BUICK PARTS: GROUP NUMBERS

-ATTENTION-
This catalog pertains to 1963 and Up Riviera ONLY

We also have catalogues and stock Buick parts for:

1930's and Up All models

1961 and Up Special, Skylark, Sportwagon and Gran Sport

1961 and Up LeSabre, Invicta, Wildcat, Electra 225, Centurion, Century and Apollo

1973 and Up Regal, Grand National, T-Type and GNX

Please inquire about separate catalogs for the above Buicks

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Typical 1963-1975
Buick V-8 Engine
Motor Mounts (.027)

1963-1965 All except 65 GS front motor mounts. MM615………………………………………………………….$58.00 pr.
1967-1976 All with four hole flange. Left and right sides. MM676………………………………………………………….$52.75 pr.

Motor Mount Rebuilding Service

We can only rebuild mounts listed below. Please inquire.

1965-1966
1965: GS;
1966: Front motor mounts.
MM656R…………………………………………………………………………………. ………..$182.75 pr.

1967-1970 Riviera first type, #s 1231008-9
There are two types. This is not the interlocking type.
MM670…………………………………………………………………………………………….$222.00 pr.

Crankshaft Main Bearing Sets

1963-1966 Riviera 401-425 Main bearing set. MBS596 ……………………………………………………………..$159.50 set

1967-1969 All 430 engines. Main bearing set. MBS679 …………………………………………………………………..$84.75 set

1970-1976 All 455 engines. Main bearing set. MBS706 …………………………………………………………………..$116.50 set

Connecting Rods


Connecting Rods Bearings

1963-1976 RBS576…………………………………………………………………………………………………………………..$89.50 set

Timing Chain Covers

1963-1966 All.
TC576……………………………………………………………………………………………………….$.299.00 ea.

1967-1976 All 400, 430 and 455 engine. A top quality item manufactured from 356-T6 aluminum with improvements such as upgraded coolant and oil passages. Includes neoprene front seal.
TC676………………………………………………………………………………………………………..$479.00 ea.

Timing Cover Seals

Our modern steel housed, silicon seals replace the OEM "rope" seal and steel retainer. A spring insert keeps pressure against balancer for improved sealing.

1963-1966 All
TCS536L………………………………………………………………………………………………………..$11.75 ea.

1967-1976 All
TCS650………………………………………………………………………………………………………..$17.00 ea.

Timing Chain Sets

TS576 …………………………………………………………………………………………………………..$108.50 set
TC536……..Chain Only……………….$34.50 ea.

1967 Early 430 engines.
TS67E ……………………………………………………………………………………………………………………..$68.75 set

1967: Late 430 engines;
TS676…………………………………………………………………………………………………………………..$56.25 ea.

Timing Cover Gasket Sets

Sets Contain Standard Rope Seal

1963-1966 All.
TCS536………………………………………………………………………………………………………..$27.25 set

1967-1976 All.
TCS676…………………………………………………………………………………………………………………..$25.25 set
Camshafts

1963-1966 All.
CS576 ..............................................................$154.50 ea.
1967-1976 430 and 455 engines, except stage one.
CS676 ..............................................................$167.25 ea.
CS785 ..............................................................$95.50 ea.
All Years. All Engines. Cam break-in lube.
CL300 ...................................................................$6.75 ea.

Camshaft Bearings Sets

1963-1966 All.
CBS576 ..............................................................$38.50 set
1967-1976 All.
CBS676 ..............................................................$54.00 set

Pistons

1961-1966 All 400, 401 engines. Piston and pin.
P401S ..............................................................(Set of 8)......................$287.00 set
1963-1966 All 425 engines. Piston and pin.
P425 ..............................................................$54.50 ea.
P425S ..................................................................(Set of 8)......................$375.00 set
1970-1976 All 455 engines. Piston and pin.
P706 ..............................................................$57.25 ea.
P706S ..............................................................(Set of 8)......................$449.50 set

Piston Ring Sets

PRS401C ..........................................................(cast iron)......................$94.50 set
PRS401M ..........................................................(moly) ..........................$195.00 set
PRS425C ..........................................................$78.25 set
PRS430C ..........................................................$138.00 set
PRS455C ..........................................................(cast iron) ......................$64.50 set
PRS455M ..........................................................(moly) ..........................$95.00 set
PRS350M ..........................................................(moly) ..........................$64.50 set

Harmonic Balancers

1967-1976 all 400, 430, 455 engines.
Sold outright.
HB676 ..............................................................$269.50 ea.

Harmonic Balancer Rebuilding Service (.659)

Balancers are completely disassembled shot peened and inspected. Threaded holes are repaired and new seal saver is installed. (non-rope seal apps.) New silicone rubber is injected, then vulcanized for proper bonding. Please remove any bolted pulleys before sending. For those not listed, please inquire.

HB401RS ...........................................................$199.50 ea.
1963-1966 All 425 engines. Riveted hub seal dia. 2.00 inches, 1.440 id.
HB425RS ...........................................................$249.00 ea.
HB350RS ...........................................................$108.00 ea.
HB455RS ...........................................................$199.50 ea.

Harmonic Balancer Bolt

1967-1976 All 400, 430, 455 engines.
HBB676 ...........................................................$7.50 ea.

Harmonic Balancer Washer

1967-1976 All 400, 430, 455 engines.

www.oldbuickparts.com
908-369-3666
Valves - Intake
1963-1966 All.
IV596 ...........................................$14.25 ea.
1967-1976 430 and 455. Except GS.
IV676 .............................................$11.50 ea.
IV680 ...........................................$10.00 ea.
1971-1974 455 Stage 1.
IV714 ...........................................$17.00 ea.
1971-1974 Rivera GS.
IV714GS .......................................$15.50 ea.

Valves - Exhaust
1963-1966 All.
EV596 ...........................................$16.50 ea.
1967-1974 430 and 455 engines. Except GS.
EV674 .............................................$14.75 ea.
1975-1976 455 engines.
EV756 ...........................................$18.50 ea.

Valve Guides
1963-1965 401 and 425 engines. (int./ext.).
VG733 ...........................................$4.00 ea
1966 All with 401 engine. Valve guide. (intake).
VG937 ...........................................$3.00 ea
VG733 ...........................................$4.00 ea
VG6113 ...........................................$2.75 ea.
VG6114 ...........................................$2.75 ea.

Freeze Plug Kits
Kits contain necessary plugs for block, cam, oil holes.
“B” kits contain brass plugs for water jackets.
1963-1966 All.
FPK536 ...........................................$18.50 each kit
1967-1976 All 430 and 455 engines. Steel.
FPK670 ...........................................$10.00 ea.
FPK670B .........................................$15.50 ea.
FPK640 ...........................................$10.50 ea.
FPK640B .........................................$10.00 ea.

Flywheels
Two of our Latest Reproductions
1967-1976 All. 430, 455 engines with auto transmission.
FW676 ...........................................$99.00 ea.

Valve Spring Retainers
(.310) (Keepers)
1963-1975 all V-8 engines.
32 pairs needed per car.
VR365 ...........................................$3.00 pr.
VR365S ...........................................$42.50 set

Valve Springs
VS536 ...........................................$5.00 ea.
VS536S ...........................................$58.00 set
VS596 ...........................................$4.75 ea.
VS596S ..........................................$52.25 set
1967-1972 All except GS. Intake and exhaust.
VS672 ...........................................$4.50 ea.
VS672S ..........................................Set of 16 $58.00 set
VS714 ...........................................$4.75 ea.
VS734 ...........................................$4.75 ea.

Valve Seat Inserts
VSI592 ...........................................$4.75 ea.
VSI590 ...........................................$4.75 ea.
VSI648 ...........................................$8.00 ea.
1967-1974 All except Riviera GS. (intake).
VSI764 ...........................................$8.00 ea.
VSI704 ...........................................$5.00 ea.

Valve Stem Seals
1963-1966 All.
VSS536 ...........................................$3.00 ea.
VSS674 ..........................................$2.75 ea.

Rear Main Seal
Metal encased lip seal.
RMS650 ..........................................$25.25 ea.
Rocker Arm Assemblies (Sold Outright)


- RAA680 ............................................................$265.00 pr.
- RAA701 ............................................................$265.00 pr.


- RAA702 ............................................................$179.50 pr.

Rocker Arm Assembly Rebuilding

**1961-1966** All 364, 401, 425 engines.

- RAA616 ............................................................$296.50 pr.

**1967-1976** All 400, 430, 455 engines.

- RAA676 ............................................................$262.25 pr.

Rocker Arm Shafts


- RS536 ................................................................$48.50 ea.
- RS536P ............................................................$89.50 pr.


- RS699 ............................................................$55.00 ea.


- RS705 ............................................................$55.00 ea.

**1977-1981**

- RS700 ............................................................$39.50 ea.

Rocker Arms and Sets


- RAS536 ............................................................$208.50 set


- RA596A ............................................................$16.00 ea.


- RA596B ............................................................$16.00 ea.

**1968-1969** 350, 400, 430 Engines. Intake #1, 4, 5, 8. Exhaust #2, 3, 6, 7.

- RA689A ............................................................$17.00 ea.

**1968-1969** 350, 400, 430 Engines. Intake #2, 3, 6, 7. Exhaust #1, 4, 5, 8.

- RA689B ............................................................$17.00 ea.


- RA689S ............................................................$105.25 set

**1970-1975** 455 Engine. Intake #1, 4, 5, 8. Exhaust #2, 3, 6, 7.

- RA705A ............................................................$8.50 ea.

**1970-1975** 455 Engine. Intake #2, 3, 6, 7. Exhaust #1, 4, 5, 8.

- RA705B ............................................................$8.50 ea.


- RA705S ............................................................$105.25 set

Rocker Arm Retainers


- RR702 ............................................................$1.75 ea.

Oil Slinger

**1977-1981** All 350 engines.

- OS615 ............................................................$11.75 ea.
Valve Rocker Cover Parts

- **1963-1966** Valve rocker cover bolt grommet.
  - Four per car.
  - VC572..........................$3.50 ea.

- **1963-1966** Valve cover vent, rubber grommet.
  - (1" hole).
  - VG634..........................$7.75 ea.

- **1964-1967** Solid rocker cover plug.
  - CP647...............................$11.75 ea.

- **1967-1974** Intake manifold vent grommet.
  - VG634..........................$7.75 ea.

Breather Tubes (1.762) (Air Cleaner to Rocker Cover)

  - VT689..........................$18.50 ea.

- **1970-1971** all V-8; **1972** all 455 engines.
  - VT704..........................$16.50 ea.

Crankcase Vent Hose (To Carb) (1.726)

- **1971-1975** All 350 and 455 engines with 4BBL carb. (Formed hose).
  - VH725..........................$20.25 ea.

Chrome Valve Cover Set

- **1970-1976** Buick 455 Engines
- **1967-1969** Buick 455 Engines -(Will Fit But Look Different)

A beautiful chrome valve cover set.
- VC555C..........................$149.50 pr.

Aluminum Valve Covers

- **1963-1966** all 401, 425 engines.
  - Grooved with “BUICK” as original.
  - Nice reproduction!
  - AVC536..........................$199.00 pr.

- **1953-1966** all with aluminum valve covers.
  - Spark plug wire retainer stanchion.
  - Chrome plated.
  - WRS636..........................$37.50 pr.

Powder coated so not to flake, peel or chip. Tall valve covers allow use of adjustable roller rockers, large valves, springs and retainers. Thick aluminum construction allows for even gasket compression and proper sealing. Will not bend, dent or distort. Results in reduced engine noise and heat.

- **1967-1976** Valve cover retaining nut and plate.
  - RCS686..........................$3.75 ea.

  - RCS686C..........................$5.50 ea.

- **1967-1976** Valve cover retainer with tall stud.
  - RCS686T..........................$5.50 ea.

  - RCS686TC..........................$5.75 ea.
Full Engine Overhaul Gasket Sets

1963-1966 All.
FGS576 ...........................................................$129.50 set

1967-1976 430 and 455 engines. *
FGS676 .............................................................$81.25 set

* Intake manifold gasket not included, please see Group 3

Cylinder Head Gasket Sets

1963-1966 All.
HGS576 .............................................................$79.95 set

1967-1976 430 and 455 engines.*
HGS676 .............................................................$51.00 set

* Intake manifold gasket not included, please see Group 1.

Cylinder Head Gaskets

1963-1966 All.
HG576 ................................................................$67.50 pr.

1967-1969 430 and 455 engines.
HG676 ................................................................$40.75 pr.

Valve Cover Gaskets

1963-1966 All.
VCG536..............................................................$16.50 pr.

1967-1976 All.
VCG676..............................................................$17.75 pr.

Push Rod Cover Gaskets

1963-1966 All.
PRG576...............................................................$9.75 ea.

Timing Cover Gasket Sets

Sets Contain Standard Rope Seal

1963-1966 All.
TCS536..............................................................$27.25 set

1967-1976 All.
TCS676..............................................................$25.25 set

Push Rods

1963-1966 All.
PR597..................................................................$5.75 ea.
PR597S.........(complete set of 16).............$78.00 set

1967-1969 All.
PR669..................................................................$3.75 ea.
PR669S.........(complete set of 16).............$58.00 set

PR706..................................................................$4.25 ea.
PR706S......... (complete set of 16).............$58.00 set

PR701..................................................................$4.25 ea.
PR701S.........(complete set of 16).............$58.00 set

Hydraulic Valve Lifters

1963-1966 All.
VL567.................................(set of 16).....................$9.50 ea.
VL567S.........................................................$139.50 set

VL679 .................................................................$7.00 ea.
VL679S.................................(set of 16).....................$102.50 set

VL680 .................................................................$4.75 ea.
VL680S.................................(set of 16).....................$69.50 set
Buick Engine Enamel (Group 0)

Exact Original Colors to Authenticate your Engine. Our Enamels are the Finest available. Very High Temperature. Can be easily Brushed or Sprayed to Obtain a Rich Deep Gloss. Sold in Quart or Spray Cans.

* Note: Spray cans can not be shipped by Air.

High Heat - High Gloss

<table>
<thead>
<tr>
<th>Year Range</th>
<th>Color</th>
<th>Quart Cans</th>
<th>Spray Cans</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1964</td>
<td>Buick Silver</td>
<td>EP614........$27.50 qt.</td>
<td>EP614S........$14.00 spray can</td>
</tr>
</tbody>
</table>

Cast Iron Paint


Engine Compartment and Chassis Paint

Our Satin Black Enamel contains the correct blend of dulling agents to give that "Authentic New Look". Use it on inner fender wells, under hood, radiator supports brackets, fan, air cleaner, etc. It is also correct for chassis.

All Years and Models


Spray Gun for Engine Enamels

Self-propelled unit enables you to spray up to 16 oz. of paint. Great for use on engine enamels listed above that are not available in spray cans.

SGR220 ...........................................$6.50 ea.
1963-1966 Air Cleaner I.D. Plates

Not just a "decal" but a high quality silk screened impression on a die cut reflective aluminum disc. Add the final touch to your highly detailed engine compartment. Will not fade or wrinkle. Easy to apply. Absolutely Show Quality. Approved and Licensed by Buick.

1963 401 engine "Riviera Wildcat 445".
D115A..................................$37.50 ea.

1963 425 engine "Riviera Wildcat 465".
D116A..................................$37.50 ea.

1964 All; 1966 Riviera GS "Buick Wildcat 465". 425 Engines.
D94A.................................................................$37.50 ea.

1965-1966 401 engines. 10" diameter "Buick Wildcat 445".
D92A.........................................................$37.50 ea.

