SCR53</td>
<td>SCR53C</td>
</tr>
<tr>
<td></td>
<td>SCR34</td>
<td>SCR44</td>
<td>SCR54</td>
<td>SCR54C</td>
</tr>
<tr>
<td><strong>Rear Seat Top</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$86.50 ea.</td>
<td>$89.50 ea.</td>
<td>$86.50 ea.</td>
<td>$169.50 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR35</td>
<td>SCR45</td>
<td>SCR55</td>
<td>SCR55C</td>
</tr>
<tr>
<td></td>
<td>SCR36</td>
<td>SCR46</td>
<td>SCR56</td>
<td>SCR56C</td>
</tr>
<tr>
<td><strong>Rear Seat Bottom</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$86.50 ea.</td>
<td>$89.50 ea.</td>
<td>$88.50 ea.</td>
<td>$104.00 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR37</td>
<td>SCR47</td>
<td>SCR57</td>
<td>SCR57C</td>
</tr>
<tr>
<td></td>
<td>SCR38</td>
<td>SCR48</td>
<td>SCR58</td>
<td>SCR58C</td>
</tr>
<tr>
<td><strong>Rear Arm Rest Panel Vinyl</strong></td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
</tr>
<tr>
<td>Sold as a set of L and R only.</td>
<td>SCR39</td>
<td>SCR49</td>
<td>SCR59</td>
<td>SCR59C</td>
</tr>
</tbody>
</table>

Order one get both. Instructions included.

### Full Fabric Sets

Includes both bucket seats and rear seat. Fabric and vinyl. Order rear arm rest panels separately below. **EXTRA Fabric** is available by the yard. It comes 56” wide. Sold in Full yards only. Please order by color code. See page 64.

VMR137.............................................$140.00 per yard x 56”

<table>
<thead>
<tr>
<th>Order Color By Code</th>
<th>1963 Fabric</th>
<th>1964 Fabric</th>
<th>1965 Fabric Custom</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Bucket Seat Top</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left (drivers)</td>
<td>$189.50 ea.</td>
<td>$212.00 ea.</td>
<td>$232.00 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR112</td>
<td>SCR120</td>
<td>SCR128</td>
</tr>
<tr>
<td></td>
<td>SCR113</td>
<td>SCR121</td>
<td>SCR129</td>
</tr>
<tr>
<td><strong>Bucket Seat Bottom</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$127.50 ea.</td>
<td>$129.50 ea.</td>
<td>$145.00 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR114</td>
<td>SCR122</td>
<td>SCR130</td>
</tr>
<tr>
<td></td>
<td>SCR115</td>
<td>SCR123</td>
<td>SCR131</td>
</tr>
<tr>
<td><strong>Rear Seat Top</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$115.50 ea.</td>
<td>$119.50 ea.</td>
<td>$171.50 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR116</td>
<td>SCR124</td>
<td>SCR132</td>
</tr>
<tr>
<td></td>
<td>SCR117</td>
<td>SCR125</td>
<td>SCR133</td>
</tr>
<tr>
<td><strong>Rear Seat Bottom</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td>$115.50 ea.</td>
<td>$119.50 ea.</td>
<td>$126.00 ea.</td>
</tr>
<tr>
<td>Right</td>
<td>SCR118</td>
<td>SCR126</td>
<td>SCR134</td>
</tr>
<tr>
<td></td>
<td>SCR119</td>
<td>SCR127</td>
<td>SCR135</td>
</tr>
<tr>
<td><strong>Rear Arm Rest Panel Vinyl</strong></td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
</tr>
<tr>
<td>Sold as a set of L and R only</td>
<td>SCR39</td>
<td>SCR49</td>
<td>SCR59</td>
</tr>
</tbody>
</table>
Full Leather Sets - (14.880)
Includes both bucket seats and rear seat (leather and vinyl). Order rear arm rest panels separately below. Order Color by code listed.

1963...............LMR100.................$1465.00 set
1964-1965 Standard....LMR100-4....$1499.00 set
1965 Custom.........LMR297.............$2030.00 set

Extra Leather - Price per square foot. We need to know the shape you need. For example 1 x 4 or 2 x 2.

LMR136.............................................$24.75 sq. ft.

1963-1965 Riviera Upholstery Colors and Codes

1963 Vinyl

Codes ( )
- Light Blue ............. (HLE) Trim #716
- Silver ................... (HVE) Trim #726
- Sandalwood .......... (HZE) Trim #736

1963 Fabric and Vinyl

Fabric Codes ( )
- Blue ............... (FHE) Trim #717
- Black ............. (FBE) Trim #787
- Sandalwood ....... (FWE) Trim #737

Vinyl Codes ( )
- Blue ............. (HDE)
- Black ............ (HBE)
- Sandalwood ..... (HZE)
- Gray (not original) .... (HGE)

1963 Leather and Vinyl

Leather Codes ( )
- Black ............. (LBE) Trim #788
- Red ............... (LRE) Trim #778
- White ............. (LWE) Trim #748
- Saddle .......... (LAE) Trim #798
- Dark Blue ........ (LDE) Trim #718
- Silver ........... (LLE) Trim #728

Vinyl Codes ( )
- Black ............. (HBE) Trim #788
- Red ............... (HRE) Trim #778
- White ............. (HWE) Trim #748
- Saddle .......... (HAE) Trim #798
- Dark Blue ........ (HYE) Trim #718
- Silver ........... (HVE) Trim #728

1964 Vinyl

Codes ( )
- Blue ............... (HLE) Trim #601
- Silver ............ (HVE) Trim #602
- Fawn ............. (HFE) Trim #603
- Red ............... (HRE) Trim #607
- Black .......... (HBE) Trim #608 & 628
- Dark Blue ....... (HTE) Trim #621
- White .......... (HWE) Trim #624
- Saddle .......... (HAE) Trim #629

1964 Fabric and Vinyl

Fabric Codes ( )
- Green ............. (FJE) Trim #610
- Blue ............. (FCE) Trim #611
- Fawn ............. (FFE) Trim #613

1965 Vinyl

Codes ( )
- Blue ............... (HLL) Trim #601
- White ............. (HWL) Trim #604
- Black ............ (HBL) Trim #608
- Saddle .......... (HAL) Trim #609
- Green ............. (HGL) Trim #620
- Black ............ (HBL) Trim #628
- Saddle .......... (HAL) Trim #629

1965 Fabric and Vinyl

Fabric Codes ( )
- Green ............. (FGL) Trim #610
- Blue ............. (FHL) Trim #611
- Fawn ............. (FFL) Trim #613
- Black ............ (FBL) Trim #618

Vinyl Codes ( )
- Green ............. (HJL)
- Blue ............. (HDL)
- Fawn ............. (HFL)
- Black ............ (HBL)
All of our kits are made with genuine Walnut Veneer just as BUICK used.

We use no stain or coloring of any type so you are assured of seeing only the natural color of the walnut, again as per original. Each piece is sanded and coated three times with clear satin to duplicate the original texture and finish. Adhesive backing is incorporated to give the ease of "peel and stick" installation.

All panels are steel rule die cut so they fit as the originals. Door panels come without holes (set up for power windows). Holes will have to be made for crank window and remote mirror applications. Rear seat panels are included in door kits. 1965 door panels come with black lines already painted. Please state if you have air conditioning or not. Due to variation in original molds, minor trimming with a hobby knife or razor blade may be required.

1965 Standard Interior Door Kits.
WKD65S...(Horizontal Grain as Original).....$65.75 pr.
WKD65SV...........(Vertical Grain)....................$49.50 pr.

1965 Standard Interior Full Kit.
WK65..................................................................$193.00 kit

Deluxe Wood Panel Kits

Door Panel Kits
1963-1964 Riviera wood door panel kit. Four pieces. WKD634..........................................................$112.50 set
1965 Riviera wood door panel kit. Four pieces w/ lines. WKD65..........................................................$179.00 set

Console Kits
1964 Riviera w/o a.c. wood console panel kit. Five pieces. WKC64..........................................................$137.50 set
1964 Riviera with a.c. wood console panel kit. Five pieces. WKC64A ..................................................$137.50 set
1965 Riviera All Wood console panel kit. Four pieces. WKC65..........................................................$127.50 set

Full Interior Kits
1964 Riviera w/o a.c. wood panel kit. All 9 interior pieces. WK64..................................................................$240.00 set
1964 Riviera with a.c. wood panel kit. All 9 interior pieces. WK64A ..........................................................$240.00 set.
1965 Riviera wood panel kit. All 8 pieces. WK65..................................................................$259.00 set
Seat Belts

Quality made aftermarket seat belts come in various colors and styles. Colored belts: add $3 and code, are custom made and not returnable. Please see our website for colors. 74” recommended for fronts, 60” for rears. Per person.

(Chrome Lift Lever Style)

Lap Belts come standard with authentic style chrome buckle. Black (B), tan (T), rust (R), dark brown (DB), orange (O), glove red (GR), maroon (M), charcoal (C), navy blue (NB), powder blue (PB), turquoise (TQ), ivory (I), white (W), gray (G), silver (S), dark green (DG).

SB20074B.............(74” Black)............$32.00 ea.
SB20060B.............(60” Black)............$32.00 ea.
SBH200.................(Hardware Kit)...........$5.25 ea.

Plastic Push Button Style

Lap belts with push-button plastic buckle. Black (B), Taupe (T), Maroon (M), Light Gray (LG), Blue (U). Sizes available are 60” and 74” for the black, light gray and taupe. The blue and maroon are available in 74” only. Colored belts, (add $3 and code), are custom made and not returnable.

SB200P74B.............(74” Black)............$32.00 ea.
SB200P60B.............(60” Black)............$32.00 ea.
SBH200...................(Hardware Kit)...........$5.25 ea.

Metal Push Button Style

Lap belts with push-button metal buckle. Black (B), Taupe (T), Gray (G). Colored belts, (add $3 and code), are custom made and not returnable.

SB200M74B.............(74” Black)............$32.00 ea.
SB200M60B.............(60” Black)............$32.00 ea.
SBH200...................(Hardware Kit)...........$5.25 ea.

Seat Belt Hardware Kit

SBH200...............................................................$5.25 ea.

Seat Belt Buckle Emblems

Buick blue, white and red Tri-Shield. Fits well on our Lift Lever Seat Belts.
D418B.........................................................$8.50 ea.

Old Style Buick Coat of Arms. Fits well on our Lift Lever Seat Belts.
TBE550.............................................$7.50 ea.

GM Mark of Excellence. Fits well on our Lift Lever Seat Belts.
D55.................................................................$3.75 ea.

D55E...........................$6.50 ea.

SBE672..............................$6.50 ea.

Bucket Seat Hinge Cap

1963-1965 Riviera
HC625..................................................$12.00 ea.


Fits 1970-1972 Riviera. Bright chrome bezel and button. Retainer is not included.
SB692.................................$18.00 ea.
We have a few of the exact original grain and colors and hope to add more. Please send a small piece of your headliner and we will do our best to match it. If we do not have the exact grain we will send you a sample of the closest color we have.

OUR headliners come with extra material to cover your visors.

### 1963-1965

**Original Grain Material**

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>HL635</td>
<td>$167.25</td>
</tr>
<tr>
<td>White</td>
<td>HL635W</td>
<td></td>
</tr>
<tr>
<td>Dark Red</td>
<td>HL635R</td>
<td></td>
</tr>
<tr>
<td>Dark Blue</td>
<td>HL635U</td>
<td></td>
</tr>
<tr>
<td>Silver</td>
<td>HL635S</td>
<td></td>
</tr>
<tr>
<td>Saddle (sprayed)</td>
<td>HL635SAD</td>
<td></td>
</tr>
</tbody>
</table>

**Non-Original Grain**

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basketweave</td>
<td></td>
<td>$129.50</td>
</tr>
</tbody>
</table>

**Non-Original Fineweave Grain**

<table>
<thead>
<tr>
<th>Code</th>
<th>Color</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>HLF635</td>
<td>Black</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635W</td>
<td>White</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635T</td>
<td>Tan</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635R</td>
<td>Red</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635LB</td>
<td>Light Blue</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635BB</td>
<td>Bright Blue</td>
<td>$210.25</td>
</tr>
<tr>
<td>HLF635B</td>
<td>Beige</td>
<td>$210.25</td>
</tr>
</tbody>
</table>

### 1966-1976

**Vinyl Headliner**

- Available in several textures & many colors. Please specify in order notes at checkout.
- HL636...........................................................$259.75 ea.