D99A.........................................................$37.50 ea.
Riviera Decals (Group 0)

Air Cleaner Decals

D115 1963 "Riviera Wildcat 445" for engines 401...$15.25
D116 1963 "Riviera Wildcat 465" for engines 425...$15.25
D161 1963 Riviera air cleaner snorkel Wildcat head...$8.50
D45 1963 401 Engine A96C Air Filter Instruction...$5.50
D96 1965 401 Eng. Air cleaner instruct. #6420861...$6.25
D90 1964-1966 401 and 425 eng. Side of air cleaner
decal (AC-A85C)...............................$5.50
D94 1964 All & 1966 425 engine "Buick Wildcat 465",
Red 14" diameter ................................$12.50
D56 1968-1976 "Keep your GM car all GM"
#6424826 .......................................$9.00
D126 1964-1966 "Super Wildcat", for 2X4-BBL cars.$8.00
D99 1965-1966 all 425 engines except GS,
"Buick Wildcat 465" 10" diameter ................$12.50
D92 1965-1966 401 engine "Buick Wildcat 445",
Red 10" diameter ..............................$12.50
D98 1967 "Buick Wildcat Power" Decal ................$8.25
D181 1967 Air cleaner, front .........................$7.50
D57 1967-1969 "430-4" Red & white crescent .......$9.00
D54 1970-1975 "455-4" Red & white crescent .......$9.00
D51 1970-1975 "GS-455" Red & white crescent ...$9.00
D51E 1970-1975 "GS-455" Red & white crescent...$8.50
D52 1970-1974 "Stage 1" Red & white crescent...$9.00
D314 1974-1976 "455-2V" ................................$9.00

Valve Cover Decals

D65 1967-1969 "Buick 430-4" Black and Silver ...$8.00

NEW Car Window Sticker and Booklet

D127 1963-1964 NEW Car Window Sticker ..........$8.50
D371 1964 NEW Car Price Booklet ..................$8.00
D372 1965 NEW Car Price Booklet ..................$8.25
D129 1965-1966 NEW Car Window Sticker ...........$8.50
D373 1966 NEW Car Price Booklet ..................$8.25
D131 1967 NEW Car Window Sticker .................$8.00
D344 1968 NEW Car Window Sticker ..................$8.50
D374 1971 NEW Car Price Booklet ..................$8.25
D140 1971-1974 NEW Car Window Sticker ..........$5.50

Engine Compartment Decals

D375 1961-1965 Electric Antenna Tag ...............$8.00
D205 1961-1966 "GM" Antifreeze Tag ...............$8.00
D171 1963 Riviera cooling system (on shroud) ...$8.00
D130 1963-1964 Battery warning decal ............$8.00
D46 1963-1968 "Optikleen" Washer bottle label...$3.75
D107 1963-1968 "Optikleen" Bottle cap decal ....$8.00
D80 1964 Cooling system sticker (on shroud) ....$8.50
D100 1963-1975 "GM antifreeze" sticker ..........$7.50
D125 1965-1966 Battery Warning Decal ..........$8.25
D357 1966-1967 "Canada" oil change decal .......$8.50
D358 1968-1969 "Canada" oil change#734791 .....$8.50
D179 1968-1969 "Riviera" Radiator Cap decal ...$7.50
D63 1968-1974 "Positive to pos." Battery sticker ......$4.25
D122 1965-1966 Cooling system decal (downflow)...$8.00
D246 1965-1966 Cross flow radiator decal .......$8.50
D77 1969-1975 Windshield washer bottle decal ..$8.00
D359 1970-1971 "Canada" oil change #733639 ....$8.50
D210 1970-1972 Cooling system decal ............$8.25
D228 1980-1983 Glow plug caution 563050 .......$8.50

Trunk Stickers

D121 1963 Riviera Jack instructions ...............$8.00
D348 1963-1964 Jack Base Decal ..................$8.00
D213 1964 Riviera Jack Instructions .............$8.50
D160 1965 Riviera Jack Instr. trunk lid sticker ..$8.50
D214 1965 Riviera GS Jack instructions .........$8.00
D142 1966-1967 Jack Instructions ................$8.00
D345 1969 Riviera Jack Instructions .............$8.25
D346 1970 Riviera Jack Instructions .............$8.25
D395 1970-1972 Spare Tire inflation decal .......$8.50
D412 1971 Riviera Jack Instructions .............$8.00
D386 1971-1973 Canada Limited Slip decal .......$8.50
D150 1972 Jack Instructions .......................$8.00
D216 1973 Tire stowage with regular wheel .....$8.00
D347 1973 Riviera Jack Instructions .............$8.25
D153 1973 Tire stowage with specialty wheel ...$8.25
D154 1974 Jack Instructions .......................$8.00
D155 1974 Tire stowage with regular wheel .......$8.00
D306 1975-1976 Tire stowage with regular wheel $8.00

Garage Wall, Tool Box Decals

D108 Old Style Buick Logo (blue and white) ..........$8.50
D111 "Genuine Buick Parts" 2" x 2 1/2" Water Transfer...$1.50
D112 "Buick 8" 2" x 2 1/2" Water Transfer ..........$1.50
D117 "Authorized Service" (10" diameter
red, white and blue decal) ..................$8.50
D118 "Authorized Service" (5" diameter
red, white and blue decal) ..................$6.50
D310 Tri-Shield 12" (red, white and blue) ..........$9.75
Interior Decals and Stickers

- D386 1961-1964 Delco Battery Certificate $7.50
- D375 1961-1965 Electric Antenna Tag $8.00
- D71 1963-1965 Casco automatic lighter tag $7.50
- D279 1965-1968 Delco Battery Certificate $7.75
- D384 1965-1968 Litter Box decal $8.25
- D362 1966 Glove Box Tire Pres. (exc. Wildcat GS) $8.50
- D95E 1966-67 Embossed "GM mark of excellence" $10.00
- D369 1966-1969 NEW Car Factory Build Sheet $8.50
- D376 1967 Climate Control Tag $8.50
- D91 1967 Glove Box Tire Pressure $8.50
- D382 1968 "Fasten Seat Belts" decal $8.00
- D259 1968-1969 Headlight Instruction Decal $8.25
- D377 1968-1970 Climate Control Tag $8.50
- D381 1968-1970 Luggage Instruction Tag $8.50
- D55 1968-1976 "GM mark of excellence" sticker $7.50
- D55E 1968-76 Embossed "GM mark of excellence" $10.00
- D383 1969 Lighter Instruction decal $8.25
- D340 1969 Tire Pressure Decal $8.50
- D388 1969-1972 Ignition Lock/Start Sleeve 6" $8.50
- D389 1969-1972 Ignition Lock/Start Sleeve 7" $8.50
- D105 1971 Tire Pressure Decal $8.50
- D380 1971-1973 Starting Instruction Tag $8.00
- D378 1972-1973 A.C. Instruction Tag $9.25
- D137 1972 Tire Pressure Decal $8.50
- D139 1973 Tire Pressure Decal $8.50
- D390 1973 Unleaded Fuel Sun Visor Sleeve $8.00
- D342 1973-1974 Glove Box Fuel recommend $8.25
- D391 1973-1974 Ignition Lock Instruction Sleeve $8.50
- D393 1974-1976 Instruction Sun Visor Start Sleeve $8.00
- D366 1976-1977 Headlight Dimmer Instruc. Tag $8.00
- D392 1975-1977 Instruction Sun Visor Start Sleeve $8.50

Exterior Decals

- D398 Buick Tri-Shield 1 1/2" Wheel Center Decal $8.00
- D399 Buick Tri-Shield 2 7/8" Wheel Center Decal $8.50
- D400 1970 Gas Cap Caution Decal (California Cars) $8.50
- D405 Unleaded Fuel Only 5" Straight - White $7.50
- D406 Unleaded Fuel Only 5" Straight - Black $7.50
- D407 Unleaded Fuel Only 4" Straight - Black & White $7.50
- D408 Unleaded Fuel Only 4" Straight - Black & White $7.50
- D410 Unleaded Fuel Only 3" Curved - White $7.50
- D411 Unleaded Fuel Only 3" Curved - Black $7.50

Emission Stickers

- D128 1967-1969 430 Automatic transmission $8.50
- D265 1968 Buick 430 - Automatic transmission $8.50
- D309 1970 455 Automatic transmission $8.50
- D62 1970 All with stage 1 engine $8.00
- D294 1970 All V-8 "Evaporative control" decal $8.50
- D102 1970 455 Stage 1 Automatic transmission - After 1/1/70 $8.50
- D290 1970 455 Stage 1 Automatic transmission Before 1/1/70 $8.50
- D270 1971 Buick GS 455 Automatic transmission $8.50
- D269 1971 Buick 455 Stage 1 Automatic and Manual transmission $8.50
- D120 1972 455 Stage 1 - Automatic and Manual transmission $8.50
- D307 1972 All 455 $8.50
- D312 1973 All 455 $9.00
- D313 1973 All 4555 Stage 1 $9.00
- D315 1974 455 4BBL Auto. Trans $9.00
- D316 1974 455 Stage 1 Auto. Trans $9.00

Air Conditioning Tags

- D379 1963 "Air Conditioned" Window decal $8.50
- D172 1963 Compressor warning decal $8.50
- D297 1964 Frigidaire compressor sticker $9.00
- D190 1965 Harrison air conditioner box sticker $8.50
- D187 1965 Frigidaire compressor sticker $9.00
- D191 1966 Harrison air conditioner box sticker $8.50
- D251 1966 Frigidaire compressor sticker $9.00
- D192 1967 Harrison air conditioner box sticker $8.50
- D298 1967-1968 Frigidaire compressor sticker $9.00
- D193 1968 Harrison air conditioner box sticker $8.50
- D252 1969 Frigidaire compressor sticker $9.00
- D194 1969 Harrison air conditioner box sticker $8.50
- D253 1970 Frigidaire compressor sticker $9.00
- D195 1970 Harrison air conditioner box sticker $8.50
- D196 1971 Harrison air conditioner box sticker $8.50
- D299 1971 Frigidaire compressor sticker $9.00
- D197 1972 Harrison air conditioner box sticker $8.50
- D189 1972 Frigidaire compressor sticker $9.00
- D198 1973 Harrison air conditioner box sticker $8.50
- D229 1973 Riviera Harrison Box #ABE 50A72A $5.75
- D199 1974 Harrison air conditioner box sticker $4.25
- D200 1975 Harrison air conditioner box sticker $8.50
- D201 1976 Harrison air conditioner box sticker $4.25
- D415 1977 Harrison air conditioner box decal $9.00
- D260 1978 Harrison air conditioner box decal $9.00
- D256 1978-1980 Delco A.C. compressor 1131198 $9.00
- D233 1979 Harrison air conditioner box decal $9.00
- D250 1980 Harrison air conditioner box decal $9.00
- D258 1981 Delco A.C. compressor 1131198 $9.00
- D255 1981 Harrison air conditioner box decal $9.00

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(C)ars
**Cooling (Group 1)**

### Radiator Insulator
- **1966** All. Radiator support bracket insulator. Fully molded. RI656 ........................................... $32.00 pr.

### Radiator Hoses (1.159)

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1982-1985</td>
<td>All with 307Y or 350N engine. Lower,</td>
<td>LH825R</td>
<td>$17.00 ea.</td>
</tr>
</tbody>
</table>

### Radiator Hose Clamps
These are authentic "Tower Top" hose clamps made by Wittek Company for GM. They are correct for all 1963-1990 models.
- **2 1/16" diameter** - fits most upper hose. RC216 ........................................ $2.75 ea.
- **2 1/4" diameter** - fits most lower hose. RC214 ........................................ $2.75 ea.
- **2" diameter** - Where smaller clamp is desired. RC200 ........................................ $2.75 ea.

### Thermostats

### Water Outlets

### Radiator Caps
Take a good look at these Caps. They are identical to the originals. Correct in every detail, they feature the cap number, instructions and of course genuine "AC" identification stamped right into the cadmium plated surface. Show quality, approved and licensed by Buick.

<table>
<thead>
<tr>
<th>Year</th>
<th>Type</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1964</td>
<td>All. 15 lb.</td>
<td>RC15D</td>
<td>$32.50 ea.</td>
</tr>
<tr>
<td>1965-1968</td>
<td>All. 15 lb.</td>
<td>RC15F</td>
<td>$32.50 ea.</td>
</tr>
<tr>
<td>1969-1970</td>
<td>All w/o coolant recovery system. 15 lb.</td>
<td>RC15H</td>
<td>$32.50 ea.</td>
</tr>
</tbody>
</table>

### Radiator Cap Replacements

### Breather Tubes (Air Cleaner to Rocker Cover) (1.745)

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1968-1969</td>
<td>All 350 and 400 4BBL. VT689</td>
<td>$19.50 ea.</td>
</tr>
</tbody>
</table>

### Heater Hose Clamps
Buick used "Tower Top" hose clamps on all cars from 1963-1975. We supply the identical clamps made by the Wittek Company. They are authentic and correct.

<table>
<thead>
<tr>
<th>Size</th>
<th>Application</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 1/16&quot;</td>
<td>for 5/8&quot; heater hose.</td>
<td>$2.75 ea.</td>
</tr>
<tr>
<td>1&quot;</td>
<td>for use on thin walled 5/8&quot; hose.</td>
<td>$2.75 ea.</td>
</tr>
<tr>
<td>1 1/4&quot;</td>
<td>for 3/4&quot; heater hose.</td>
<td>$2.75 ea.</td>
</tr>
<tr>
<td>3/4&quot;</td>
<td>for use on thin walled 3/4&quot; hose.</td>
<td>$2.75 ea.</td>
</tr>
</tbody>
</table>

### Core Support Mounting Kit
- **1979-1985** All. 4 piece kit. 2 upper and 2 lower cushions. CSK795 ........................................ $51.00 ea.

### Coolant Reservoir Cap
### Wire Hose Clamps

For 9/16” diameter hose.
- HC916W ......................................................... $1.00 ea.
- HC916WP .................................................. (5 Pack) $3.25 ea.

For 3/4” diameter hose.
- HC340W .......................................................... $0.75 ea.
- HC340WP .................................................. (5 Pack) $3.25 ea.

For 13/16” diameter hose.
- HC1316W ........................................................ $1.00 ea.
- HC1316WP .................................................. (5 Pack) $4.25 ea.

For 15/16” diameter hose.
- HC1516W ........................................................ $0.75 ea.
- HC1516WP .................................................. (5 Pack) $4.25 ea.

For 1” diameter hose.
- HC100W ........................................................ TOS
- HC100WP .................................................. (5 Pack) $4.25 ea.

For 1-1/4” diameter hose.
- HC114W ......................................................... $1.00 ea.
- HC114WP .................................................. (5 Pack) $5.00 ea.

For 2” diameter hose.
- HC200W ........................................................ $2.75 ea.
- HC200WP .................................................. (5 Pack) $2.25 ea.

### Oil Pump Covers

- 1967-1976 All 430, 455 engines. OPC646 ............................................................... $69.50 ea.
- 1974-2009 All 3.8 (231), 4.1 (252) metric engines. OPC749 ............................................................... $69.50 ea.

### Fan Belts

  - FB400 ......................................................... $17.50 ea.
  - 1963 All w/o AC.
  - FB1188358 ......... Exact Reproduction .......................... $34.50 ea.

### Fan Shrouds (1.277)

Fiberglass repro.

### Fan Clutches

  - FC626 ......................................................... $64.50 ea.

### Water Pumps

  - WP626RS ....................................................... $79.00 ea.
- 1963-1966 Riviera with air conditioning. This pump will also fit non-AC cars.
  - WP626A ............................................................ $79.50 ea.
  - WP670 ........................................................... $80.25 ea.
  - WP672 ........................................................... $57.50 ea.
- 1971-1976
  - 1971-1972 All with AC;
  - WP716 .......................................................... $56.25 ea.
  - WP731 ........................................................... $58.75 ea.

### Water Pump Mounting Gaskets

- 1963-1966 All.
  - WPG626 ........................................................... $3.75 ea.
- 1967-1975 All.
  - WPG675 ........................................................... $3.25 ea.
  - WPG615 ........................................................... $3.50 ea.

### Water Manifold Gasket Kit

  - WMK536 ........................................................ $9.00 ea.

### By-Pass Hoses

  - BP676 ........................................................ $9.75 ea.

### Temperature Sending Units (1.150)

  - TSU608 .... (Dash light type) .... $19.75 ea.
  - TSU665 ......................................................... $19.50 ea.
  - TSU662 .... (Dash light type) .... $12.50 ea.
- 1969-1974 All with switch in cylinder head.
  - TSU694 .... (Dash light type) .... $16.50 ea.
Oil Filters
1963-1966 All. (Also fits thru 1980 where there is room for taller filter). PF-7 type.
OF596....................................................$9.75 ea.
PF-24 type.
OF670....................................................$9.75 ea.

PF-24 Oil Filters
A brand new quality reproduction on the original 1967-1975 red, white, and blue, "AC TYPE PF-24 oil filter with logo and proper coloring. A must for the concours restorer.
OF590AC ..........................................$22.25 ea.

Oil Pumps
1963-1966 Oil pump.
OP626....................................................$112.00 ea.
OP675....................................................$59.25 ea.

Oil Pump Kits
1963-1966 Oil pump kit.
OPK626....................................................$47.50 kit
1967-1976 Oil pump kit.
OPK676....................................................$32.25 kit
OPK676H..............................High Volume Kit..............................................$89.75 kit

Oil Pan
OP670....................................................$165.00 ea.
1971-1976 455 All without factory crossover.
OP676....................................................$179.00 ea.

Oil Pan Drain Plug and Gasket
1963-1975 1/2"-20 thread.
OP595 ....................................................$5.50 ea.

Oil Pick-up Tube and Screen
Increased oil pick-up over stock 1/2" tube. Gives 5-10 psi oil pressure increase.
1967-1970 engines require that pick-up passage drilled to 5/8".
Acts as replacement for 1970 and later engines.
OPU626....................................................$155.00 ea.
1967-1975 All 400, 430 and 455 engines.
OPU675....................................................$82.75 ea.
OPU695....................................................$20.00 ea.

Oil Pressure Switches
1963-1966 Oil pressure switch.
OPS606....................................................$11.75 ea.
1968 Oil pressure switch.
OPS620....................................................$13.75 ea.
OPS900....................................................$12.50 ea.

Oil Filters
1963-1966 All. (Also fits thru 1980 where there is room for taller filter). PF-7 type.
OF596....................................................$9.75 ea.
PF-24 type.
OF670....................................................$9.75 ea.

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1967-1970 engines require that pick-up passage drilled to 5/8".
Acts as replacement for 1970 and later engines.
OPU626....................................................$155.00 ea.
1967-1975 All 400, 430 and 455 engines.
OPU675....................................................$82.75 ea.
OPU695....................................................$20.00 ea.
Rocker Cover Plug
1964-1967 Solid rocker cover plug.
CP647.................................................$11.75 ea.

Oil Gaskets
1963-1966 All. Oil pan gasket.
OPG576.............................................$14.50 ea.
1967-1976 All. 430 and 455 oil pan gasket.
OPG676.............................................$19.00 ea.
1963-1966 All. Oil pan drain plug gasket.
ODG615.............................................$2.25 ea.
1967-1975 All. Oil pan drain plug gasket.
ODG675.............................................$2.25 ea.
RMS576.............................................$24.75 ea.
RMS346.............................................$14.00 ea.
RMS615.............................................$12.75 ea.
OPG645.............................................$10.75 ea.

PCV Valves
1963-1975 All. PCV valve.
PCV635.............................................$6.75 ea.

Oil Pump Thrust Plate Repair Kit
1967-1976 All.
OPK685.............................................$21.00 ea.

GM Engine Lubricant (E.O.S.)
Genuine GM EOS provides excellent lubrication. Highly recommended. 16 oz.
EOS300.............................................$20.00 ea.

Crankcase Vent Hose (to Carb)
1972-1975 All. (Formed hose).
VH725.............................................$20.25 ea.

Air Cleaner to Rocker Cover Vent Tubes
(1.745)
1968-1969 All.
VT689.............................................$19.50 ea.
1970-1971 All.
VT704.............................................$16.50 ea.

Oil Pick-up Tube and Screen
1967-1976 400,455 w/ rear sump.
OPU676R.............................................$69.75 ea.

1967-1976 400,430,455 w. center sump.
5/8" Tube. Requires passage drilled to 5/8"
OPU676C.............................................$74.50 ea.