### Sunvisor Recovering Service

**1963-1965 All.**

Please carefully remove your material before sending the sunvisors to us. The price includes material and new chrome ends installed. We cannot recover badly warped visors. Recovering service.

SR635..........................................................................$72.25 ea.

### Package Shelf Material

All models as required. Woven straw material duplicates the texture and appearance of the original. Comes in 18" x 64" roll. It can be applied to hardboard with spray adhesive (SA360), then trimmed to fit. Paint to match. All models as required.

PS300 .......................................................................$59.50 ea.

### Sound Deadening Material

**Heavy, Black,** Tar type material.

SD300.............................................................39" x 72"..............$44.75 ea.

**Waffle pattern,** Dark Brown, more paper type.

SD301..............................................................27" x 36"..............$27.50 ea.

**Closed-cell foam,** Adhesive-backed. Form-fitting. Light and soft. Nice underpadding.

SD302..............................................................42" x 72"..............$37.50 ea.
Our carpets are Form Press Molded to manufacturers specifications for correct fit and easy installation. All sets include matching vinyl heel pad on drivers side, molded foot wells and jute underpadding. Our carpets are made from Dorsett roll goods, the highest quality automotive carpet available today.

When ordering, please specify color number, year, model and style of car. Colors listed are "names" only and do not imply any exact shade, color or trim code that may have been originally offered. FREE samples are available by sending S.A.S.E. We strongly suggest that you receive a sample before you purchase any carpet. You may also visit our website www.oldbuickparts.com and see group 15 for a color sampling of our carpets. Sorry, no returns on custom made items.

500 Series 80/20 Nylon Loop
$209.50
COLORS AVAILABLE:
C501 - Black
C506 - GM Blue
C508 - Turquoise
C509 - Olive Green
C510 - Brown
C511 - Light Saddle
C512 - Sky Blue
C515 - Red
C521 - Medium Saddle
C522 - Lt. Blue
C523 - Gold
C525 - Maroon
C527 - Gray
C540 - Midnight Blue
C543 - Ford Tan
C544 - Emberglow
C546 - Lt. Oxblood
C557 - Gun Metal Gray
C559 - Ivy Gold
C565 - Red
C570 - Gold
C571 - Fawn

Jute Padding 36" x 72".
For under carpet padding and sound control.

Grommet for dimmer Switch on carpet floor. 1" hole.
SG360 ......................... 9.50 ea.

Custom Form Molded Carpet Sets

1963-1975

Carpet By the Yard - add "Y"

800 Series 100% Nylon
CUT PILE $209.50
COLORS AVAILABLE:
C801 - Black
C8019 - Medium Opal
C802 - Blue
C807 - Dark Gray
C8075 - Medium Gray
C8078 - Medium Quartz
C810 - Brown
C812 - Royal Blue
C815 - Dark Red
C8170 - Lapis Blue
C818 - Ocean Blue
C820 - Saddle
C825 - Maroon
C826 - Titanium
C8275 - Agate
C830 - Buckskin
C832 - Dark Sapphire
C8335 - Med. Neutral
C834 - Sand
C835 - Firethorn
C840 - Navy Blue
C8405 - Dark Navy
C849 - Jade Green
C851 - Biscuit
C853 - Silver
C854 - Caramel
C865 - Mocha
C8655 - Med. Mocha
C868 - Med. Dark Gray
C871 - Taup
C875 - Oxblood
C8835 - Med. Beige
C8935 - Adriatic Blue
C8945 - Dk. Graphite
C897 - Charcoal

Essex Premium Plush Pile
$249.50
COLORS AVAILABLE:
C1001 - Black
C1024 - Med. Dark Graphite
C1033 - Blue
C1038 - Charcoal
C1054 - Caramel
C1060 - Brown
C1062 - Med. Dark Flint
C1067 - Dark Taupe
C1076 - Prairie Tan
C1079 - Dark Slate

500 Series 80/20 Nylon Loop

COLORS AVAILABLE:
C501 - Black
C506 - GM Blue
C508 - Turquoise
C509 - Olive Green
C510 - Brown
C511 - Light Saddle
C512 - Sky Blue
C515 - Red
C521 - Medium Saddle
C522 - Lt. Blue
C523 - Gold
C525 - Maroon
C527 - Gray
C540 - Midnight Blue
C543 - Ford Tan
C544 - Emberglow
C546 - Lt. Oxblood
C557 - Gun Metal Gray
C559 - Ivy Gold
C565 - Red
C570 - Gold
C571 - Fawn

Carpet for Door Panel Bottoms
All years and models. 8" wide. State carpet number.
DPC610 ........................................... $59.50 pr.

Kick Panels
Heavy duty "waterproof" cardboard panels.

1963-1964 Kick Panels
KP634 ......................... $29.75 pr.

1965 Kick Panels
KP65 ......................... $29.75 pr.

Trunk Mats

1963-1975 all.
TM615 ........ Black with white logo ........ $139.00 ea.
TM615S .......... Saddle with white logo ........ $139.00 ea.
1963-1976 Accessory Floor Mats

1963-1976 Floor Mats. Black with White Logo
FM615...........................................Front and Rear....................................$229.50 set

1963-1976 Floor Mats. Saddle with White Logo
FM615S.......................................Front and Rear..................................$249.50 set

1963-1976 Floor Mats. Red with White Logo
FM615R........................................Front and Rear.................................... $239.50 set

1963-1976 Floor Mats. Blue with White Logo
FM615U........................................Front and Rear.................................... $239.50 set

1963-1976 Floor Mats. Green with White Logo
FM615G........................................Front and Rear.................................... $239.50 set

1963-1976 Floor Mats. Brown with White Logo
FM615N........................................Front and Rear.................................... $239.50 set

Floor Mat Set - Universal 4 Piece Set

Select Carpet Type And Color Below
FM300.............................................................................$89.50 yd.

**NYLON LOOP**
Black
Red
Aqua
Ford Blue
Dark Blue
Dark Green
Medium Blue
Medium Saddle
Maroon
Fawn
Gold
Genmetal Gray

**NYLON CUT PILE**
Black
Dark Gray
Red
Oxblood
Sandstone
Graphite
Desert Tan
Flame Red
Medium Gray
Rear Window Package Shelf  
(Shipped oversize)  
**1963-1965** Original style Madrid Grain board, available in colors. State color and with or without defogger holes.  
PS635B .................. (Black w/o holes) .................. $51.00 ea.  
PS635BH .................. (Black w/ holes) .................. $51.00 ea.  
PS713 .................................................. $56.00 ea.

Package Shelf Jute Insulation  
**1963-1965** Riviera.  
PJ635 .................................................. $15.00 ea.  
PJ713 .................................................. $20.00 ea.

Sound Deadening Material  
(15.492)  
All Years. 39" x 72"  
SD300 .................................................. $44.75 ea.

Firewall Insulators  
(15.280)  
**1963 thru 1965** All.  
FI635R .................................................. $189.50 ea.

Trunk Panel Cardboard Kits  

**1963-1965**  
For cars without remote trunk release.  
5 piece gray.  
TPK635 .................................................. $78.25 ea.

**1963-1965**  
For cars with remote trunk release.  
5 piece gray.  
TPK635R .................................................. $75.25 ea.

**1966-1967** All. 4 piece. Black.  
TPK667R .................................................. $70.25 ea.

**1968-1970** All. 2 piece. Black.  
TPK680R .................................................. $38.50 ea.

**1971-1972** All. 4 piece. Black.  
TPK712R .................................................. $70.25 ea.

**1973** All. 4 piece. Black.  
TPK73R .................................................. $70.25 ea.

**1974-1976** All. 4 piece. Black.  
TPK746R .................................................. $77.25 ea.
Trunk Lining Material

1963-1966 Tan weave foam back trunk material. Foam backed. 3 yards needed. 4 1/2 yards with spare tire cover. 48” wide.
TM616..........................................................................$TOS yd.

1966-2010 Dark gray trunk material. 54” wide.
TM660 ..............................................................$19.75 yd

1966-2010 Black trunk material. 54” wide.
TM660B............................................................$19.75 yd

TLK713 ..................................................................$119.75 kit

Spare Tire Covers - 1963 thru 1965
Fully molded, sewn and complete as original (15.100)

1963 Early Models with full spare tire cover.
STC63.............................................................................$inquire ea.

1963-1965
1963: Late models;
STC635.............................................................................$51.00 ea.

Trunk Cover Kit

1963-1965 Riviera
Trunk Insulation Pre-Cut Kit With ABS Cover. Ready to install.

This is a new product that includes die-cut insulation and a smooth ABS cover to completely cover the underside of the trunk. Fastened with pins in holes in the lid. Kit Includes:
- Trunk Insulation
- ABS Cover
- Spray Adhesive & Metal Tape
- Installation Instructions

This kit will add an additional level of noise and sound dampening.
A Similar kit is also available for the hood.
Available Options:

TC635............................................................................... $116.50 ea.
SHOP MANUALS: A Shop Manual is ESSENTIAL. This should be your very first purchase after buying your car. These fully illustrated books were originally developed by BUICK for trained BUICK mechanics. They offer in detail, description and analysis as well as maintenance and step by step overhaul procedures. All of our Shop Manuals are Full Size as originals and feature the clearest print and pictures available in a "xerox" type copy. The covers are in color and protected by a heavy clear plastic to keep them clean. As an additional feature, each manual is spiral bound in plastic for long lasting use.

CD-ROM: Most shop manuals on CD-ROM contain Buick production facts and figures, shop/service manual, body service manual, parts book, all applicable supplements, sales literature, product information and trivia. This is a complete package.

FISHER BODY MANUALS: These books are "Shop Manuals" for the Body of the car. Topics include Doors, Panels, Weatherstripping, Glass, Glass Channels and all interior.

OWNERS MANUALS: Originally placed in the glove compartment of each car. They contain a wealth of information on awareness, instruction and maintenance of your newly purchased car.

CHASSIS AND BODY PARTS BOOKS: These books were sent to BUICK dealership for their Parts Department Staff to recognize and identify parts. The illustrations within, enable you to find the "group" and "part number" of each part - then identify.

All items listed below are quality copied from genuine Buick originals. They are provided as informative tools for restoration purposes.