Adjustable Oil Pressure Regulator
1961-1972 All. Regulate your oil pressure by adjusting tension on relief spring. Allows for safe and easy adjustment externally.
OPR600.............................................$38.00 ea.

Oil Gaskets

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil Pan Gasket</td>
<td>OPG576.......$14.50</td>
<td>OPG645.......$10.75</td>
<td>OPG676.......$19.00</td>
</tr>
<tr>
<td>Oil Pan Drain Plug Gasket</td>
<td>ODG615.......$2.25</td>
<td>ODG615.......$2.25</td>
<td>ODG675.......$2.25</td>
</tr>
<tr>
<td>Rear Main Bearing Seal Set</td>
<td>RMS576..Rubber Lip type.......$19.50</td>
<td>RMS346.....Rope type.......$15.50</td>
<td>RMS615.......$18.75</td>
</tr>
</tbody>
</table>
Battery Parts

1963-1975 Battery terminal cable cover.
2 per car.
CC315 .......................................... $6.25 ea.

CC325 .......................................... $6.25 ea.

Battery Cables

Our replacement battery cables listed below for TOP POST batteries are made with heavy duty two (2) gauge copper wire.

<table>
<thead>
<tr>
<th>Years</th>
<th>Replacement Cables</th>
</tr>
</thead>
</table>

Wire Loom

Asphalt coated fabric. Wire loom for battery cables, head-amps, wire etc.

<table>
<thead>
<tr>
<th>ID</th>
<th>Replacement Cables</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot;</td>
<td>WL180 $1.85 ft.</td>
</tr>
<tr>
<td>3/16&quot;</td>
<td>WL316 $1.85 ft.</td>
</tr>
<tr>
<td>1/4&quot;</td>
<td>WL140 $2.10 ft.</td>
</tr>
<tr>
<td>5/16&quot;</td>
<td>WL516 $2.10 ft.</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>WL380 $2.10 ft.</td>
</tr>
<tr>
<td>7/16&quot;</td>
<td>WL716 $2.10 ft.</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>WL120 $2.10 ft.</td>
</tr>
<tr>
<td>9/16&quot;</td>
<td>WL916 $2.40 ft.</td>
</tr>
<tr>
<td>5/8&quot;</td>
<td>WL580 $2.40 ft.</td>
</tr>
<tr>
<td>3/4&quot;</td>
<td>WL340 $2.40 ft.</td>
</tr>
</tbody>
</table>

Nylon Wire Loom

Nylon Wire Loom

<table>
<thead>
<tr>
<th>ID</th>
<th>Replacement Cables</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>NWL140 $1.50 ft.</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>NWL380 $6.50 5 ft.</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>NWL120 $6.00 4 ft.</td>
</tr>
<tr>
<td>3/4&quot;</td>
<td>NWL340 $1.75 ft.</td>
</tr>
</tbody>
</table>

Wiring Harness Tape

Non-adhesive vinyl harness wrap is same as used by GM. 1" wide, 100 foot roll.

<table>
<thead>
<tr>
<th>Replacement Cables</th>
</tr>
</thead>
<tbody>
<tr>
<td>WT100 $11.25 roll</td>
</tr>
</tbody>
</table>

Genuine "Spring Ring" Sets

Our reproduction "Spring Ring" cables are made from GM blueprints to be identical to the originals in fit and functions. They are sold in pairs. "Spring Ring" cables are also sold individually. Inquire!
Battery Clamps
1963-1970 Clamps feature rubber coating as original.

1963-1965 All Rivieras.
BC635 ...........................................$27.50 ea.

BC667 ...........................................$29.50 ea.

BC670 ...........................................$26.50 ea.

1971-1976 All.
BC682 ...........................................$4.00 ea.

Bolt for above.
BB682 ...........................................$2.25 ea.

Battery Bolts

1963-1965 All Rivieras. Includes washers and nuts.
BB635 ..............................................$6.00 ea.

BB610 ..............................................$6.75 ea.

Your Buick is mighty "Choosey" about the company it keeps......
Treat it to the Best.
Use only Cars Quality Original and Reproduction Parts

(Group 2) Electrical
## Electrical (Group 2)

### Starter Rebuilding Service

Check NOS Section
Group 2.041 for outright sales

<table>
<thead>
<tr>
<th>Year</th>
<th>Model</th>
<th>Part Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963</td>
<td>Riviera</td>
<td>S623</td>
<td>$189.50 ea.</td>
</tr>
<tr>
<td>1964-1966</td>
<td>Riviera</td>
<td>S646RS</td>
<td>$189.50 ea.</td>
</tr>
<tr>
<td>1967-1974</td>
<td>Riviera</td>
<td>S674</td>
<td>$129.50 ea.</td>
</tr>
</tbody>
</table>

### Heat Shield Starter Motor

1968-1976 All V-8 engines.
SS686 | $39.00 ea. |

### Starter Drives

<table>
<thead>
<tr>
<th>Year</th>
<th>Model</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963</td>
<td>All</td>
<td>SD623</td>
<td>$39.50 ea.</td>
</tr>
<tr>
<td>1964-1975</td>
<td>All engines</td>
<td>SD615</td>
<td>$24.50 ea.</td>
</tr>
</tbody>
</table>

### Starter Solenoids

1963-1975 All engines.
SS575 | $53.00 ea. |

### Starter Brush Sets

1963-1974 All.
SBS539 | $6.50 set |

### Starter Solenoid Repair Kits

1963-1975 All.
SRK570 | $24.50 kit |

### Starter ID Tag

1963 Delco, starter and distributor ID tag.
ET12 | $7.00 ea. |

### Voltage Regulators

1963-1972 All except heavy duty. 62, 80 amp alternators.
VR622 | $19.75 ea. |
VR622E | $23.75 ea. |

VR622D | $79.50 ea. |

1965-1975 All with heavy duty 62-80 amp alternators.
VR655 | $19.50 ea. |

### Wire and Cable Retainers

WS5 | 7” long | $1.50 ea. |

WS6 | 2 3/4” Black | $0.75 ea. |
WS7 | 4” Black | $0.75 ea. |
WS8 | 4 1/2” Black | $0.75 ea. |
WS9 | 8 3/4” Black | $0.75 ea. |

1963-1966 All. Two per car. Located on rocker covers.
WR596 | $4.25 ea. |

WR683 | $4.00 ea |

1963-1966 Side frame rail wire retainers.
WR616 | $5.00 ea. |

1967-1972 All. Retains positive battery cable to side frame rail.
WR672 | $3.25 ea. |
Complete Tune-up Kit
1963-1979 Complete Riviera tune-up kit. Includes: spark plugs, ignition wires, points rotor, condenser and cap. TK579.............................................................$79.50 kit

Tune-up Parts
1963-1966 Ignition wire set. IW576.................................................$29.50 set
1967-1973 All; 1974 All except HEI. IW674.................................................$23.75 set

Ignition Coils
1963-1973 Delco ignition coil. IC539D.................................................$58.00 ea.

Universal Coil Bracket
CB350.................................................$6.50 ea.
CB350C(Chrome).................................................$11.50 ea.

Coil Resistor

Wiring Harness Tape
Non-adhesive vinyl harness wrap is same as used by GM. 1" wide, 100 foot roll. WT100.................................................$11.25 roll

Signal Flasher

Spark Plugs
1963-1966 All. SPR43S.................................................$2.95 ea.
1967-1971 All. SP44TS.................................................$2.95 ea.
1972-1974 All. SP44TS.................................................$2.95 ea.

Genuine Delco Ignition WireSets
1967-1972
1967: 430 engines;
1968-1973: All. IW672D.................................................$42.50 set
See next page for date coded wire sets

Spark Plug Wire Parts
1963-1967 Spark plug boots (8 per car). For use with original type copper core ignition wires. SB577.................................................$3.00 ea.
1968-1973 All. Ignition wire retainer. Two per car. WR683.................................................$4.00 ea.

Distributor Knock Sensor
1983-1987
1983-1984 with 4.1-4;
1983-1985 with 231-8, 231-9;
1986-1987 All KS838.................................................$36.00 ea.

Turn Signal Lever
1984-1985 All with pulse wipers and cruise. TSL849C.................................................$129.50 ea.
### Key Blanks (Genuine GM)

- **1963-1966** Door and Ignition - octagon.
  - KB10.......................................................$3.50 ea.
- **1963-1966** Glove and trunk - rounded.
  - KB11.......................................................$3.50 ea.
- **1967 & 1971** Door and ignition - rectangular.
  - KB48.......................................................$3.50 ea.
  - KB49.......................................................$3.50 ea.
- **1968 & 1972** Door and ignition - rectangular.
  - KB50.......................................................$3.50 ea.
  - KB51.......................................................$3.50 ea.
- **1969 & 1973** Door and ignition - rectangular.
  - KB44.......................................................$3.50 ea.
  - KB45.......................................................$3.50 ea.
- **1970** Door and Ignition - rectangular.
  - KB46.......................................................$3.50 ea.
- **1970** Glove and trunk - oval.
  - KB47.......................................................$3.50 ea.
- **1974** Ignition - rectangular.
  - KB46.......................................................$3.50 ea.
- **1974** Glove, door and trunk - oval.
  - KB47.......................................................$3.50 ea.
  - KB48.......................................................$3.50 ea.
  - KB49.......................................................$3.50 ea.
  - KB50.......................................................$3.50 ea.
  - KB51.......................................................$3.50 ea.
  - KB44.......................................................$3.50 ea.
  - KB45.......................................................$3.50 ea.
- **1978 & 1982** Ignition - rectangular.
  - KB46.......................................................$3.50 ea.
- **1978 & 1982** Glove, door and trunk - oval.
  - KB47.......................................................$3.50 ea.

### Key Caps

- **1967-1985** All oval keys.
  - KC670O..................................................$1.50 ea.
Never Change Points Again!
Upgrade to an electronic ignition. Fits entirely inside the distributor.
Installs as quickly as changing a set of points. No black boxes, complicated wiring or special brackets. Only two wires to connect.

### IGNITOR ELECTRONIC IGNITION KITS

<table>
<thead>
<tr>
<th>NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PI1183N6</td>
<td>$119.75</td>
</tr>
<tr>
<td>PI1183</td>
<td>$109.75</td>
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<td>PI1185LS</td>
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<td>PI1181LS</td>
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<tr>
<td>PI1181</td>
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<tr>
<td>PI91181</td>
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<tr>
<td>PI1162A</td>
<td>$89.50</td>
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<tr>
<td>PI1164</td>
<td>$89.50</td>
</tr>
<tr>
<td>PI1165</td>
<td>$89.00</td>
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</tbody>
</table>

### 6 CYLINDER

<table>
<thead>
<tr>
<th>NO.</th>
<th>PRICE</th>
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<tbody>
<tr>
<td>PI1162A</td>
<td>$89.50</td>
</tr>
<tr>
<td>PI1164</td>
<td>$89.50</td>
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<tr>
<td>PI1165</td>
<td>$89.00</td>
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</tbody>
</table>

### HIGH PERFORMANCE COIL

<table>
<thead>
<tr>
<th>NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC45011</td>
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</tr>
<tr>
<td>PC45001</td>
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</tr>
<tr>
<td>PC40011</td>
<td>$39.50</td>
</tr>
<tr>
<td>PC40001</td>
<td>$46.50</td>
</tr>
<tr>
<td>PC45001</td>
<td>$49.50</td>
</tr>
<tr>
<td>PC45011</td>
<td>$39.50</td>
</tr>
<tr>
<td>CB350</td>
<td>$6.50</td>
</tr>
<tr>
<td>CB350C</td>
<td>$11.50</td>
</tr>
</tbody>
</table>

### HIGH PERFORMANCE SPARK PLUG WIRES

Low 500 ohm/ft. resistance with spiral wound alloy to suppress electromagnetic radiation plus redundant current paths.

#### V-8 7.0mm Stock-Look Custom Set

<table>
<thead>
<tr>
<th>NO.</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PW708103</td>
<td>$46.50</td>
</tr>
<tr>
<td>PW708103</td>
<td>$46.50</td>
</tr>
<tr>
<td>PW708105</td>
<td>$44.50</td>
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<td>PW708102</td>
<td>$44.50</td>
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<td>$44.50</td>
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#### 6 CYLINDER 7.0mm STOCK-LOOK Custom Set

<table>
<thead>
<tr>
<th>NO.</th>
<th>PRICE</th>
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<tbody>
<tr>
<td>PW706101</td>
<td>$44.50</td>
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</table>
For those requiring the best for their show ready car, these reproduction wire sets are unsurpassed. They are manufactured to original GM blueprint specifications. They include the proper boots, terminals, script and correct factory length. All wires are carbon core for radio suppression. They come correctly identified with "Packard Radio TVRS" or "Radio GM" along with the proper date code to match your car.

Date codes will read as such: 3 Q 67. The first number, "3" corresponds to the third quarter of the year. "Q" means quarter. The last number, "67", is the year, 1967. Thus, a cable marked 3 Q 67 was produced in the third quarter of 1967. You should order your spark plug wire sets with dates that are 6 to 12 months prior to the manufacturing date of your car. Note: wires were not dated on vehicles prior to January 1961. Reproduction Spark Plug Wire Sets - 8 Cylinder

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DATE</th>
<th>YEAR</th>
<th>DESCRIPTION</th>
<th>PRICE</th>
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<tbody>
<tr>
<td>W3330623</td>
<td>3-Q-62</td>
<td>1963</td>
<td>Spark Plug Wires, V8 All</td>
<td>$79.50 set</td>
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<tr>
<td>W3330631</td>
<td>1-Q-63</td>
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<td>Spark Plug Wires, V8 All</td>
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<td>Spark Plug Wires, V8 All</td>
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<tr>
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<td>1-Q-74</td>
<td>1974</td>
<td>Spark Plug Wires, V8 All Exc Hei</td>
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</tbody>
</table>
**Distributor Rebuilding Service**

See NOS Group 2.361
Section for outright Sale

1963-1966 All.
D596 ...........................................$167.50 ea.
1967-1974 All.
D674 ...........................................$167.50 ea.

**Vacuum Advances**

VC600 ..................................$16.25 ea.

**Horns**

1961-1999 All. (replacement type) May not look the same as original. Bracket and wire as necessary.
H610L.................................(Low Note)....$59.50 ea.
H610H.................................(High Note)....$59.50 ea.

**Horn Blowing Contact Spring**

HS666 ......................................$7.75 ea.

**Horn Relays** (2.815)

1963-1967 All with junction block.
HR617 .....................................$79.75 ea.
1965-1968 All with relay only.
HR658 .......................................$16.50 ea.
1968 All littlefuse”.
HR658L.....................................$39.50 ea.

**Turn Signal Switches**

1967-1968 All w/o tilt wheel. Delco color code white or green. Includes wiring.
DSS678 .............................................$45.00 ea.
1969-1972 All w/o cornering lamps. Includes wiring.
DSS696 .............................................$46.75 ea.
1976-1990 Headlamp dimmer actuator. All with tilt or tele.
HDA760 .............................................$4.75 ea

**Alternators**

A631.............................................$72.25 ea.

**Alternator Brush Sets**

1963-1967 all except 62 amp. alternators;
1968 thru 1971 all
ABS621.................................$12.75 set
ABS647.................................$7.75 set

GEB581.................................$15.75 ea.

1963-1971 Alternator front bearing.
GEB581.................................$15.75 ea.

GEB633.................................$17.50 ea.

GEB713.................................$11.25 ea.

**Alternator Fan** (2.274)

1963-1965: All except 62 amp;
1967-1975: All except 80 amp.
AF585.................................$16.50 ea.

**Alternator Contact Rubber Boot**

1963-1972 All.
AB632 .............................................$4.50 ea.

**Genuine Guide T-3 Headlight Bulbs**

SB607S..............................1963-1967 All.......$149.00 set of four (4)
SB681S..............................1968-1971 All.......$149.00 set of four (4)
1965, 66, 67 Headlamp Motor Repair

Complete reconditioning of your headlamp motor. Does not include switches. Lifetime warranty. Exceeds OEM performance.


1968-1969 Front marker lamp.
MLF689 ......................... $16.50 ea.

1968-1969 Front marker lamp gasket.
Small rectangular.
MLG689 ........................... $4.00 ea.

MLG713R ........................ $9.75 pr.

Headlamp Visor Relay

1965 All.
HVR65 ............................... $17.50 ea.

Turn Signal Levers

All Without Cruise Control.
TSL690 ......................... $29.00 ea.

TSL670C ............................ $109.00 ea.

1971-1976 All With Cruise Control.
Correct Chrome Lever With Black Knob.
TSL716 ......................... $109.00 ea.

Headlamp Switches

HS593 .......................... 1963 All ............... $49.50 ea.
HC645 .... (connector plug for 1964-1977 above) ... $9.75 ea.

Headlight Dimmer Switch

1963-1975 All except guidematic.
HDS615 .............................. $9.00 ea.

6 per car.
HS400 ......................... $1.25 ea.

Headlight Support Pads

1970-1975 Headlamp assembly to core support pads. White nylon. 12 per car.
HP705 ..................(Set of 12) ........................................... $2.25 ea.
HP705S ..................(Set of 12) ........................................... $20.50 set

Headlight Bezel Nuts

HBN649 .............................. $2.25 ea.

HBN692 .............................. $2.50 ea.
HBN692S ..................(Set of 8) ......................................... $18.50 set

1963 -1964 Parking Lamps

Outer lenses, clear w/ no markings. Either side.
PL634R .............................. $119.00 ea.

Diecast chrome as original, fits either side.
LG634 .............................. $249.50 ea.

Set of 6 count screws for above.
LGS634 .............................. $2.25 set

Parking Lamp Gaskets

1963-1964 Riviera front parking lamp lens gaskets.
PLG634R .............................. $9.00 ea.

1965 Riviera front parking lamp gaskets.
PLG65R .............................. $12.75 per set
1963-1964 Tail Lamp Bezels

These difficult to find and nearly impossible to rechrome Bezels have been finally reproduced to the same quality as original.

1963-1964 Riviera tail lamp chrome bezel.
TB634 ...............................................................$125.00 ea.
1963-1964 Riviera tail lamp bezel gasket.
TBG634 ...............................................................$16.50 pr.

Tail Lamp Gaskets (2.684)

1963-1964 Riviera tail lamp lens gaskets.
TLG634R .............................................................$12.75 pr.

1965 Riviera tail lamp chrome bezels. Show quality.
TB65 ......................................................................$197.50 ea.
1965 Riviera tail lamp lens gaskets.
TLG65R .................................................................$17.00 pr.
TLG667R ...............................................................$19.50 pr.
1966-1967 Riviera tail lamp to body gaskets. 8 per car.
TLS667R ...............................................................$3.75 ea.
1968 Riviera tail lamp lens gaskets.
TLG68R .................................................................$40.50 pr.

1963-1964 Tail Lamp Lens and Medallions

These are totally new Reproductions at very reasonable prices. In fact these Lenses are far superior to any seen yet. They are 100% correct and feature all markings, such as “GUIDE”, along with the proper Buick part number imprinted right into the lens. They also incorporate the additional and necessary reflective lenses needed for safety and Authenticity.

Medallions are also new, made of die cast metal and beautifully chrome plated to be identical to originals.

1963 Riviera Tail Lamp Lenses
(Lens & Medallion) Fits either side.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>TL63R</td>
<td>Complete Assembly</td>
<td>$68.50</td>
</tr>
<tr>
<td>TL63RP</td>
<td>Lens Only</td>
<td>$59.50</td>
</tr>
<tr>
<td>TLE63R</td>
<td>Medallion Only</td>
<td>$24.50</td>
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1964 Riviera Tail Lamp Lenses
(Lens & Medallion) Fits either side.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>TL64R</td>
<td>Complete Assembly</td>
<td>$68.50</td>
</tr>
<tr>
<td>TL64RP</td>
<td>Lens Only</td>
<td>$59.50</td>
</tr>
<tr>
<td>TLE64R</td>
<td>Medallion Only</td>
<td>$24.50</td>
</tr>
</tbody>
</table>

Back-up Lamp Parts

GDB635 .........................................................$5.00 pr.

License Lamp Gaskets (2.707)

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
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<td>1964</td>
<td>License lamp lens gasket.</td>
<td>$4.25 ea.</td>
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<tr>
<td>1965</td>
<td>License lamp lens gasket.</td>
<td>$6.75 ea.</td>
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<tr>
<td>1968-1972</td>
<td>All. License lamp gasket.</td>
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</tr>
<tr>
<td>1969-1972</td>
<td>All. License lamp lens.</td>
<td>$10.25 ea.</td>
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# Electrical (Group 2)

## Bulbs

<table>
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<tr>
<th>Year &amp; Model</th>
<th>Head-light</th>
<th>Parking</th>
<th>Direction Signal</th>
<th>Stop</th>
<th>License Plate</th>
<th>Instrument Indicator</th>
<th>Dome</th>
<th>Back-up</th>
<th>Marker lamp Left</th>
<th>Marker lamp Right</th>
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<tbody>
<tr>
<td>1963</td>
<td>SB1, SB2</td>
<td>B1034</td>
<td>B1034</td>
<td>B1034</td>
<td>B1034</td>
<td>B67</td>
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<td>B1157</td>
<td>B97</td>
<td>B161194</td>
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**Prices:** 53-$1.50, 57-$1.25, 67-$1.50, 90-$2.00, B97-$2.25, 161-$2.00, 168-$1.50, 194-$2.25, 194A-$3.00, 210-$5.50, 211-$2.25, 1004-$2.75, 1034-$2.75, 1073-$2.75, 1156-$2.50, 1157A-$2.00, 1157-$2.00, 1893-$2.25, SB1-$11.25, SB2-$11.25

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**NOTICE**

**CAR SHOW ATTENDEES**

CARS, Inc. will NOT bring the usual “yellow trailer” to the shows. We will be happy to bring any parts you need. Please call in advance of the show to place your order.

---

**Look For Us!**

If you're thinking of attending any of the shows listed below, be sure to stop by and say "Hello". We will be glad to discuss some of our newest items or simply talk about your **BUICK**.

Plan ahead by calling-in your order weeks ahead of time. We will be able to bring your entire order and save you shipping too.

**GS Nationals**

**Buick Nationals**

*Hershey*  
**GDB 31**  
Near Lamp Post 86
**Headlamp Sockets**
For 3 prong beam numbers SB6, 6006, SB12, 6012, SB2, 4000 and 4002.
PT6 .................................................$4.75 ea.
For 2 prong beam numbers SB1, 4001.
PT7 .................................................$4.25 ea.

**Lamp Sockets and Pigtails**
Single contact with lead. Fits bulb numbers 51, 53, 55 and 57.
PT1 .................................................$2.25 ea.
Single contact with lead. Fits bulb numbers 63, 67, 81, 87, 89, 1073, 1129, 1133, 1141 and 1156.
PT2 .................................................$2.25 ea.
Double contact with lead. For ears reversed. Bulbs numbers 82, 88, 90, 210, 1004, 1034, 1154 and 1157.
PT3 .................................................$2.75 ea.
Double contact with lead. For ears aligned bulbs.
PT4 .................................................$2.50 ea.

**Parking and Tail Lamp Sockets**
Single contact with lead. For 3/4" to 1 1/8" hole.
LS1 .................................................$5.75 ea.
Double contact with lead. For bulb numbers 1034 and 1154. Fits 1 1/8" hole.
LS5 .................................................$5.75 ea.
Double contact with leads. Fits 3/4" hole. For bulb numbers 1034, 1154 and 1157.
LS9 .................................................$5.75 ea.

**Double contact with leads. Fits 3/4" to 1 1/8" hole. For bulb numbers 1034, 1154 and 1157.**
LS2 .................................................$5.75 ea.

**Double contact with leads. Fits 3/4" to 1 1/8" hole. For bulb numbers 82, 88, 90, 210 and 1004.**
LS3 .................................................$7.75 ea.

**Double contact with leads. Fits 1 1/8" hole. For bulb numbers 1034, 1154 and 1157.**
LS4 .................................................$5.75 ea.

**Interior/Dash Sockets**
Single contact with lead for dome etc. For bulb numbers 63, 67, 81, 89, 1073, 1129 and 1133.
PT8 .................................................$6.75 ea.
Double contact with lead. For dome and map lamps. Reversed ears. Bulb numbers 82, 88, 90, 210 and 1004.
PT9 .................................................$6.75 ea.
Double contact with lead for ears aligned bulbs.
PT10 ..............................................$4.75 ea.

**Back-Up and License Lamp Sockets**
LS6 .................................................$6.00 ea.
Single contact with lead. Fits 1 1/8" hole. For bulb numbers 63, 67, 81, 89, 1129 and 1133.
LS8 .................................................$6.00 ea.

**Wire Loom**
Asphalt coated fabric. Wire loom for battery cables, head-amps, wire etc.
WL180 ..............................................1/8" ID ............................................$1.85 ft.
WL316 ..............................................3/16" ID .............................................$1.85 ft.
WL140 ..............................................1/4" ID ...............................................$2.10 ft.
WL516 ..............................................5/16" ID ...............................................$2.10 ft.
WL380 ..............................................3/8" ID ...............................................$2.10 ft.
WL716 ..............................................7/16" ID ...............................................$2.10 ft.
WL120 ..............................................1/2" ID ...............................................$2.10 ft.
WL916 ..............................................9/16" ID ...............................................$2.40 ft.
WL580 ..............................................5/8" ID ...............................................$2.40 ft.
WL340 ..............................................3/4" ID ...............................................$2.40 ft.
Carburetor Rebuilding and Restoration Service (3.725)

Each carburetor is totally disassembled and cleaned in a hot tank solution. Then, each component is correctly plated, painted and colored to duplicate it's original factory finish. The carburetor is reassembled using all proper gaskets, pumps, needles and seats, etc. and new correct screws. Finally, all bench adjustments are made to factory specs. This includes correct shimming of the start switch. The result, the best rebuilt and restored carburetor available in the Hobby.

NOTE: This is not an area to skimp on your restoration. Demand the best!

1963-1980
All 2bbl Carburetors w/ Bakelite switch.
CRS390............................................................$329.75 ea.

CRS520............................................................$389.00 ea.

1964-1966
All Carter 2 x 4 sets.
CRS636D .........................................................$692.00 ea.

Carburetor Kits

Carter Carburetors

1961-1967 All 2-4BBL and 4BBL.
Numbers: 3088, 89, 3297, 3578, 79,3633, 35, 65, 3826, 27,3921,22,23,4053,54,55,56,59,60,61,4179,80,81,4331,32,44,4453,3645SB,3646S,3925SA (Carter AFB 4BBL). 2 kits needed for 2 x 4 carbs.
CKC617..............................................................$51.00 ea.

Rochester Carburetors

1963 With 401 engines. 2GC 2BBL.
Numbers: 7020046, 047, 048, 049, 7023041, 042, 043, 145, 146.
CRK623..............................................................$26.00 ea.

1963-1966 With 401 engines. 4GC 4BBL.
Numbers: 7023040, 7023143, 7024040, 7025040, 7025140, 7026040.
CRK636..............................................................$39.50 ea.

1966-1967
1966 All:
1967: Early; 430 engines. 4MV 4BBL.
CRK667..............................................................$39.50 ea.

1967 Late; With 400, 430 and 455 engines. 4MV BBL.
CRK670..............................................................$39.50 ea.

CRK670..............................................................$35.00 ea.

1968-1974 With 350 and 455 engines. 4MV 4BBL.
CKR684........................................................................$29.00 ea.

Numbers: 7040142, 143, 148, 444, 446, 7041142, 143, 442, 7042142, 7042143, 842, 7043142, 143, 144, 7044141, 142, 144, 442, 7044444, 17054651, 17055003, 17057350, 351.
CKR704........................................................................$26.50 ea.

1970-1973 With 455 high performance engine. 4MV 4BBL.
CKR702........................................................................$27.50 ea.

1975 With 400 engine. 4MC 4BBL. Number: 7045254.
CRK75........................................................................$26.50 ea.

1975-1976 455 engine. 4MC, MV 4BBL.
Numbers: 7045240, 541, 548, 17056240, 540.
CRK756........................................................................$26.50 ea.

Carter Baffle Plates

BP667

1963-1966 All with Carter AFB 4bbl. Stainless steel plate between carb. and intake manifold. This plate is essential for protection against disintegration of aluminum base of carb. It is also necessary for proper idle and smooth running. Recommended is gasket, baffle plate, gasket.
BP576..............................................................$16.25 ea.

1966 All 400, 425 Hi Compression;
1967 All (For Spread bore Carburetors)
BP667..............................................................$17.50 ea.

Choke Stove Pipe Replacement Kit

1963-1967 All as required.
CSK530..............................................................$18.25 kit

Choke Stove Pipe Insulator

This modern Aramid Fiber sleeve greatly resembles theoriginal. It is heat resistant up to 650 degrees F. White in color. Also excellent for wrapping vapor locked fuel values. Sold by the foot. All years.
PI300 ..............................................................$5.25 ft.

Carburetor Stud

Made of stainless steel.

1968-1975 All, 350, 400, 430, 455, 4BBL and 4-1/8" long.
CS685........................................................................$6.00 ea.
Carburetor Bowl Floats
1963-1967 Carter AFB 4BBL. Brass. (2 needed per car)
CF577C .................................................. $34.50 ea.
1966-1967 Rochester 4BBL
1966 All: 1967 Early.
CF667R .................................................. $19.50 ea.
1967-1974 Rochester 4BBL
1967 Late;
1968-1974 All.
CF674R .................................................. $19.50 ea.

Carb. Mounting Gaskets
1963-1965 All;
1966 All early models (square bore).
CMG576 .............................................. $4.75 ea.
CMG667 .............................................. $6.50 ea.
1969-1975 All 400, 430, 455 with Rochester 4BBL.
CMG695 .............................................. $4.75 ea.

Gas Filters
1963-1966 Gas filter. For cars without air conditioning.
GF636 .................................................. $10.75 ea.
1963-1966 For cars with air conditioning.
GF636A ............................................... $12.50 ea.
1967 All; 1975 All.
GF675 .................................................. $3.50 ea.
1968-1975 1968-1974 All;
1975 All 455 engines.
GF682 .................................................. $3.50 ea.
All years replacement. Clear in-line gas filter. Great for near gas tank or frame installation. Important for insuring clean fuel to fuel pump.
GF100 .................................................. $4.50 ea.

In Line Gas Filters
GF140.......For 1/4" ID Hose.............. $9.25 ea.
GF516.......For 5/16" ID Hose........... $9.25 ea.
GF516C..For 5/16" ID Hose(clear).$6.50 ea.
GF380.......For 3/8" ID Hose............ $9.25 ea.

Dash Pots
DP611 .................................................. $23.50 ea.

Choke Pull Offs
CPO684 .............................................. $16.00 ea.
1971 455 engines. Rochester 4BBL. Rear.
CPO71 .............................................. $24.75 ea.

Carburetor to Air Cleaner Gaskets
1966-1975 All 400, 430, 455 with Rochester 4BBL.
BG5152 .............................................. $3.75 ea.

Ported Vacuum Switches
1968-1974 All except 1972 with three port, two terminals.
PVS684 .............................................. $49.50 ea.
1972 All three ported with two terminals.
(PV672) .............................................. $49.50 ea.

Rod Clips
1963-1966 Carburetor throttle rod clip.
1/4" rod diameter.
RC460 .................................................. $0.75 ea.

Pinch Clamps (Corbin Clamps)
For fuel lines, vacuum lines and PCV hoses
CARS #       YEARS                                           PRICE
PC380 All .............3/8" OD hose ...........$ 1.00 ea.
PC716 All .............7/16" OD hose........ $ 1.00 ea.
PC150 All .............1/2" OD hose......... $ 1.00 ea.
PC916 All .............9/16" OD hose......... $ 1.00 ea.
PC580 All .............5/8" OD hose......... $ 1.00 ea.
PC1116 All .............11/16" OD hose .......$ 1.25 ea.
PC100 All .............1" OD hose............ $ 1.25 ea.

Intake Manifold Plugs
This plug is often rusted out and sometimes missing. Leakage around this plug causes poor carburetion.
1963-1966: All engines with 4-bbl. carburetor.
MP596 .................................................. $12.75 ea.

Mass Air Flow Sensor
1985 Riviera.
MAS85 .............................................. $87.50 ea.

Prom Calibrator (3.670)
1985 Riviera with turbo motor.
EP85TR .............................................. $70.25 ea.
Air Filter Elements (3.410)

1963-1964 401 and 425 engines with single carburetors.
AF636 ........................................$22.75 ea.

AF646 ........................................$32.50 ea.

AF657 Riviera G.S. with dual snorkel air cleaner.
AF657 ........................................$15.25 ea.

1967 All.
AF618 ........................................$15.00 ea.

1966-1967 Dual Quad Air Cleaner Nut / Stud
AN646 ........................................$22.00 ea.

Crankcase Ventilation Filter
On Side Of Air Cleaner

1968-1972 All.
CVF682 ........................................$4.75 ea.

Intake Manifold Gaskets

1963-1966 All.
IMG576 ........................................$11.75 set

1967-1971 All.
IMG671 ........................................$47.50 ea.

1972-1976 All.
IMG726 ........................................$39.50 ea.

Air Cleaner Parts

WN530 ........................................$1.75 ea.

WN710 ........................................$0.75 ea.

Air Cleaner Heat Pipe

HP704 (silver finish) ....................$14.50 ea.
HP704B (black finish) ..................$17.25 ea.

Breather Tubes
(Air Cleaner to Rocker Cover) (1.745)

1968-1969 All 350 and 400 4BBL.
VT689 ........................................$18.50 ea.

1970-1971 All.
VT704 ........................................$17.50 ea.

Exhaust Parts

Brass Nuts. Tall. All years as required. 3/8-16. Used on manifolds, pipes, exhaust, trim etc. Solid brass.
N6P ..............................................$3.75 pr.

Exhaust Manifold Gaskets

1963-1966 All.
EMG576 ........................................$11.75 pr.

1967-1976 All.
EMG676 ........................................$15.00 pr.

Exhaust Manifold French Locks

1963-1966 All as required. Stainless steel!
FL576 ........................................$3.50 ea.

1963-1966 All as required. Stainless steel!
FL626 ........................................$1.75 ea.
**Fuel Line Clip Kits**

- **1971-1976 Riviera. 3/8" with return line.**
  - 16 piece kit.
  - FLC716R ............................................................ $28.00 ea.

- **1971-1976 Riviera. 3/8" without return line.**
  - 16 piece kit.
  - FLC716 ............................................................... $18.00 ea.

- **1977-1986 Riviera. 3/8" with return line.**
  - 27 piece kit.
  - FLC776R ............................................................ $32.00 ea.

- **1977-1986 Riviera. 3/8" without return line.**
  - 20 piece kit.
  - FLC776 ............................................................... $25.00 ea.

**Gas Tank Parts**

- **1963-1965 Riviera gas tank sending unit gasket.**
  - GG355.................................................................. $3.75 ea.

- **1963-1965 Gas door bumper.**
  - GDB635 ................................................................ $5.00 pr.

- **1963-1970 All. Gas tank bolt kit. Two 3/8-16 x 3" bolts and two lock nuts. Brightly zinc plated.**
  - GB610.................................................................... $5.50 kit

- **1963-1985 All. Gas tank strap cushions.**
  - SC350 ................................................................. $12.75 pr.

- **1966-1970 Riviera gas tank fuel gauge gasket. (3.112)**
  - GG642.................................................................. $5.00 ea.

- **1973-1985 Riviera gas tank fuel gauge gasket.**
  - GG671.................................................................. $6.75 ea.

**Fuel Pump Block-Off Plates**

- **1963-1976 All as required.**
  - CP300.................................................................... $10.75 ea.