<table>
<thead>
<tr>
<th>Shop Manuals</th>
<th>Fisher Manuals</th>
<th>Owners Manuals</th>
<th>Chassis &amp; Body Parts Books</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paper</td>
<td>CD-ROM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1963 ALL</td>
<td>SM63...$49.50</td>
<td>SM63CD...$49.75</td>
<td>BM63...$34.00</td>
</tr>
<tr>
<td>1964 ALL</td>
<td>SM64...$49.50</td>
<td>SM64CD...$49.75</td>
<td>BM64...$34.00</td>
</tr>
<tr>
<td>1965 ALL</td>
<td>SM65...$49.50</td>
<td>SM65CD...$49.75</td>
<td>BM65...$34.00</td>
</tr>
<tr>
<td>1966 ALL</td>
<td>SM66...$62.50</td>
<td>SM66CD...$49.75</td>
<td>BM66...$34.00</td>
</tr>
<tr>
<td>1967 ALL</td>
<td>SM67...$62.50</td>
<td>SM67CD...$49.75</td>
<td>BM67...$34.00</td>
</tr>
<tr>
<td>1968 ALL</td>
<td>SM68...$62.50</td>
<td>SM68CD...$49.75</td>
<td>BM68...$34.00</td>
</tr>
<tr>
<td>1969 ALL</td>
<td>SM69...$62.50</td>
<td>SM69CD...$49.75</td>
<td>BM69...$34.00</td>
</tr>
<tr>
<td>1970 ALL</td>
<td>SM70...$62.50</td>
<td>SM70CD...$49.75</td>
<td>BM70...$34.00</td>
</tr>
<tr>
<td>1971 ALL</td>
<td>SM71...$62.50</td>
<td>SM71CD...$49.75</td>
<td>BM71...$34.00</td>
</tr>
<tr>
<td>1972 ALL</td>
<td>SM72...$62.50</td>
<td>SM72CD...$49.75</td>
<td>BM72...$34.00</td>
</tr>
<tr>
<td>1973 ALL</td>
<td>SM73...$79.50</td>
<td>SM73CD...$49.75</td>
<td>BM73...$34.00</td>
</tr>
<tr>
<td>1974 ALL</td>
<td>SM74...$79.50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Dennis Kirban's Guide
To Buying a Used 1986 and 1987 Buick Turbo Regal, Grand National, GNX.
KG1.................................$20.50 ea.

Dennis Kirban's Guide
To 1986 & 1987 Buick Turbo Regal, Grand National, GNX.
KG2.................................$36.00 ea.

Misc. Literature
1970 "Engineer Approved Accessories" pamphlet.
AL70.........................................................$11.00 ea.

Assembly Manuals
AM69B............................1969 All...............$29.50 ea.
AM70...............................1970 All...............$29.50 ea.
AM72...............................1972 All...............$29.50 ea.

GN, T-Type and GNX
This book was the first to cover every Buick Regal Turbo Car from 1978-1987.
GNB1.................................$25.75 ea.
Hardware - Push-In Wire Clips (Group 17)

1/4" - 3/16" Hole size.
1/2" x 1/2".
MC3 .........................$0.50 ea.
MC3B Box 100 .......$25.00 ea.

1/2" Head diameter.
5/16" Hole size.
MC5 .........................$0.50 ea.
MC5B Box 100 .......$25.00 ea.

1/2" Head diameter.
1/4" Hole size.
MC12 .......................$0.50 ea.
MC12B Box 100 .....$25.00 ea.

5/8" x 5/8" Head.
5/16" Hole size.
MC13 .........................$0.50 ea.
MC13B Box 50 ......$14.00 ea.

3/4" Head diameter.
5/16" - 3/8" Hole size
MC16 .........................$0.65 ea.
MC16B Box 100 .....$25.00 ea.

3/4" x 15/16" Head.
5/16" Hole size.
MC17 .........................$0.50 ea.
MC17B Box 100 .....$25.00 ea.

11/16" x 9/16" Head.
5/16" Hole size.
MC20 ..........................$0.50 ea.
MC20B Box 100 .....$25.00 ea.

1" x 7/8" Head.
5/16" - 3/8" Hole size.
MC21 ..........................$0.50 ea.
MC21B Box 50 ......$25.00 ea.

7/8" x 7/8" Head.
5/16" - 3/8" Hole size.
MC22 ..........................$0.50 ea.
MC22B Box 50 ......$25.00 ea.

1" x 1 1/8" Head.
5/16" - 3/8" Hole size.
MC24 ..........................$0.50 ea.
MC24B Box 50 ......$12.50 ea.

5/8" x 5/8" Head.
1/4" to 5/16" Hole size.
Tabs can be bent or cut to fit smaller moldings.
MC54 ..........................$0.50 ea.
MC54B Box 25 ......$7.75 ea.
**Moulding Clips Threaded Type, (Nuts Included)**

- 10 - 24 x 3/4" stud.
  - MC63...........$0.75 ea.
  - MC26B
  - Box 50.......$18.75 ea.
- 10 - 24 x 3/4" stud.
  - MC66...........$0.75 ea.
- 10 - 24 x 3/4" stud.
  - MC69...........$1.00 ea.
- 8 - 32 x 1" stud.
  - MC72...........$0.50 ea.
- 10 - 24 x 1/2" stud.
  - MC75...........$2.75 ea.
- 10 - 24 x 5/8" stud.
  - MC64...........$0.75 ea.
- 10 - 24 x 3/4" stud.
  - MC70...........$1.25 ea.

**Universal Break-Off Type**

- 10 - 24 x 3/4" stud.
  - MC1.........................$1.00 ea.

**Door Panel Fasteners**

- 12 - 24 x 7/8" stud.
  - MC73...........$1.00 ea.
- 10 - 24 x 3/4" stud.
  - MC68...........$0.75 ea.
- 10 - 24 x 5/8" stud.
  - MC71...........$0.75 ea.

**Misc. Retainers**

- 10 - 24 x 3/4" stud.
  - MC1..........................$1.00 ea.
- 12 - 24 x 7/8" stud.
  - MC73...........$1.00 ea.
- 10 - 24 x 3/4" stud.
  - MC68...........$0.75 ea.
- 10 - 24 x 5/8" stud.
  - MC71...........$0.75 ea.
- 8 - 32 x 1" stud.
  - MC72...........$0.50 ea.
- 10 - 24 x 1/2" stud.
  - MC75...........$2.75 ea.
- 10 - 24 x 5/8" stud.
  - MC64...........$0.75 ea.

- Adjustable.
  - 10 - 24 x 5/8" stud.
  - MC70...........$1.25 ea.