**Fuel Pump Hardware Kits**

- **1963-1966 all 401, 425 engines. Correct bolts/washers.**
  - FPH406 ................................................................ $2.25 ea.

**Gas Tank Caps**

- **1963-1965 Riviera gas tank cap. (vented).**
  - GC575 ................................................................ $9.00 ea.

- **1966-1970 Gas tank cap. (non-vented).**
  - GC640 ................................................................ $7.50 ea.

- **1971-1974 All.**
  - GC714 ................................................................ $9.75 ea.

- **1982-1985 Riviera.**
  - GC827 ................................................................. $12.75 ea.

- **1982-1985 Riviera (Locking type with key).**
  - GC827L .............................................................. $33.50 ea.

**Gas Tank Sealer/Liner**

Alcohol resistant. Quart can.

- **TS1.................................................................** $34.50 ea.
Transmission (Group 4)

### Automatic Transmission Kits

<table>
<thead>
<tr>
<th>Model</th>
<th>Year</th>
<th>Master Overhaul Kit</th>
<th>Banner Kit</th>
<th>Paper, Rubber, Rings &amp; Seals</th>
<th>External Seal-up Kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dynaflow</td>
<td>1963</td>
<td>TOK613</td>
<td>TKB613</td>
<td>TRK613</td>
<td>TSK613</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$243.00 ea.</td>
<td>$197.50 ea.</td>
<td>$177.75 ea.</td>
<td>$98.50 ea.</td>
</tr>
<tr>
<td>TH400</td>
<td>1964</td>
<td>TOK400F</td>
<td>TKB400F</td>
<td>TRK400F</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>$114.50 ea.</td>
<td>$89.00 ea.</td>
<td>$79.50 ea.</td>
<td></td>
</tr>
<tr>
<td>TH400</td>
<td>1965-1998</td>
<td>TOK400</td>
<td>TKB400</td>
<td>TRK400</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>$107.50 ea.</td>
<td>$81.50 ea.</td>
<td>$49.50 ea.</td>
<td></td>
</tr>
</tbody>
</table>

**Master Overhaul Kit:** Gaskets, Friction (lined) Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal Sealing Rings and Extension Housing Seal.

**External Seal-up Kit:** Stops any external Leaks. Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

### Transmission Gaskets and Oil Seals

- **1961-1963 All. Dynaflow Pan Gasket.**
  - TPG483 .............................................................. $10.00 ea.
- **1963 Dynaflow Transmission front pump seal.**
  - TS483F ..................................................................... $14.00 ea.
- **1963 all. Rear seal.**
  - TS616 ..................................................................... $10.75 ea.
- **1964-1976 All. Front seal.**
  - TS646 ..................................................................... $11.50 ea.
- **1964-1970 All. TH400 rear seal.**
  - TS640 ..................................................................... $12.25 ea.
- **1964-1972 TH400 pan gasket. 13 bolt.**
  - TPG645 ..................................................................... $9.25 ea.
- **1971-1976 All. TH400 rear seal.**
  - TS696 ..................................................................... $11.50 ea.

### Transmission Filter Change Kits

- **1964-1966 all; 1967 early type with tube.**
  - TFK400T ..................................................................... $36.75 ea.
- **1967 Late;**
  - TFK400 ..................................................................... $15.00 ea.
- **1968-1972 all with Turbo 400.**
  - TFK400 ..................................................................... $15.00 ea.

### Speedometer Cables

- **1963-1978 Speedometer cable with casing.**
  - SC612 ..................................................................... $22.75 ea.
- **1979-1983 All with cruise control. Lower.**
  - SC793 ..................................................................... $18.75 ea.
- **1982-1983 All with cruise control. Upper.**
  - SC823 ..................................................................... $33.50 ea.
- **1983 All w/o cruise control;**
  - SC835 ..................................................................... $36.75 ea.
- **1983-1985 All. Speedometer cable repair kit.**
  - SRK360 ..................................................................... $16.00 ea.

### Speedometer Cable Lubricant

- **All Years.**
  - SCL300 ..................................................................... $5.00 ea.

### Speedometer Cables

- **1964-1970 TH400 transmission mount.**
  - TM640 ..................................................................... $38.75 ea.
- **1971-1974 with TH400.**
  - TM714 ..................................................................... $14.50 ea.

### Speedometer Cable Lubricant

- **All Years.**
  - SCL300 ..................................................................... $5.00 ea.

### Neutral Safety Switch

- **1969-1972 All. Neutral safety switch.**
  - NSS692 ..................................................................... $24.50 ea.
Brake Overhaul Kits

Our complete kits include the following:

- 4 Wheel cylinder kits
- 1 Master cylinder kit. Standard Only
- 4 Brake shoes with linings
- 3 Hydraulic Brake Hoses
- 2 Brake spring hardware kits

1963 All. Does not include master cylinder kit.
BOK63 ...............................................................$157.50 kit

1964-1966 All. Includes power brake master cylinder kit.
BOK646RP ........................................................$165.75 kit

1967-1980 All.
BOK670 .............................................................$179.50 kit

Silicon Brake Fluid

SF360..............................................................$63.00 ea.

Power Brake Rebuilding Service

Master Cylinder and Booster with Exchange

1963-1975 Power brake units rebuilt.
PBR610 ...............................................................$249.50 ea.

1963 Brake booster only.
BBR63 ..............................................................$269.50 ea.

Brake Booster Hose Pinch Clamp

1961-1975 All.
PC1116..............................................................$1.25 ea

Brake Booster Vacuum Check Valve (4.955)

1967 all with Bendix power drum brakes;
1968 thru 1985 All.
CV682 ..............................................................$12.75 ea.
**Master Cylinders**

MC670B..............................................................$89.50 ea.

1969 All Bendix power disc brakes.
MC69B..............................................................$106.25 ea.

1971-1978 All Moraine power disc brakes;
1979 All exc. rear disc brakes;
1980 All.
MC680 ...................................$59.50 ea.

**Wheel Cylinder Repair Kits**

**Front**

1963-1967 All front disc brakes.
FK426 .........................................................$10.25 ea.

1967-1970 All Moraine power drum brakes - 1 3/16".
FK670 .........................................................$9.50 ea.

**Rear**

1963-1966 All.
RK370 ..........................................................$9.50 ea.

RK670 ..........................................................$9.50 ea.

1971-1974 All with 11 x 2" drums.
RK644 ..........................................................$7.50 ea.

**Disc Brake Caliper Repair Kits**

1967-1969 All front disc brakes.
(Bendix). For 1 wheel.
CRK679 ..........................................................$29.50 ea.

1970-1978 All front disc brakes. For 1 wheel.
CRK696 ..........................................................$16.50 ea.

1979-1997 All front disc brakes. For 1 wheel.
CRK767 ..........................................................$11.50 ea.

1979-1985 All rear disc brakes. For 1 wheel.
CRK795R .........................................................$19.50 ea.

**Master Cylinder Parts**

1971-1980 All.
MCC700..........................Cover..............................$9.50 ea.
MCD700.........................Diaphragm..........................$7.50 ea.

---

**Wheel Cylinders**

**Front**

1966-1967
1963-1966: All;
1967: 1st type with 1 1/8" Bore.

FWC617L.....................Left Hand........................$39.50 ea.
FWC617R...................Right Hand ........................$39.50 ea.

1967-1968
1967: Second type with 1 3/16" Bore;
1968: All.

FWC678L..............Left Hand ..............................$49.50 ea.
FWC678R..............Right Hand ..............................$49.50 ea.

FWC690L..............Left Hand ..............................$47.00 ea.
FWC690R..............Right Hand ..............................$47.00 ea.

**Rear**

State left or right side.

RWC500L..............Left Hand ..............................$35.00 ea.
RWC500R..............Right Hand ..............................$35.00 ea.

RWC670L..............Left Hand ..............................$39.50 ea.

1971-1976 All.
RWC718..............Left & Right Hand ..............................$19.75 ea.
Brake Shoes and Disc Pad Sets (5.017)

Front
BS197.................................................................$49.50 set
DP16........................................................................$29.50 set
DP52........................................................................$34.50 set
1979-1985 All front Disc brakes.
DP797.................................................................$45.75 set

Rear
1963-1968 All.
BS194 .................................................................$59.50 set
BS340 .................................................................$59.50 set
1971-1974 All. 12” drum. 12’ X 2”
BS714........................................................................$29.25 set
1971-1976 All. 11” drum. 11’ X 2”
BS363 .................................................................$49.50 set

Brake Spring Kits
1963-1970 All.
BSK630......(for 2 front wheels)....$19.50 kit
BSK630R......(for 2 rear wheels)....$11.75 kit

Brake Hose Clip
1963-1987 All.
BC360.................................................................$1.25 ea.

Front Brake Hoses (5.017)

1963-1965 All.
FH575 .................................................................$18.50 ea.
1966-1968 All drum brake cars.
FH650 .................................................................$18.50 ea.
1967-1968 Front brake hose. For cars with disc brakes.
FH678 .................................................................$32.50 ea.
1969-1970 ;
1969 All with drum and disc.
1970 All with drum brakes.
FH682 .................................................................$16.50 ea.
1970-1973 All with front disc brakes.
FH703 .................................................................$19.50 ea.

Rear Brake Hoses
RH626.................................................................$18.50 ea.
RH670 .................................................................$22.50 ea.
1971-1974 All.
RH714 .................................................................$38.50 ea.

Brake Caliper Set
1979-1985 Rivera Front Disc Brake Calipers.
Re-manufactured.
FBC795R.................................................................$89.50 pr.
1979-1985 Rivera Rear Disc Brake Calipers.
Re-manufactured.
RBC795R.................................................................$89.50 pr.

Brake Adjusting Screws
1963-1978; Fits all front with drums and all rears.
1963-1970 All,
1977-1978 All.
BAS636L.................(fits left hand side)...........$12.50 ea.
BAS636R.................(fits right hand side)...........$12.50 ea.
1979-1981; Fits all front with drums and all rears
BAS674L.................(fits left hand side)...........$10.75 ea.
BAS674R.................(fits right hand side)...........$10.75 ea.
Brakes (Group 4)

Brake Pedal Pads


PC614 ................................................. Black ............................................. $24.50 ea.
PC614F .............................................. Fawn ............................................. $24.50 ea.
PC614U ............................................. Blue ............................................. $24.50 ea.
PC614B ............................................. Brown ........................................... $24.50 ea.
PC614OS ........................................... Olive Saddle .................................. $24.50 ea.
PC614R ............................................. Red ................................................. $24.50 ea.
PC614S ............................................. Saddle ........................................... $24.50 ea.
PP614 ............................................. (Stainless Strip Only) ..................... $4.75 ea.


PC614E ............................................. Black ............................................. $17.00 ea.
PC614EF ........................................... Fawn ............................................. $17.00 ea.
PC614EU ........................................... Blue ............................................. $17.00 ea.
PC614EB ........................................... Brown ........................................... $17.00 ea.
PC614EOS .......................................... Olive Saddle .................................. $17.00 ea.
PC614ER ........................................... Red ................................................. $17.00 ea.
PC614ES ........................................... Saddle ........................................... $17.00 ea.
PP614 ............................................. (Stainless Strip Only) ..................... $4.75 ea.

Brake Pedal

1965; All.
1971-1974 Will fit but pattern is different.
PC650 ................................................................. $27.50 ea.

1965-1974 Park brake pedal pad.
PC650E ............................................................... $19.50 ea.

Stop Light Switches

(2.447)

1963 All. Stop light switch.
SLS563 .......................................................... $9.75 ea.

1964-1975
1964-1970: All;
SLS645 .......................................................... $12.75 ea.

1971-1975 All with cruise control.
SLS715 .......................................................... $9.75 ea.

Brake Adjuster Hole Plug

BC340 .......................................................... $1.00 ea.

1963-1985 Brake Cables

<table>
<thead>
<tr>
<th>Year &amp; Model</th>
<th>Front</th>
<th>Center</th>
<th>Rear</th>
</tr>
</thead>
<tbody>
<tr>
<td>1966-1968 All</td>
<td>R1373385 ........ $79.50 ea.</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1373917 (2) ........ $69.50 ea.</td>
</tr>
<tr>
<td>1969</td>
<td>R1387404 ........ $79.50 ea.</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1373917 (2) ........ $69.50 ea.</td>
</tr>
<tr>
<td>1970</td>
<td>........</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1373917 (2) ........ $69.50 ea.</td>
</tr>
<tr>
<td>1971-1972</td>
<td>R1236755 ........ $79.50 ea.</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1236712 (2) ........ $79.50 ea.</td>
</tr>
<tr>
<td>1973</td>
<td>R1248965 ........ $60.00 ea.</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1236712 (2) ........ $79.50 ea.</td>
</tr>
<tr>
<td>1974</td>
<td>R1248965 ........ $60.00 ea.</td>
<td>R1378155 ........ $43.00 ea.</td>
<td>R1238232 (2) ........ $79.50 ea.</td>
</tr>
<tr>
<td>1975</td>
<td>R1248965 ........ $60.00 ea.</td>
<td>R1250616 ........ $79.50 ea.</td>
<td>R1238232 (2) ........ $79.50 ea.</td>
</tr>
<tr>
<td>1979-85 w/rear drums</td>
<td>R25517514 ........ $51.00 ea.</td>
<td>........</td>
<td>BC795RLD..RRD ................ $40.75 ea.</td>
</tr>
<tr>
<td>1979-85 w/rear discs</td>
<td>R25517514 ........ $51.00 ea.</td>
<td>........</td>
<td>BC795RLD..RRD ................ $40.75 ea.</td>
</tr>
</tbody>
</table>

We can now reproduce any cable listed from 1963 through 1985. Cables are made using correct conduit, cable and hardware. Please note, some cables (*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.
Give your factory wheels that finishing touch!

**Chrome Wheel Center Caps and Parts**

- **1964-1965** Wheel cap assembly for wheels with 2" hole.
  - WC645R.............................................$39.50 ea.
  - WP645R...(Plastic medallion only)....$20.00

- **1964-1965** Wheel cap assembly for wheels w/ 2 1/8" hole.
  - WC645RB.........................................$39.50 ea.
  - WP645R...(Plastic medallion only)....$20.00

- **1966-1970** Chrome center mag wheel caps. Beautiful die cast chrome.
  - WC660.............................................$39.50 ea.

- **1966-1970** Mag wheel chrome cap retainer for wheels with 2 1/8" hole.
  - WCR650.............................................$7.00 ea.

- **1966-1970** Mag wheel chrome cap retainer for wheels with 2" hole.
  - WCR650S.............................................$7.00 ea.

- **1966-1970** Riviera wheel cap plastic.
  - WP660R.............................................$18.00 ea.

- **1971-1981** Mag wheel center cap assembly. with "R" emblem. For wheels with 2" hole.
  - WC714R.............................................$39.50 ea.

- **1971-1981** Mag wheel center cap assembly. with "R" emblem. For wheels w/ 2 1/8"hole.
  - WC714RB............................................$39.50 ea.

**Solid Stainless Steel Wheel Nuts**

- **1964-1972** We have reproduced these hard-to-find nuts to look identical to the originals. Of course they are far superior to the originals as they will never rust and feature the durability and strength of stainless steel. 1/2" - 20.
  - WN635 .................................................$6.25 ea.
  - WN635S.............................( Set of 20 )...............$96.00 set

**Chrome Wheel Nuts**

(stainless steel capped replacements)

  - **1964-1975**: All;
  - WN641..............................................$3.00 ea.

  - **1976-1981**: All.
  - WN691..............................................$3.25 ea.

  - **1963-1975**: All as required;
  - **1976-1995**: LeSabre and Electra all as required.
  - WN610.................................................$1.75 ea.
### Driveshaft Parts

1963 Driveshaft center bearing rubber support (rebuild only).
BS63R .................................................................. $126.00 ea.

BS619 .................................................................. $92.75 ea.

DSB611 ............................................................. $37.00 ea.

### Universal Joints

1963-1978 All w/o CV-joint. All as required.
UJ574 .................................................................. $20.00 ea.

1963-1978 For Cars with CV-Joints where center is recessed for clearance. 1 needed for each cv-joint.
UJ574A .................................................................. $26.25 ea.

### Constant Velocity Repair Kits

1964 Late models;
1965 All.
CVK615 ............................................................. $59.00 ea.

1966-1968 All.
CVK668 ............................................................. $59.00 ea.

CVK713 .................................................................. $22.25 ea.

1971-1976 All rear. Includes ball.
CVK716 .................................................................. $39.50 ea.

### Brake Drums (5,809)

Cast Iron replacements.
(When replacing aluminum front drums - purchase in pairs.)

- **Front**
  - 1963-1965 Riviera
    BD614F .................................................................. $112.50 ea.
  - 1966-1967 Riviera
    BD667 .................................................................. $112.50 ea.
    BD680 .................................................................. $113.50 ea.

- **Rear**
  - 1961-1964 Riviera
    BD614 .................................................................. $109.00 ea.
  - 1965-1970 Riviera
    BD650R .................................................................. $109.00 ea.
Rear Axle Parts

Two per car.
RRB600 ........................................ $49.50 set

Rear Axle Posi-Traction Tag

All Models.
PT635 ........................................ $5.75 ea.

Rear Axle Posi-Traction Additive

All Years as required. For Posi Rears.
Reduces chatter and noise. Genuine GM.
AL300 ........................................ $11.75 ea.

Rear Axle Control Arm Bushings

1963-1965 All. Three pair needed per car.
RAB635R ........................................ $144.75 pr.
RAB635RS ...............................(Set of 3 pair)......... $399.75 set
* Note. RAB-652 below can be used for 1963-1965 but are shorter in length.

1966-1970 All. Four pair needed per car.
RAB652 ................................. $29.50 pr.
RAB652S.........(Set of 4 pair) .......... $106.50 set

1971-1978 All upper. Two pair needed per car.
RAB716U ........................................ $27.50 pr.

1971-1978 All Lower. Two pair needed per car.
RAB716L ........................................ $24.50 pr.

Rear Wheel Bearings (5.855)

1963-1967 All.
RWB637 ........................................ $47.50 ea.

1968-1970 All.
RWB680 ........................................ $54.50 ea.

1971-1975
1971-1972: All;
RWB696 ........................................ $40.75 ea.

Pinion Seals (5.445)

1963-1970 all
PS630 ........................................ $20.00 ea.

Rear Axle Gaskets

1963-1965 All. (Carrier).
RCG560 ........................................ $9.00 ea.

1966-1970 All. (Cover).
RAG660 ........................................ $8.75 ea.

1971-1975 All. (Cover).
RAG715 ........................................ $8.50 ea.

Rear Axle Backing Plate Gaskets (5.819)

1963-1967 All.
AG562 ........................................ $4.50 ea.

Rear Axle Oil Seal (5.822)

1963-1970 All.
OS630 ........................................ $11.00 ea.

1971-1976 all with 8.5” ring gear & 2 7/8” seal.
OS716 ........................................ $11.50 ea.
Front End Rebuilding Kits

1963-1986 Kits include;
- 2 Lower Inner Shafts or Bushings
- 2 Upper Inner Shaft Kits or Bushings
- 2 Upper Ball Joints
- 2 Lower Ball Joints
- 2 Outer Tie Rod Ends AR
- 2 Stabilizer Link Kits AR
- Control Arm bumpers AA

1963-1965 All. Includes 4 upper bushings.
FEK635S.................................................$279.50 kit

1963-1964 All. Includes 2 upper shaft kits.
FEK634D...............................................$379.50 kit

1965 All. Includes 2 upper shaft kits.
FEK65R...................................................$375.25 kit

1966 All. Includes 4 upper bushings.
FEK66RS.................................................$246.50 kit

1966 All. Includes 2 upper shaft kits.
FEK66RD................................................$365.25 kit

1967-1968 All. Includes 4 upper bushings.
FEK678RS...............................................$246.50 kit

1967-1968 All. Includes 2 upper shafts.
FEK678RD...............................................$365.25 kit

FEK690R................................................$249.00 kit

FEK690RD...............................................$365.25 kit

1971-1986 All. Full except FWD.
FEK716S................................................$183.25 kit

Steering Coupler

1967-1977 All with power steering.
SC677.................................................$29.75 ea.

Tilt Lever and Knob

TL690...............................................$29.00 ea.

Power Steering Pump Kits

1963-1966 All.
Complete seal kit.
SPK596...............................................$34.50 ea.

1967-1985 All. Complete rebuilding kit
SPK679...............................................$20.00 ea.

SPK673...............................................$20.00 ea.

Power Steering Box Kits

Complete 27 piece kit
SBK610...............................................$39.50 ea.

SBK606...............................................$82.75 ea.

Power Steering Pump Pulley

1967-1970 All:
5 3/8" diameter. Oem # 1386935.
SP670...............................................$59.00 ea.

Pitman Shaft Seal Kit

1963-1985 All.
PSK577...............................................$20.00 ea.

Power Steering Pump Reservoir Cap

1963-1966 All.
RC596...............................................$59.00 ea.

Steering Column Upper Bearing Kit

1969-1995 All.
SBK695U...............................................$49.50 ea.
(Group 6) Suspension and Steering

Upper Control Arm (6.169)

  UBJ630 ......................................................... $59.50 ea.
1963-1965 Upper control arm bushings. 2 kits needed/car.
  BK543 ......................................................... $39.50 kit
  U651 ........................................................... $11.75 ea.
1963-1964 All. Upper control arm shaft and bushing kit.
  U614 .......................................................... $89.50 ea.
1965 All. Upper control arm shaft and bushing kit.
  U65 ............................................................. $149.50 ea.
  U660 .......................................................... $89.50 ea.
1966-1970 Front upper control arm bushing.
  UAB660 ................................................... $15.50 ea.
  UBJ717 ....................................................... $24.00 ea.
1971-1979 Front upper control arm bushing:
  1971-1973 All. 2 per car.
  1974-1978 All. 4 per car.
  1979 All rear. 2 per car.
  UAB719 ........................................................ $6.75 ea.

Steering Wheel Parts

1963-1966 Horn contact for wood wheels.
  HC636 ....................................................... $10.75 ea.
1969-1974 Cancelling cam for all tilt wheel applications.
  CC694 ....................................................... $20.75 ea.
1969-1974 Horn spring and contact kit. For all standard wheels.
  HS666 ....................................................... $7.75 kit

Lower Control Arm (6.168)

  LBJ630 ....................................................... $59.50 ea.
  LBJ716 ....................................................... $37.50 ea.
1963-1970 Front lower control arm bushings. 2 per car.
  LAB610 ....................................................... $49.50 ea.
1971-1978 Riviera;
  Front lower control arm bushings.
  LAB719F .................................................... $11.50 ea.
  LAB719R .................................................... $11.50 ea.
  (Brake Reaction Rod Kit -2 kits needed per car).
  BRK638 ................................................... $29.50 ea.
  (Brake Reaction Rod Kit -2 kits needed per car).
  BRK690 ................................................... $29.50 ea.
1961-1965 All. Lower control arm bumper.
  LB615 ..................................................... $18.50 ea.
  1973 with radial road handling package.
  LB715 ..................................................... $9.75 ea.

Idler Arms

1963-1966
  1963-1965: All;
  IA636 ..................................................... $59.75 ea.
1966 All with power steering.
  IA66 ........................................................ $34.50 ea.
  IA670 ..................................................... $39.75 ea.
1971-1972 All.
  IA712 ..................................................... $38.50 ea.
1973-1974 All.
  IA734 ..................................................... $39.50 ea.

Centerlinks (6.870)

1963-1965 All.
  CL635R (Rebuilding service) ........................... $292.00 ea.
1966 Riviera
  CL66R (Exchange service $200 core) ................. $349.00 ea.
  CL670 ..................................................... $217.00 ea.
  CL712 ..................................................... $187.00 ea.

Grease Fittings

All models as required. Sold in packs of 10.
  GF360S (1/4" diameter) .................................. $7.75 pk.
  GF360B (3/8" diameter) ................................. $8.75 pk.
**Suspension and Steering (Group 6)**

**Front Wheel Bearings and Seals (6.326)**

- **1963-1975** All. Outer wheel bearing. OWB616 ..............................................$11.00 ea.
- **1963-1975** All. Inner wheel bearing. IWB610 ..............................................$13.75 ea.
- **1963-1975** Steering fiber disc repair kit. SD570 ..............................................$22.25 ea.

**Wheel Studs**

- **1963-1967**
  - 1963: All righthand, front and rear;
  - 1964-1967: All front except disc brake. WS617 ..............................................$4.00 ea.

**Stabilizer Bar to Frame Bushings**

- **1963-1966** All. SB616 ..............................................$11.75 pr.
- **1967-1973** With 15/16" bar or smaller. SB643 ..............................................$11.75 pr.
- **1967-1970** With 1" bar or larger. SB670 ..............................................$9.50 pr.
- **1971-1975** With 1" bar or larger. SB715 ..............................................$8.50 pr.

**Tie Rods and Tie Rod Ends**

- **1963-1965** All. Outer. Two per car. TE624 ..............................................$29.75 ea.
- **1963-1965** All. Inner tie rod. Two per car. TR635R ..............................................$99.50 ea.
- **1966** Outer tie rod ends. Fits either side. TE656 ..............................................$45.75 ea.
- **1969-1970** Inner tie rod right hand side. TE690R ..............................................$98.50 ea.
- **1966-1970** Inner tie rod. TR650 ..............................................$59.50 ea.

**Tie Rod Adjusting Sleeve (6.234)**


**Stabilizer Kits**

- **1963-1965** All. Front stabilizer repair kits. SK373 ..............................................$17.00 pr.
- **1963-1975** All. Stabilizer link bushing (8 per car). SB376 ..............................................$1.25 ea.
**Shock Absorbers** (7.345)

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1965</td>
<td>Riviera front shock absorbers.</td>
<td>$79.50 pr.</td>
</tr>
<tr>
<td>1966-1970</td>
<td>Rear shock absorbers.</td>
<td>$79.50 pr.</td>
</tr>
</tbody>
</table>

**Chassis Paint**

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Satin black paint: This is the correct enamel for frame and engine compartment.</td>
<td>$24.50 qt.</td>
</tr>
<tr>
<td>(12 oz. spray can)</td>
<td>$14.00 ea.</td>
</tr>
</tbody>
</table>

**"Miracle Paint"** Tough stuff!

Hierch brand, works very well as tested by our personnel. Bonds to rust, will not crack, chip or peel. Impervious to gasoline, thinner, salt. Can be applied by brush or spray.

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>$35.00 qt.</td>
</tr>
<tr>
<td>Black</td>
<td>$101.00 gal</td>
</tr>
<tr>
<td>Silver</td>
<td>$35.00 qt.</td>
</tr>
<tr>
<td>Silver</td>
<td>$101.00 gal</td>
</tr>
<tr>
<td>Clear</td>
<td>$35.00 qt.</td>
</tr>
<tr>
<td>Clear</td>
<td>$101.00 gal</td>
</tr>
<tr>
<td>White</td>
<td>$101.00 gal</td>
</tr>
</tbody>
</table>

**Coil Springs**

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1978</td>
<td>Front coil springs.</td>
<td>$195.00 pr.</td>
</tr>
<tr>
<td>1963-1978</td>
<td>Rear coil springs.</td>
<td>$185.00 pr.</td>
</tr>
</tbody>
</table>

**Coil Spring Insulators** (7.420)

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1965-1975</td>
<td>All. Upper rear.</td>
<td>$17.50 pr.</td>
</tr>
</tbody>
</table>

**Bumper Insulators and Grommets**

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1965</td>
<td>Front bumper bracket to fender outer insulators. Steel insert as original.</td>
<td>$14.50 pr.</td>
</tr>
</tbody>
</table>

**Bumper Bolts, License Plate Area**

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1975</td>
<td>License plate bolt kit. Two bolts and two nuts per kit.</td>
<td>$2.50 kit</td>
</tr>
<tr>
<td>1963-1981</td>
<td>License plate rubber bumpers. LB552.</td>
<td>$2.75 ea.</td>
</tr>
<tr>
<td>1982-1985</td>
<td>License plate rubber bumpers. (Fuel tank door) LB820.</td>
<td>$2.25 ea.</td>
</tr>
<tr>
<td>1967-1975</td>
<td>Gas door. (License plate) Bumper. GDB635.</td>
<td>$5.00 pr.</td>
</tr>
</tbody>
</table>
Bumper Fillers

1979-1985 Riviera bumper fillers made of Fiberglass. This material is not as soft as the original but will last much longer. All pieces come with a manufactures lifetime warranty. Ready to prime and paint.

Front - 3 piece set.
BF795F ............... (Fiberglass) ............... $189.50 set

Rear - 4 piece set.
BF795R ..................(Fiberglass) ..................$199.50 set

Complete Front and Rear Filler Kit
BF795.................................................................$379.00 kit

FF756R ...........................................$299.50 set

FF778R ...........................................$99.00 set

RF778R ...........................................$149.50 set

Bumper Filler Retainer
PR1 .......................................................$0.50 ea.
PR1B.........Box of 25 .................$9.75 box

Bumper Fillers (Caps) (7.838)
Rubber trim caps between bumper and fender. Beautifully reproduced to detail the finest of show cars.

FF667R .................................$25.75 pr.

RF667R .................................$22.50 pr.

RF689R .................................$23.75 pr.

1970 All. Front bumper fillers.
FF70R .................................$23.50 pr.

RF712R .................................$21.50 pr.

Rear Bumper Fillers
1963 thru 1965 All.
BF635 .................................$34.50 pr.
1963 Hood Emblem
Beautiful reproduction of original. Easy glue-in.
HE63 ........................................ $31.50 ea.

1964-1965 Hood ornament. Stand-up die cast chrome.
HO645 ..................................... $51.00 ea.

1973-1974 Front Hood Panel Ornament
HO734R .................................. $39.00 ea.

Hood Insulation Pre-Cut Gray Fiberglass Ready to Install
1963-1965
HI635..............$33.50 ea.
1966-1967
HI667..............$33.50 ea.
1968-1970
HI680..............$34.50 ea.
1971-1974
HI714..............$33.50 ea.
1979-1985
HI795..............$38.75 ea.
1995-1999
HI959..............$38.75 ea.

Those not listed. All. Universal gray fiberglass.
48" x 55" x 1"
HI415.................................$31.00 ea.

1978-1990 All as required.
HIR783...............................$ .75 ea.
HIR78359...........(Pack of 9).........$8.00 ea.

Spray Adhesive
for Application of Hood Insulation
SA360 .....................(20 oz).........$18.00 ea.

Hood Seal
1968-1969 Front hood to bumper rubber seal.
HS689 ..................................... $39.25 ea.

1963-1975 All.
Front hood rubber bumper. 2 or 3 per car.
HB595.................................$2.50 ea.

Retaining nut for above. All as required.
BN650.................................$5.50 ea.

Stainless steel stud for above.
HS585 .....................................$2.50 ea.

1973-1975 Adjustable front hood bumper
with rubber cap (8.024) and stainless steel stud.
HA595.................................$5.75 ea.

1963-1965 All. Hood to fender bumper.
Four (4) per car.
HFB635 .................................. $2.75 ea.

1966-1975 Hood to fender bumper. 5/8" wide.
As required. Compare with HFB611.
HFB610 .................................. $2.75 ea.

As required. Compare with HFB610.
HFB611 .................................. $2.75 ea.

1971-1975 Hood to fender bumper. All rear.
2 per car.
HFB715 .................................. $3.00 ea.

1971-1975 Hood lace and cowl lace
plastic retainer.
LR685 .................................. $1.00 ea.

Hood Release Cable
1982-1985 Hood release cable with knob.
HRC825R .................................. $99.00 ea.

Hood Opening Rods (8.015)
1979-1985 All.
HOR795 ................................. $29.75 pr.
1965 Front Headlamp Bezel

Sometimes called “Cathedral” molding. This molding is made die cast from our exclusive tooling, polished and chrome plated to show quality finish. Recesses are painted Argent Silver as original. Inner surfaces are textured as original. Fits either side.

HB65R ............................................................. $249.50 ea.
HB65RS ....... Set of 4 correct mounting screws ....... $5.00 set

Fender Monograms (8.147)

RM637 .............................................................. $24.75 ea.
1965. “Gran Sport” 1st type. 3” x 1/2” (Also fits trunk).
FM65RGS ............................................................. $36.00 ea.
1965. “Gran Sport” 2nd type.
FM65RGS2 ............................................................. $36.00 ea.
1966 “GS” Front fender monogram.
FM66GS ............................................................. $35.50 ea.
FM678GS ............................................................. $35.50 ea.
Fits either side.
FM689R ............................................................. $69.50 ea.

Fender Patch Panels 18 gauge

FP713L ............................................................. $96.00 ea.
FP713R ............................................................. $96.00 ea.

Fender Splash Aprons

1963-1965 Front fender to engine compartment.
FA635 .......(3 piece set) .......... $28.50 set
1966-1970 All. Includes all factory holes required.
FA660R ............................................................. $18.00 set
1971-1973 All. Includes all factory holes required.
FA713 ............................................................. $18.50 set
FSC636 ...................(5 piece set) ........ $2.25 ea.
FSC636S .......(15 piece set) .......... $33.50 set

Make You Own Fender Splash Aprons

Correct composition rubber material is excellent for duplication using your old aprons as a pattern.

MR4812 .......(48” x 12”) .................. $40.75 ea.
MR4824 .......(48” x 24”) .................. $81.50 ea.
MR4836 .......(48” x 36”) .................. $122.25 ea.
MR4848 .......(48” x 48”) .................. $163.00 ea.
MR4860 .......(48” x 60”) .................. $203.75 ea.

Fender Monograms (8.147)

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1965. “Gran Sport” 2nd type.
FM65RGS2 ............................................................. $36.00 ea.
1966 “GS” Front fender monogram.
FM66GS ............................................................. $35.50 ea.
FM678GS ............................................................. $35.50 ea.
Fits either side.
FM689R ............................................................. $69.50 ea.

Fender Patch Panels 18 gauge

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FM65RGS2 ............................................................. $36.00 ea.
1966 “GS” Front fender monogram.
FM66GS ............................................................. $35.50 ea.
FM678GS ............................................................. $35.50 ea.
Fits either side.
FM689R ............................................................. $69.50 ea.

FM682G ............................................................. $25.00 ea.
1971-1974 All. “Riviera”
RM714 ............................................................. $33.50 ea.
1973-1974 “Stage 1” monogram.
FM704 ............................................................. $41.50 ea.
1979-1985 All.
RM795 ............................................................. $25.25 ea.

Plastic Side Moulding Clip

MC600 ............................................................. $1.00 ea.
RP635 ............................................................. $4.75 ea.

Rocker Panel Moulding Clips (8.309)

All years and models as required.
Will work on any rocker molding that overrides the clip at top and secures with screw at bottom.
MC99 ............................................................. $1.50 ea.
MC99S ..........(pack of 25) ................................... $36.00 ea.
Firewall Insulator Retainer
**1963-1990** All as required.
IR500....................................................$1.75 ea.

Antenna Base
AB635R....................................................$59.50 ea.
AG635..............gasket for above...........$8.75 ea.

Firewall Insulator
**1963-1965** Riviera. Contour molded as original from strong ABS material. Pre-cut holes. Insulation and rubber draft seals are included as required. Modification may be required for air conditioning. Show quality!
Fi635R..............................................................$189.50 ea.

Body Mounting
BM584 ..................................................$8.75 ea.

**1963-1964** Insulator, body hold down bolt. 2" O.D. x 7/8" I.D. Number used as required. Some Models.
BM595 ..................................................$6.50 ea.

**1963-1965** Pad, body mounting.
BM644 ..................................................$9.75 ea.

**1967-1974** Body mount with metal core. 3/4" ID. 2 1/2" OD. 1 1/8.
BM635 ..................................................$8.75 ea.