- Head Dia............3/4"  
  - Stem Length.........1/2"  
  - Fits Hole Size.......1/4"  
  - DPF1............$0.50 ea.
- Head Dia............7/8"  
  - Stem Length.........3/4"  
  - Fits Hole Size.......1/4"  
  - DPF2............$0.50 ea.
- Head Dia............3/4"  
  - Stem Length.........3/4"  
  - Fits Hole Size.......1/4"  
  - DPF3............$0.50 ea.
- Head Dia............3/4"  
  - Stem Length.........1/4"  
  - Fits Hole Size.......1/4"  
  - DPF4............$0.55 ea.
- Head Dia............15/16"  
  - Stem Length.......1 1/4"  
  - Fits Hole Size.....11/16"  
  - DPF5............$0.50 ea.
- Head Dia............7/16"  
  - Stem Length........7/16"  
  - Fits Hole Size....1/8"  
  - WF2..............$0.75 ea.
- Head Dia............7/16"  
  - Stem Length..........5/8"  
  - Fits Hole Size....1/8"  
  - WF3..............$1.00 ea.
- Head Dia............9/16"  
  - Stem Length.........3/4"  
  - Fits Hole Size....1/8"  
  - WF4..............$1.00 ea.
## Hardware Section (Group 17)

### Push-In Clips

- **7/8"** - For 5/16" - 3/8" hole. **MC47** ......... $0.75 ea.
- **1 1/4"** - **MC49** ........ $0.75 ea.
- **1 3/4"** - For 3/8" hole. **MC50** ....... $0.75 ea.

### Nylon Clips

- Push into oval holes in panels, then moulding snap over them.
- **MC84** ............. $2.25 ea.
- **MC85** ............. $2.25 ea.
- **MC86** ............. $2.25 ea.

### Universal Wire Moulding Clips

- **Push-in Type**
- **5/16" - 1/2" Moulding. 3/8" Hole size.**
  - **MC29** ............... $0.50 ea.
  - **MC29B**..Box 50..$12.50 ea.

### Chrome Trim Screws

#### #6 Chrome Plated Phillips Oval Head
- TS612................. 6x1/2" .............. $0.25
- TS658................. 6x5/8" .............. $0.25
- TS634................. 6x3/4" .............. $0.25
- TS678................. 6x7/8" .............. $0.25
- TS610................. 6x1 1/4" .......... $0.50
- TS6114............. 6x1 1/4" .......... $0.50

#### #8 Chrome Plated Phillips Oval Head
- TS8386...8x3/8" w/ #6 Head...... $0.25
- TS812................. 8x1/2" .............. $0.25
- TS8126...8x1/2" w/ #6 Head..... $0.50
- TS858................. 8x5/8" .............. $0.25
- TS8586...8x5/8" w/ #6 Head..... $0.25
- TS834................. 8x3/4" .............. $0.50
- TS8346...8x3/4" w/ #6 Head..... $0.50
- TS83410..8x3/4" w/ #10 Head..... $0.50
- TS878................. 8x7/8" .............. $0.50
- TS876...8x7/8" w/ #6 Head..... $0.50
- TS8100................. 8x1" ................. $0.50
- TS81006..8x1" w/ #6 Head...... $0.50
- TS8118................. 8x1 1/8" .......... $0.50
- TS81186..8x1 1/8" w/ #6 Head... $0.50
- TS8114................. 8x1 1/4" .......... $0.50
- TS81146..8x1 1/4" w/ #6 Head... $0.50
- TS8112................. 8x1 1/2" .......... $0.50
- TS81126..8x1 1/2" w/ #6 Head... $0.50
- TS81346..8x1 3/4" w/ #6 Head... $0.75

#### #10 Chrome Plated Phillips Oval Head
- TS1012................. 10x1/2" .............. $0.50
- TS10128...10x1/2" w/ #8 Head... $0.50
- TS1058................. 10x5/8" .............. $0.50
- TS1034................. 10x3/4" .............. $0.50
- TS1000................. 10x1" ................. $0.50
- TS10008...10x1" w/ #8 Head...... $0.50
- TS10114................. 10x1 1/4" .......... $0.50
- TS101126.10x1 1/2" w/ #6 Head.$0.50
- TS10134.10x1 3/4" w/ #6 Head.$0.750
Windshield and Backglass Moulding Clips

1971-1972: All Electra, LeSabre and Wildcat four door hardtops. Backglass. As required;
MC32...................................$0.75 ea.

1969-1971: All windshield and backglass. As required.
MC33...................................$0.75 ea.

1966-1975: All windshield and Backglass (Emergency - screw-on type).
MC37...................................$1.75 ea.

1963-1966: MC91.......................$1.00 ea.

Other Windshield - Backglass Clips (Use as required)

Windshield & backglass clips. Use as required.
MC41 ..............$0.75 ea.
MC42..............$0.75 ea.
MC43.............$0.75 ea.
MC44 ..............$0.75 ea.

Window Rollers (see also window bearings on next page)

1957 thru 1972 all as required.
WR576...$3.25 ea.

1968 thru 1978 all as required. 7/16” wide.
WR682.........$4.75 ea.

1972 thru 1999 all as required. 11/64” id.
WR727............$2.25 ea.

1978 thru 1995 all as required. 5/16” wide.
WR785.....$6.50 ea.

1968-1975 as required. 5/16” wide.
WR685...$16.00 ea.

1979-2004 as req. With metal insert.
WR790.....$3.75 ea.
### Tubular Nuts (8.921)

For attaching monograms, emblems, etc. with studs. Measure your pin diameter and the size of the hole. Consider nylon tubular nuts. Although not original, they will not rust or chip paint.