**1967-1974** Core support mount kit. Lower mounts, 2 upper mounts and hardware.
CSK644 ..................................................$39.75 ea.

Hood to Cowl Seals
**1971-1978** LeSabre, Centurion, Electra, Estate Wagon. 72". Includes fasteners.
CS718..........................................................$32.50 ea.

**1971-1978** LeSabre, Centurion, Electra, Estate Wagon. 72". Includes fasteners.
CS718..........................................................$32.50 ea.
Body Mount Bolts

7/16-14 x 2". grade 5
B1..............................................$0.75 ea.
B1B.............................................$1.275 ea.

7/16-14 x 2 1/2". grade 5
B2...............................................$1.00 ea.
B2B.............................................$15.00 ea.

Don’t see your Body Mounts listed? If you send your old mounts and bolts, we will try and make a complete kit for you at a discounted price!

Universal Body Mounts

These Body mounts are made from original GM molds. They were used in many Buick applications, however, parts books will not identify them by number. Many can be cut, doubled-up, or shaved to fit your needs.

Diameter - 1 11/16"
Thickness - 11/16"
Hole Size - 15/16"
BM2.............................................$6.50 ea.

Diameter - 1 15/16"
Thickness - 3/4"
Hole Size - 1"
BM3.............................................$8.75 ea.

Diameter - 2 5/8"
Thickness - 1"
Hole Size - 7/8"
Includes metal insert.
BM4.............................................$8.75 ea.

Diameter - 2"
Thickness - 1/2"
Hole Size - 1/2"
BM5.............................................$8.75 ea.

1961-1964 Grommet for antenna lead on firewall through sheet metal.
FG599........................................$8.00 ea.
(Group 9) Heating • Air Conditioning • Antennas

**Remanufactured Compressor with Clutch**

1963 thru 1977 all 6cyl type as pictured. Delco remanuf.
AC627 (Single Pulley) .......................................$286.25 ea.
AC627D (Double Pulley) ....................................$391.00 ea.

**A.C. Refrigerant for R-12 and 134-a**

6 oz. standard can. Includes red dye for leak detection. A drop-in replacement for CFC-12 and HFC-134a. No system evacuation needed. Up to 30% more efficient than CFC-12 and far more efficient than HFC-134a.
ACR360 ........................................$10.00 ea.

1966-1967: All manual;
1968: All;
1969-1970: All auto climate control;
1972: All;
ACR656 ........................................$22.25 ea.

EV635 ........................................$41.00 ea.

EV653 ........................................$29.50 ea.

1963-1965 Hot gas muffler insulator (sponge rubber).
M635 ........................................$13.50 ea.
MIS635 .... Straps for Above ....$13.50

ACB585 ........................................$41.00 ea.

TL717 ........................................$11.75 ea.

1984-1985 A.C. Compressor relay.
1984-1985 All V-6;
1985 All with 307 engine.
CR840 ........................................$11.75 ea.

1979-1985 AC condenser insulator. 4 per car needed.
RI770 ........................................$7.25 ea.

**Heater Cores (9.779)**

1963-1965 All with A.C. heater core.
HC638 ........................................$129.50 ea.
1966-1968 All with A.C.
HC668 ........................................$124.50 ea.
1969-1970 All with A.C.
HC690 ........................................$124.50 ea.
1971-1978
1971-1976: All;
1977-1978: All without A.C.
HC644 ........................................$90.25 ea.
1979-1985 All.
HC795 ........................................$50.50 ea.

**Heater Blower Motor**

HBM646 ........................................$39.75 ea.

**Heater Control Valve**

1965-1970
1965-1966: All;
1969-1970: All manual A.C.
HV652 ........................................$29.50 ea.

**A/C Vacuum Valve (9 Port)**

1979-1985 Riviera.
ACV820 ........................................$39.50 ea.

**Heater Valve Insulator**

1969-1974 All with air conditioning.
VI694 ........................................$17.00 ea.

**1979-1985 Power Antenna Assembly (9.645)**

This is a new reproduction antenna, using your old antenna cable connection, antenna nut and antenna tip. A very nice replacement, complete with bracket.

1979-1985 All.
PA829 ........................................$165.00 ea.
AC829 .... (Replacement cable for above) ....$30.00
AT829 .... (Replacement tip for above) ....$4.25

**Power Antenna Mast and Tube**

1979-1985 All
AM829 ........................................$139.50 ea.

**Power Antenna Retaining Nut**

1979-1985 All.
AN827C (Chrome) ..................$7.25 ea.
AN827 (Black) ..................$8.00 ea.

**Antenna Lead**

AL708 ........................................$20.00 ea.
## Windshield Washer Parts

**1963-1972** Windshield washer jar cap (90 degree).
WJC632.................................................$4.50 ea.

**1971-1975** Windshield washer jar.
  **1971-1972**: All;
  **1975**: All.
WJ715..........................................................TOS

See Hardware Section Group 17 for Windshield Clips

## Windshield Washer Pump Repair Kits

**1963-1968** All with 90 degree hose fittings.
WRK594..............................$12.25 kit

**1963-1968** All with straight hose fittings;
**1969-1974** All with depressed wipers.
WRK614.................................................$12.25 kit

## Windshield Wiper Hose

**1961-1975** Windshield wiper hose. (7/64").
VH764..............................................$1.50 per foot

**1961-1975** Windshield wiper hose. (5/32").
VH532..............................................$1.50 per foot

**1961-1975** Windshield wiper hose. (7/32").
VH732..............................................$1.50 per foot

**1961-1975** Windshield wiper hose. (1/4").
VH14.....................................................$1.50 per foot

******We have a limited supply of NOS 1/4" vacuum hose. It features correct outside diameter and "draw" lines for that authentic look.******
VH14OEM..........................................................$3.50 ft.

**1963-1970** Windshield washer plastic reservoir. "Buick" emblem as original.
WJ630.................................................$38.50 ea.

**1963-1967**
WJC632...........(Cap for above)....$5.00 ea.

**1968-1970**
WJC680...........(Cap for above)....$7.25 ea.

## Optikleen Bottles and Caps

OB598....................................................$36.50 ea.

**1963-1968** All. Includes stenciled writing.
OC598....................................................(Cap Only)...............$6.75 ea.

**1963-1968** Optikleen bottle label.
D46.............................................................$3.75 ea.

**1963-1968** Optikleen bottle cap label.
D107.............................................................$4.00 ea.

## Windshield Reveal Moulding Set

**1963-1965** 3 piece set contains (1) upper and (2) lower mouldings. Beautiful polished stainless steel reproduction. No side pieces are included.
WM635R..................................................$189.75 set

## Windshield and Rear Glass Seal

Glass setting tape. Provides instant and tight seal.
GS600..............3/8" round x 15' long...............$12.75 ea.

Butyl dam tape. For use with complete cut-out jobs.
GS601..............3/8" x 1/4" x 15' long...............$12.75 ea.

## Vent Window Weatherstrip

**1963-1965** Vent window weatherstrip.
VW635..................................................$145.75 pr.

**1963-1965** Vent window vertical seal.
VS635R..................................................$54.00 pr.

**1963-1965** Door glass to vent seal with upper tip.
VS635..................................................$85.75 pr.

## Cowl Seals and Clips

CS635..................................................$30.75 ea.

**1963-1965** Riviera. Cowl seal clips (12.801)
LR615..................................................$2.25 ea.

**1968-1970** Cowl seal. 45" extrusion. (9.127)
CS680R..................................................$46.75 ea.

CS718..................................................$32.50 ea.

**1968-1971** All. Cowl vent screen “H” retainers. 5 per car.
CSR682..................................................$4.00 ea.
CSR682S............(set of 5)............$17.00 set.
Door Weatherstrip Sets
We are the first company to reproduce the early Riviera door weatherstrips. After years of satisfied customers and show winning cars, our door seals are proven to be #1. They come in pairs, ready to install with correct pins already inserted. They also feature the correct molded ends for proper look and function.

1963-1965 Door weatherstrip with molded ends.
DWS635 ..............................................................$69.00 pr.

1966-1970 Door weatherstripping with molded ends.
DWS660 ..............................................................$84.50 pr.

DWS713 ..............................................................$75.25 pr.

1974-1976 Riviera door weatherstrip with molded ends.
DWS746 ..............................................................$71.50 pr.

1979-1985 Riviera door weatherstrip with molded ends.
DWS795 ..............................................................$95.00 pr.

Weatherstrip Kits
1963-1965 Riviera Basic Weatherstrip Kit.
Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.
BRK635 .............................................................$159.00 set

1966-1970 Riviera Basic Weatherstrip Kit.
Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.
BRK660 .............................................................$163.75 set

1971-1973 Riviera Basic Weatherstrip Kit.
Kit Includes: Door weatherstrip with molded ends, roof rail weatherstrip set and trunk weatherstrip.
BRK713 .............................................................$163.75 set

1963-1965 Side roof rail weatherstrip with molded ends.
RR635 .............................................................$69.00 pr.

Stops at quarter window
RR660 .............................................................$81.25 pr.

RR713 .............................................................$92.75 pr.

RR746 .............................................................$78.50 pr.

1979-1985 Side roof rail weatherstrip with molded ends.
RR795 .............................................................$89.25 pr.

Window Channel Kits (Sweepers)
1963-1965 Inner and outer window channel sweater kit.
Made as original. 8 piece kit complete with screws.
WK635 .............................................................$95.25 kit

1966-1967 Inner and outer window channel sweater kit.
Made as original. 8 piece kit complete with screws.
WK667 .............................................................$95.75 kit

1968-1970 Inner and outer window channel sweater kit.
Made as original. 8 piece kit complete with screws.
WK680 .............................................................$89.50 kit

1971-1973 Inner and outer window channel sweater kit.
Made as original. 8 piece kit complete with screws.
WK713 .............................................................$119.00 kit

1979-1985 Hardtops. Inner and outer window channel sweater kit. 8 piece kit as original, complete with screws.
WK795 .............................................................$96.00 kit

3M Super Weatherstrip Adhesive. The best we’ve found
WA360 .............................................................$12.00 ea.

GOT GLUE?

Roof Rail Weatherstrip Sets
We are the first company to reproduce the early Riviera roof rail weatherstrips. After years of satisfied customers and show winning cars, our seals are proven to be #1. They come in pairs, ready to install with correct hardware included. They also feature the correct molded ends for proper look and function.

1963-1965 Side roof rail weatherstrip with molded ends.
RR635 .............................................................$69.00 pr.

Stops at quarter window
RR660 .............................................................$81.25 pr.

RR713 .............................................................$92.75 pr.

RR746 .............................................................$78.50 pr.

1979-1985 Side roof rail weatherstrip with molded ends.
RR795 .............................................................$89.25 pr.
Outside Rear View Mirror

**1963-1967** Reproduction non-remote mirror fits either side. Identical to the original. Licensed by GM. Includes bracket, gasket and hardware.

MK617F.............................................................$97.50 ea.
Bracket and hardware kit. Will also fit original mirrors.
MB617...............................................................$9.75 ea.
Gasket only. Will also fit original non-remote mirrors.
MG617F.............................................................$9.75 ea.

Gasket for original remote mirror.
MG617RC..........................................................$9.75 ea.


MK689R..........................................................$149.00 ea.

**Mirror Gasket**

MG689R..........................................................$10.00 ea.

**1968-1969** All. Fits LH side non-remote chrome.
MK689L..........................................................$139.00 ea.

**1970** All. Chrome LH remote w/ tri-shield.
MK70LR..........................................................$239.00 ea.

**1970** All.
**1971-1982** Sky, GS Chrome LH side remote.
MK702LR..........................................................$229.00 ea.

Outer Door Skin Retainers
1963-1965 Riviera

We have produced the very hard-to-find and authentically correct nuts and bolts to correctly mount your outer panels.

Special Hex head nut with dome. 8 needed per car.
N1 (1).............................................................$3.75 ea.
N1S ...........................................(pack of 8).........$25.75 ea.
Special Hex head flange nut. 14 needed per car.
N2 .............................................................$1.25 ea.
Special T-bolt. 28 needed per car.
S9...............................................................$3.75 ea.
Complete 58 piece kit.
DPK635..........................................................$129.50 ea.

Door Bumpers and Parts

**1963-1965** Riviera door bumper.
DB595.............................................................$2.75 ea.

DB660R..........................................................$3.25 ea.

**1971-1976** All.
DB500C..........................................................$2.75 ea.

Door Lock Pairs With Two (2) Keys

**1963-1965** Riviera. With original style keys.
DLS596..........................................................$36.00 set

**1966-1967** Riviera. With original style keys.
DLS608..........................................................$36.00 set

**1968-1973** Riviera. With original style keys.
DLS683..........................................................$17.00 set
Door Handles and Gaskets (10.527)

Includes buttons and springs.  
**1963-1965** Chrome outside door handles. Includes buttons, springs and gaskets. Show quality!  
DH605S.................................$86.00 set  
DH660S.................................$90.25 set


DH713L...Left Side...$109.00 ea.

DH713R...Right Side...$109.00 ea.

**1963-1970** Gasket set, outside door handle.  
Die cut rubber construction. 4 piece set for 2 handles. (10.537)  
HG590.................................$10.00 set

**1971-1973** All. Fits either side.  
HG713.............................................$5.50 ea.

**1974-1976** Door handle gasket set. (10.537)  
HG716.............................................$9.00 set

**1963-1975** Door lock cylinder gasket. (10.537)  
KLG540.................................$1.25 ea.

Door Handle Pushbutton Kit

Includes 2 each: Pushbuttons, Rubber "O"-Rings, Springs, Retainers and Instructions.  
**1963-1972** All.  
HB642.................................$18.50 pr.

Door Strikers (10.569)

**1971-1976** All.  
DS716.............................................$14.00 ea.

**1966-1970** All;  
**1979-1985** All.  
DS645.............................................$12.00 ea.

LS716.............................................$1.25 ea.
### Interior Door Parts (Group 10)

#### Lock Buttons and Ferrules

**1963-1965** All. Chrome door lock buttons.
- LB616 ...................................................$4.25 ea.

**1968-1970** Chrome door lock buttons.
- LB880 ...................................................$4.25 ea.
- LB710 ...................................................$4.25 ea.

**1965** Button ferrule. Transparent plastic
- BF617 .................................................$11.50 pr.

**1968-1985** Lock button ferrule. All as required
- BF685 ...................................................$2.75 ea.

**1964-1970** All “4 in a row” type with bezel.
- PWS640 .............................................$67.50 ea.

**1964-1970** All single switch with bezel.
- PWS640S ............................................$36.50 ea.

**1961-1977** All “4 in a row” type with bezel.
- PWS717 ...................................................$75.75 ea.

- PWS669 ..................................................$109.00 ea.

**1971-1977** All single switch with bezel.
- PWS717S ................................................$29.50 ea.

- PWS746 ..................................................$89.00 ea.

**1982-1985** Rear quarter window switch.
- PWS825 ..................................................$8.75 ea.

**1982-1985** Power window switch in front armrest.
- PWS825 ..................................................$51.00 ea.

- WSB825 ..................................................$39.75 ea.

#### Window Crank Handles

**1963-1964** All as required.
- WH594 ..................................................$16.50 ea.

#### Vent Crank Handles

**1963-1964** All as required.
- VC594 ..................................................$16.50 ea.

**1963-1975** As required. Door handle retaining clip. (10 per pack).
- HRC540 ..................................................$2.25 ea.

#### Handle Removal Tool

Remove Window and Door Handle Retaining Clips Without Damaging Door Panels

**1963-1977** All.
- HT360 ..................................................$7.75 ea.

**1963-1965** Door handle tension spring.
- HS395 ..................................................$1.50 ea.

**1963-1973** Door handle washers.
- HW552 ..................................................$3.00 ea.

**1968-1974** All with black knob.
- WH680B ..................................................$8.75 ea.

**1968-1974** All a clear knob.
- WH680C ..................................................$8.75 ea.

#### Inside Door Handles (Paddle Type)

**1963-1967** All as arranged, 2 pr. needed for deluxe interiors.
- DH607 ..................................................$51.00 pr.

#### Power Vent Window Gears

- VG595 ..................................................$92.50 pr.

#### Power Window Switches and Bezels

**1964-1970** All “4 in a row” type with bezel.
- PWS640 ..................................................$67.50 ea.

**1964-1970** All single switch with bezel.
- PWS640S .............................................$36.50 ea.

**1961-1977** All “4 in a row” type with bezel.
- PWS717 ...................................................$75.75 ea.

- PWS669 ..................................................$109.00 ea.

**1971-1977** All single switch with bezel.
- PWS717S ................................................$29.50 ea.

- PWS746 ..................................................$89.00 ea.

**1982-1985** Rear quarter window switch.
- PWS825 ..................................................$8.75 ea.

**1982-1985** Power window switch in front armrest.
- PWS825 ( 2 Button ) ..................................$51.00 ea.

- WSB825 ..................................................$39.75 ea.

#### Power Door Locks and Bezels

**1968-1970** All square switch. “LOCK”.
- DLS680 ..................................................$69.75 ea.

**1971-1977** All square switch. “LOCK”.
- DLS717 ..................................................$59.50 ea.

**1982-1985** All with switch in armrest.
- DLS825 ..................................................$49.00 ea.

#### Door Panel Retainers

**1963-1975** All as required.
- DPR598 ..................................................$1.00 ea.
Door Sill Plates

(11.175)

1963-1965 Door sill plates with logo.
DS614 .................................................................$59.50 pr.
1966-1970 All.
DS660 .................................................................$109.00 pr.
DS715 .................................................................$89.50 pr.

Sold by the foot.
ST330 .................................................................$0.85 ft.

Window Rollers (10.783)

1963-1966 All as required.
Window regulator roller and rivet.
WR576 .................................................................$3.25 ea.

1963-1967 Riviera and as required.
7/8" wide.
WR637 .................................................................$3.75 ea.

1968-1990 all as required. 11/16" OD, 11/64" ID. nylon.
WR727 .................................................................$2.25 ea.

1979-1985 all as required. 5/16 wide.
WR785 .................................................................$6.50 ea.