<table>
<thead>
<tr>
<th>Stud size 1/16&quot;</th>
<th>Hole size 9/64&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN1</td>
<td>Nylon $0.50 ea.</td>
</tr>
<tr>
<td>TN1P</td>
<td>Pack of 25 $7.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 3/32&quot;</th>
<th>Hole size 1/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN2</td>
<td>Steel $0.25 ea.</td>
</tr>
<tr>
<td>TN2P</td>
<td>Pack of 25 $6.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 1/8&quot;</th>
<th>Hole size 5/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN3</td>
<td>Steel $0.25 ea.</td>
</tr>
<tr>
<td>TN3P</td>
<td>Pack of 25 $6.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 5/64&quot;</th>
<th>Hole size 5/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN4</td>
<td>Nylon $0.50 ea.</td>
</tr>
<tr>
<td>TN4P</td>
<td>Pack of 25 $7.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 1/8&quot;</th>
<th>Hole size 11/64&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN5</td>
<td>Nylon $0.50 ea.</td>
</tr>
<tr>
<td>TN5P</td>
<td>Pack of 25 $9.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 1/8&quot;</th>
<th>Hole size 3/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN6</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN6P</td>
<td>Pack of 25 $9.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 1/8&quot;</th>
<th>Hole size 1/4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN7</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN7P</td>
<td>Pack of 25 $8.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 5/32&quot;</th>
<th>Hole size 7/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN8</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN8P</td>
<td>Pack of 25 $12.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 5/32&quot;</th>
<th>Hole size 3/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN9</td>
<td>Nylon $0.50 ea.</td>
</tr>
<tr>
<td>TN9P</td>
<td>Pack of 25 $7.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 3/16&quot;</th>
<th>Hole size 7/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN10</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN10P</td>
<td>Pack of 25 $8.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 3/16&quot;</th>
<th>Hole size 13/64&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN11</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN11P</td>
<td>Pack of 25 $8.75</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stud size 1/4&quot;</th>
<th>Hole size 5/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>TN12</td>
<td>Steel $0.50 ea.</td>
</tr>
<tr>
<td>TN12P</td>
<td>Pack of 25 $9.75</td>
</tr>
</tbody>
</table>

### Flat Nuts (8.921)

For attaching monograms, emblems, etc. with studs. Measure your stud diameter.

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hole size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/16&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>3/32&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>1/8&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>5/32&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>3/16&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>1/4&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>5/16&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
</tbody>
</table>

### Round Flat Nuts (8.921)

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hole size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
<tr>
<td>3/16&quot;</td>
<td>$0.25 ea.</td>
<td></td>
</tr>
</tbody>
</table>

### Cage Nuts /"U" Nuts (8.155)

**1935-1960 All as required. Cage nut.**

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hole size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot;</td>
<td>7/32&quot;</td>
<td>$3.25 ea.</td>
</tr>
<tr>
<td>3/16&quot;</td>
<td>13/64&quot;</td>
<td>$3.25 ea.</td>
</tr>
<tr>
<td>1/4&quot;</td>
<td>5/16&quot;</td>
<td>$3.25 ea.</td>
</tr>
</tbody>
</table>

### Thread Cutting Nuts

**Sold in packs of 25 pieces (8.921)**

For 1/8" stud. 5/16" Hex. 7/16" washer OD. Zinc plated.

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hex size</th>
<th>Washer size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot;</td>
<td>5/16&quot;</td>
<td>7/16&quot;</td>
<td>$4.25 pack</td>
</tr>
</tbody>
</table>

For 1/8" stud. 1/4" Hex. Zinc plated.

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hex size</th>
<th>Washer size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot;</td>
<td>1/4&quot;</td>
<td>3/8&quot;</td>
<td>$4.25 pack</td>
</tr>
</tbody>
</table>

For 5/32" stud. 1/2" Hex. 7/8" washer OD. Zinc plated.

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hex size</th>
<th>Washer size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/32&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>$4.25 pack</td>
</tr>
</tbody>
</table>

For 3/16" stud. 3/8" Hex. 9/16" washer OD. Zinc plated.

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Hex size</th>
<th>Washer size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot;</td>
<td>3/8&quot;</td>
<td>3/8&quot;</td>
<td>$4.25 pack</td>
</tr>
</tbody>
</table>

### Window Bearings

**1968-1974 as required. low profile. 1 7/32" dia.**

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Diameter</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>7/16&quot;</td>
<td>$3.75</td>
</tr>
</tbody>
</table>

**1968-1974 as required. 1" dia.**

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Diameter</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1&quot;</td>
<td>1&quot;</td>
<td>$3.75</td>
</tr>
</tbody>
</table>

**1968-1974 as required. 1" dia. high cap.**

<table>
<thead>
<tr>
<th>Stud size</th>
<th>Diameter</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1&quot;</td>
<td>1&quot;</td>
<td>$3.75</td>
</tr>
</tbody>
</table>
**Laser Cut License Plates**

These beautiful license plates are made of durable high impact acrylic and are approximately 3/16” thick. Hand inlaid design.

<table>
<thead>
<tr>
<th>1913 Buick Logo</th>
<th>Black acrylic with bright red square. The &quot;Buick&quot; is shiny mirror like. LP1 ........................................ $25.75</th>
</tr>
</thead>
<tbody>
<tr>
<td>Buick Tri-Shield - Gold</td>
<td>Black acrylic with gold mirror lettering. Tri-Shield is red, white and blue inlay. LP9 ........................................ $25.75</td>
</tr>
<tr>
<td>Buick Tri-Shield - Silver</td>
<td>Black acrylic with silver mirror lettering. Tri-Shield is red, white and blue inlay. LP8 ........................................ $25.75</td>
</tr>
<tr>
<td>T-Type Turbo 6</td>
<td>Black acrylic with bright yellow/red laser cut and inlaid insignia. LP7 ........................................ $25.75</td>
</tr>
</tbody>
</table>

**Silk Screened License Plates**

Heavy gauge embossed aluminum plate.

| Buick Tri-Shield                   | Black with white shield and white "BUICK" lettering. LP2 ........................................ $9.75 |
| Buick Gold Hawk                    | Black with gold BUICK Hawk. Sharp! LP3 ........................................ $9.75 |
| GS by Buick                        | Black with red "GS" and white "Fast with Class" LP4 ........................................ $9.75 |
| Grand National                     | Black plate, red and yellow "6" with gold lettering. LP6 ........................................ $9.75 |
Buick License Plates - Frames and Accessories

License Plate Frame Solid Brass
These heavy, solid brass frames have "BUICK" stamped in the center flanked by the buick tri-shield. Gold & Chrome (pictured) available.
Gold - LP13 .............................. $25.75
Chrome - LP12 ........................... $25.75

"GO BUICK"
These were found recently in the back room of an old Buick Dealership in Bayonne, NJ. Estimates are that these were from the 1970's.
LP18 ........................................ $6.25

License Plate Grand National
Bad to the bone.
LP19 ........................................... $7.25

License Plate Cover Bubble Cover
Protect your License plate with this clear see-thru bubble cover.
LP14 ............................................ $15.50

Stainless Steel License Plates
Shiny Stainless Steel license plate with clear lettering. Tri-Shield is red, white and blue.
LP10 (Clear Letters) ....................... $25.75
LP11 (GOLD Letters) ..................... $25.75
LP20 (BLACK Letters) .................... $25.75
NOTE: ALWAYS GIVE STREET ADDRESS: UPS AND TRUCK LINES CANNOT DELIVER TO POST OFFICE BOXES.

**Credit Card Information**

+ Visa
+ Mastercard
+ Discover

IMPORTANT: COPY ACCOUNT NUMBER FROM YOUR CREDIT CARD

[ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]

EXPIRATION DATE MONTH [ ] [ ] YEAR [ ] CVV2 [ ] [ ] [ ] [ ]

3 Digits on Back

**Catalog Order Form**

**Sub Total**

US Shipping Add 10% ($9.50 Min.)

US Residential Delivery ($1.50/$2.50)*

NJ Addresses Add 7% Sales Tax

**Total Amount**

*Note: UPS charges extra for residential type delivery ($1.10) as well as an extended rural area delivery fee ($1.50). These charges are not well defined by UPS and may affect your order total. We suggest you include these charges if you are unsure. We will gladly refund your money if not required.

**Signature**

NOTE: ADDRESS ABOVE MUST BE EXACTLY AS IT APPEARS ON YOUR STATEMENT
Benefits of Membership

- Membership card, decal and club cards.
- Six bimonthly issues of *the Riview*, our 36-page color magazine with Technical Tips, Members Showcases Classifieds and more.
- Free 45-word advertisement per member, per issue.
- Access to the “Members Only” section of our website.
- Access to past issues of *the Riview*, posted on our website.
- Access to technical advice and our extensive library.
- Participation in international and local events.
- International Air Mail included.

Methods of Payment

1. Online payments are accepted by credit card or PayPal on our website at www.rivowners.org.
2. Checks and Money Orders made out to “Riviera Owners Association” or “ROA.” Applicants outside the USA must use checks drawn on a US bank and made payable in US dollars.
3. Complete the information below to pay by credit card.

   We accept: [ ] VISA [ ] MasterCard [ ] Discover [ ] American Express [ ] PayPal
   Amount enclosed $ __________________________
   Acct. # __________________________ - __________________________ - __________________________ - __________________________
   Exp. Date (MM/YY) __________________________
   Print Name on Card __________________________
   Signature __________________________

Mail to ROA, P.O. Box 261218, Denver, CO 80226-9218
**Ordering Instructions**

**ORDER BY TELEPHONE, FAX or ONLINE**
Monday through Friday, 8:30 am to 5:00 pm.
Saturday 9:00 am to Noon. Please call in advance.
**Telephone:** 908-369-3666
**Fax:** 908-369-7595.

**ORDER BY MAIL.** Please use Catalog Item Order Form, giving complete information requested. Order by Part numbers. If you do not have enough space use back of the form or on a plain piece of paper.

**Shipping and Handling Charges**

Shipping, Handling and Insurance charges are shown on the order form. Add 10% to orders under $100.00 but not less than our $9.90 minimum shipping charge. We pay shipping on orders over $750.00 of in-stock, non special order items by within the 48 states (Not included are custom made items, rebuilt or special orders). Large items (fenders, hood, etc.) are shipped freight collect by common carrier. Foreign Customers please add 20% to order for shipping and handling. Additional shipping charges will apply to large or heavy items. (All Air Shipments, Blue Label, etc. are additional).

**Means of Payment**

**Personal Checks:**
We will gladly accept your personal check and will not hold it for bank clearance if you provide your drivers license number on the check and we can obtain approval through a nationally recognized check clearing service. Should such approval not be obtained, we reserve the right to hold personal checks pending bank clearance.

**Foreign:** All orders are payable in U.S. funds only.

**Damages in Shipment**

Damage in transit is the responsibility of the delivering carrier. Retain all packing materials and immediately contact CARS, Inc. to file your claim. Do not return damaged items to us as further shipping will result in the loss of claim settlement.

**Guarantee - Returns**

Your satisfaction is very important to us. If you are not satisfied with an item please phone and tell us why. We will accept any returned item within 30 days of the sale (call first to obtain RMA) provided it is in good unused condition and is returned prepaid with a copy of our receipt. Parts returned through no fault of CARS, Inc. will be subject to a restocking charge. We will then (at our option) replace the item or refund the original cost. Not included in this policy are custom made items such as yard goods, carpets etc., electrical items, and some used parts. Labor charges are not refundable. Returns will effect discount and free shipping programs. Absolutely no claims/returns can be made after 30 days

Items returned without RMA approval # clearly marked on the outside of the box may result in loss of any return credit whatsoever.

**Back Orders**

In the event an item is not in stock at the time of the order, we will back order until the item comes in or for 30 days at which time you may request a refund.

**Subject to Change**

All prices, part numbers, specifications, policies and terms are subject to change without notice. All parts subject to prior sale. Always double-check when ordering. Not responsible for errors in print.

**Large Order Discount**

We will extend a discount of 10% on orders of new parts totalling over $1000 paid for by cash, personal check or US postal money order. Excluded are custom made items and all services. Friends and club members should find this advantageous by combining their orders to meet the quantity discount. All items, however, will be shipped to one address. Actual shipping charges will apply.

**DEALER INQUIRIES WELCOME**

**CARS, Inc.**
**205 Pearl St.**
**Neshanic Station, NJ 08853**
**Main:** (908) 369-3666
**Fax:** (908) 369-7595
**Website:** www.oldbuickparts.com
CARS, Inc.
205 Pearl St.
Neshanic Station, NJ 08853
(908) 369-3666 Phone
(908) 369-7595 Fax