Air Duct Hose

Sturdy, wire reinforced defroster and air duct made like the original with rubber impregnated cloth covering. Specify inner diameter and length. Sold in foot increments only.

1963-1970
Door hinge pin. 11/32" OD x 4".
HP310 .................................................................$3.00 ea.

1963-1970 Door hinge pin bushing. Two per pin.
HB310 .................................................................$1.00 ea.

1973-1990 Door hinge pin. All as required.
HP670 .................................................................$3.00 ea.

1973-1990 Door hinge pin bushings. All as required.
HB820 .................................................................$1.00 ea.
Sunshade Rest Grommets  
1963-1972 All as required.  
SG632 .......................................... $5.75 pr.

Sunshade Sleeves  
1965-1977 All.  
SS642 .......................................... $5.75 pr.  
1984-1985 All.  
SS829 ............................................ TOS

Visor Supports  
VS642 .......................................... $19.75 ea.  
RK425 .......................................... $3.75 ea.  
1963-1965 Interior coat hook.  
CH396 .......................................... $11.25 pr.

Interior Rear View Mirror  
IM635 .......................................... $69.50 ea.  
10" Polished stainless steel backing, day/night lever.  
IM692 .......................................... $46.00 ea.

Glove Boxes  
1963 All w/o a.c.  
GB63R .......................................... $28.50 ea.  
1963 All with a.c.  
GB63RA .......................................... $28.50 ea.  
1964 All black flock.  
GB64RB .......................................... $28.50 ea.  
1964 All gray flock.  
GB64RG .......................................... $28.50 ea.  
1965 All black flock.  
GB65R .......................................... $28.50 ea.  
1968-1970 All with a.c. glove box.  
GB680 .......................................... $26.50 ea.  
1971-1973 All.  
GB713 .......................................... $27.50 ea.  
1963-1965 Glove box door bumpers.  
DB635 .......................................... $2.50 pr.

Glove Box Lock  
GBL667 .......................................... $31.25 ea.  
GBL683 .......................................... TOS  
1971-1972 Glove box lock and trunk lock sets with 2 matching original keys.  
LS712 .......................................... $59.75 set

Glove Box Light Switch  
1968-1974 Includes lightbulb and new terminal.  
GBS644 .......................................... $14.00 ea.

Rear Ash Trays  
1966-1967 All with deluxe arm rests.  
AT597 .......................................... $22.25 ea.
Rear Quarter Window to Front Window Seals (11.015)

QS644.................................................................$18.50 pr.

QS645H ..............................................................$24.50 pr.

QS713R .........................................................$41.50 pr.

1979-1985 Riviera Hardtop quarter window seals. Formed.
QS795.........................................................$50.50 pr.

Lock Pillar Seals

1963-1965 All.
LPS635 ...............................................................$42.50 pr.

1966-1970 All.
LPS660 ...............................................................$37.50 pr.

1971-1973 All.
LPS713 ...............................................................$37.50 pr.

1963-1965 Interior coat hook.
CH396 ...............................................................$12.00 pr.

1963-1965 Rear console lens.
CL635 ...............................................................$12.00 ea.

ML635 ...............................................................$9.75 ea.

Window Channel Liner

1932-1960 Mohair liner with rubber backing. Apply to division bars and channels as req.
ML325 ...............................................................$11.00 (3) ft.

Dome and Courtesy Lamp Lenses

1963-1968 Courtesy lamp lens (on rear sail panel) round flat lens. Also 63-65 on console.
CL618 ...............................................................$6.25 ea.

CB618..(Chrome bezel for above)...$28.50 ea.

DL760...............................................................TOS

CL69R ...............................................................$12.75 ea.

CLH692 ..............................................................$17.00 ea.

1971-1973 all.
CL713R ...............................................................$39.50 pr.

Door Jamb Switches

1966-1975 Door jamb switch.
1966-1967: All front;
1968-1975: All left front.
DJS665 ...............................................................$8.75 ea.

1968-1970 Front door jamb switch, right hand.
DJS642 ...............................................................$6.75 ea.

1971-1973 All. Right;
1974-1975 All. Right and left.
DJS716 ...............................................................$6.75 ea.

1963-1965 Door lamp switch rubber boot.
SB634 ...............................................................$7.00 ea.
Floorpans and Rocker Panels (12.000)

1963-1965 ALL
Front Toeboard (12.980)
FP635TL ...................(LEFT SIDE) ....................$74.50 ea.
FP635TR ...................(RIGHT SIDE) ...................$74.50 ea.

Floor Pan (12.980)
FP635FFL ..............(FRONT LEFT) ..................$87.50 ea.
FP635FFR ..............(FRONT RIGHT) ................$87.50 ea.
FP635RFL ..............(REAR LEFT) ...................$87.50 ea.
FP635RFR ..............(REAR RIGHT) ..................$87.50 ea.

Under Seats (12.980)
FP635FSL ..............(FRONT LEFT)................ $74.50 ea.
FP635FSR ..............(FRONT RIGHT)............... $74.50 ea.
FP635RSL ..............(REAR LEFT)................ $111.50 ea.
FP635RSR ..............(REAR RIGHT)............... $111.50 ea.

Rocker Panels (12.934)
RP635RL .............(LEFT OUTER PANEL) ..........$34.50 ea.
RP635RR ..........(RIGHT OUTER PANEL) ..........$34.50 ea.
RP635IL .............(LEFT INNER PANEL) ...........$39.50 ea.
RP635IR .............(RIGHT INNER PANEL) .........$39.50 ea.

1971-1973 ALL
Front Toeboard (12.980)
FP713TL ...................(LEFT)..........................$97.50 ea.
FP713TR ...................(RIGHT)........................$97.50 ea.

Floor Pan (12.980)
FP713FFL ..............(FRONT LEFT) ..................$74.50 ea.
FP713FFR ..............(FRONT RIGHT) ................$74.50 ea.
FP713RFL ..............(REAR LEFT) ...................$74.50 ea.
FP713RFR ..............(REAR RIGHT) ..................$74.50 ea.

Under Seats (12.980)
FP713FSL ..............(FRONT LEFT) ..................$74.50 ea.
FP713FSR ..............(FRONT RIGHT) ................$74.50 ea.
FP713RSL ..............(REAR LEFT) ...................$137.50 ea.
FP713RSR ..............(REAR RIGHT) ..................$137.50 ea.

Body Plugs
BP120 ..................1/2" Hole Diameter .......... $1.75 ea.
BP580 ..................5/8" Hole Diameter ........ $1.75 ea.
BP780 ..................7/8" Hole Diameter .......... $2.25 ea.
BP100 ..................1" Hole Diameter ........ .... $1.75 ea.
BP114 ..................1 1/4" Hole Diameter .........$1.75 ea.
BP112 ..................1 1/2" Hole Diameter .......... $2.25 ea.

1963-1965 Riviera rocker panel rubber hole plug.
RP635 ....................................................$4.75 ea.

Trunk Floor Pan
1963-1965 ALL
Trunk pan (12.980)
TP635 ..................$239.00 ea.

1963-1965 Door Panel Retainers
We have reproduced the correct bolts and nuts that retain the unique removable door panels on your Riviera. These visible hardware items are needed for correct installation and show appearance.

Hex nut with dome. 8 needed per door.
N1......................................................$3.75 ea.
N1S...........(Set of 8 for 1 door)..............$25.75 set

Hex nut. 7 needed per door.
N2......................................................$1.25 ea.

T-screw. 14 needed per door.
S9.....................................................$3.75 ea.

Complete kit for both doors. 58 pieces. A $171.50 value.
DPK635 ..............................................$129.50 ea.

Body Plugs
BP120 ..................1/2" Hole Diameter .......... $1.75 ea.
BP580 ..................5/8" Hole Diameter ........ $1.75 ea.
BP780 ..................7/8" Hole Diameter .......... $2.25 ea.
BP100 ..................1" Hole Diameter ........ .... $1.75 ea.
BP114 ..................1 1/4" Hole Diameter .........$1.75 ea.
BP112 ..................1 1/2" Hole Diameter .......... $2.25 ea.

1963-1965 Riviera rocker panel rubber hole plug.
RP635 ....................................................$4.75 ea.

Trunk Floor Pan
1963-1965 ALL
Trunk pan (12.980)
TP635 ..................$239.00 ea.

1963-1965 Door Panel Retainers
We have reproduced the correct bolts and nuts that retain the unique removable door panels on your Riviera. These visible hardware items are needed for correct installation and show appearance.

Hex nut with dome. 8 needed per door.
N1......................................................$3.75 ea.
N1S...........(Set of 8 for 1 door)..............$25.75 set

Hex nut. 7 needed per door.
N2......................................................$1.25 ea.

T-screw. 14 needed per door.
S9.....................................................$3.75 ea.

Complete kit for both doors. 58 pieces. A $171.50 value.
DPK635 ..............................................$129.50 ea.
1963-1964 Rear 1/4 Ornaments

After years of R&D these ornaments or “Horseshoes” are finally completed. They are quality made to be better than Buick produced. The fit and finish are beautiful, chrome plated to perfection and ready to install. Clips are included in the kit. During production in late 1963 or early 1964 Buick changed the pin location of these ornaments. It is believed that the forward end of the ornament was lifting possibly from car wash brushes. The forward pin was located nearer to the end for better support. Our answer was to make pins in both locations. You merely twist the 2 pins not needed with pliers, then dress with a file or dremel tool to level the remaining stud.

1963-1964 All. Set of all 4 pieces for entire car.
RO634...............................................................$247.00 set

Panel Ornament Clips

1963-1964 Rear 1/4 panel ornament clips for retaining chrome “Horseshoe” ornaments.
MC2 ......................................................................$2.25 ea.
MC2S..........................(Set of 36)........................$51.00 ea.

Convertible Tops please inquire!

Convertible Top Pumps

1982-1985 Convertible top motor pump.
TP645 .......................................................$175.00 ea.

Plastic Side Moulding Clip

MC600 ...................................................................$1.00 ea.

MC5 ...............................................................$0.50 ea.

Side Molding Clip Kit

1963-1965 Contains all necessary and correct plastic clips, wire clips, nuts, etc. To attach all side molding to both sides of car.
36 pieces included.
CK635R ..............................................$27.75 kit

Roof Panel Emblems

1982-1985 All. Fits either side.
RE825R.......................................................$40.75 ea.

Sunroof Weatherstripping

1978 thru 1985 all with electric sliding sunroof.
SW787 ..............................................................$149.50 ea.

Vinyl Roofs - Landau Tops

We can supply vinyl roofs and Landau tops for any Riviera from 1963 thru 1993. Please state year and color. See our website for colors.
VR633R......................Black or White..................$199.00 ea.
VR633RC...........................Colors .........................$229.00 ea.
TW54217..............................................$28.25 ea.

1976-1983 Trunk Weatherstrip. Pinchweld type
TW761.............................................$33.00 ea.

TB415.............................................$1.75 ea.

TB495.............................................$2.75 ea.

1966-1968 Trunk latch bumper.
TB598.............................................$4.25 ea.

1963-1981 Spare tire hold down bolt.
5/16"-18 x 9 1/2"
STB611 ...........................................$11.75 ea.

TN615.............................................$18.00 ea.

TN820.............................................$12.75 ea.

1963-1980 As required. Trunk lock gasket.
KLG540 ...........................................$1.25 ea.

TLG65 .............................................$4.75 ea.

1963-1968 Trunk floor pan plug. 3/4" hole.
BP598.............................................$2.25 ea.

1963-1975 As required. Body plug. 1 1/2" hole.
BP355.............................................$3.25 ea.

Trunk Emelems

1965
"Riviera" deck lid monogram. 6 flat spade studs.
DM65R.............................................$36.00 ea.

DM657R.............................................$33.50 ea.

1965 "Gran Sport" trunk script. 2nd type. 5 3/4" long.
Located on rear panel.
DM65GS2.............................................$39.50 ea.

1966-1967 "By Buick" trunk emblem.
DM667R.............................................$33.50 ea.

1971-1972 "Riviera by Buick" deck lid monogram.
DM712R.............................................$35.50 ea.

1971-1972 Trunk lock bezel.
DB72R.............................................$39.50 ea.

1973 "Riviera Buick" deck lid monogram.
DM73R.............................................$35.00 ea.

Trunk Supports
(gas charged)

1979 thru 1983 All. Fits either side.
TS793R.............................................$12.75 ea.

Hog Rings
For attaching seat covers to frame
HR360...........................................$8.75 ea.

Hog Ring Pliers
For attaching hog rings to seat covers.
HRP360.............................................$30.25 ea.
Convertible Top

CT826V32 ..........................................................$249.50 ea.

CT826V38 ..........................................................$289.50 ea.

Convertible Top Window

CTW826 .................................................................$346.00
Currently we have kits available for 1963, 1964 and 1965 in vinyl, fabric and leather.

All sets are made with TOP quality vinyl, fabric and/or leather with correct grains. All pleats are stitched or "heat sealed" - just like originals. Seat back "inserts" are also made to be identical.

**Upholstery Information**

**Full Sets** - consist of both bucket seats and rear seats. We recommend the full set so all colors match. The "FULL SET" does not include the rear side arm rest panel vinyl. This can be ordered separately.

**Individual Seat Parts** - If you’re satisfied with our color match after you see our samples, you may order the piece you need.

**Buttons** - You will have to use your original buttons. Extra vinyl is supplied for covering them. An acceptable job can be done using a hair drier for heat and a good "super glue".

**Vinyl** - Only TOP QUALITY - exact grain, many exact original colors. NO RETURNS due to colors! We suggest you request samples.

**Leather** - Leather and vinyl were offered in 1963. We also manufacturer sets for 1964 and 1965 - but no returns. We have matched the original colors and suggest you request samples.

**Fabric** - Fabric and vinyl were offered from 1963 through 1965. Most colors are a close match. We suggest you request samples.

**Free Color Samples** - Call or write stating year, model and color(s) you would like. Samples are sent FREE. Please note: vinyls many not be exact. Some vinyls used with fabrics are not exact matches so suggest you request both samples and decide. NO RETURN because you did not see a sample.

At this time we do not manufacture door panels, but we can supply vinyl and carpet for them.

---

**Arm Rest Base**

<table>
<thead>
<tr>
<th>Year</th>
<th>Model</th>
<th>Description</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1963-1964</td>
<td>Riviera. All w/o custom interior.</td>
<td>Black arm rest pad set. Arm rest base Sold Separately.</td>
<td>AP634B</td>
<td>$89.50 pr.</td>
</tr>
<tr>
<td>1963-1964</td>
<td>Riviera. All w/o custom interior.</td>
<td>Red arm rest pad set. Arm rest base Sold Separately.</td>
<td>AP634R</td>
<td>$89.50 pr.</td>
</tr>
<tr>
<td>1963-1964</td>
<td>Riviera. All w/o custom interior.</td>
<td>Saddle arm rest pad set. Arm rest base Sold Separately.</td>
<td>AP634S</td>
<td>$89.50 pr.</td>
</tr>
<tr>
<td>1963-1964</td>
<td>Riviera. All w/o custom interior.</td>
<td>Light Blue arm rest pad set. Arm rest base Sold Separately.</td>
<td>AP634U</td>
<td>$89.50 pr.</td>
</tr>
<tr>
<td>1963-1964</td>
<td>Riviera. All w/o custom interior.</td>
<td>White arm rest pad set. Arm rest base Sold Separately.</td>
<td>AP634W</td>
<td>$89.50 pr.</td>
</tr>
</tbody>
</table>
(Group 14) 1963 Upholstery

1964 and 1965 (Standard) Upholstery

1965 “Deluxe” Interior

Front Bucket Seat Top  Front Bucket Seat Bottom  Rear of Front Bucket Seat  Insert  Rear Seat Top  Rear Seat Bottom

Front Bucket Seat Top  Front Bucket Seat Bottom  1965 (Standard) Rear of Bucket (Pleats on "plain" vinyl)  1964 Rear Insert (Pleats on fine vertical lines)  Rear Seat Top  Rear Seat Bottom

Front Bucket Seat Top  Rear of Front Bucket (Vertical pleats on "plain" vinyl)  Front Bucket Bottom Carpet Included  Ask about Accessory Rear Arm Rest
# 1963-1965 Upholstery (Group 14)

## Full Vinyl Sets
Includes both bucket seats and rear seat. All vinyl. Order rear arm rest panels separately. **EXTRA Vinyl Material** is available by the yard. This is the same material used in our seat kits. It comes 52”-54” wide. Sold in FULL yards only. Order by color code. See page 64.

VMR81.....................................................$46.00 per yard x 52”

<table>
<thead>
<tr>
<th></th>
<th>1963</th>
<th>1964</th>
<th>Standard</th>
<th>1965</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bucket Seat Top</td>
<td>$129.50 ea.</td>
<td>$126.50 ea.</td>
<td>$126.50 ea.</td>
<td>$215.00 ea.</td>
</tr>
<tr>
<td>Left (drivers)</td>
<td>SCR31</td>
<td>SCR41</td>
<td>SCR51</td>
<td>SCR51C</td>
</tr>
<tr>
<td>Right</td>
<td>SCR32</td>
<td>SCR42</td>
<td>SCR52</td>
<td>SCR52C</td>
</tr>
<tr>
<td>Bucket Seat Bottom</td>
<td>$89.50 ea.</td>
<td>$89.50 ea.</td>
<td>$86.50 ea.</td>
<td>$117.50 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR33</td>
<td>SCR43</td>
<td>SCR53</td>
<td>SCR53C</td>
</tr>
<tr>
<td>Right</td>
<td>SCR34</td>
<td>SCR44</td>
<td>SCR54</td>
<td>SCR54C</td>
</tr>
<tr>
<td>Rear Seat Top</td>
<td>$86.50 ea.</td>
<td>$89.50ea.</td>
<td>$86.50 ea.</td>
<td>$169.50 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR35</td>
<td>SCR45</td>
<td>SCR55</td>
<td>SCR55C</td>
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<tr>
<td>Right</td>
<td>SCR36</td>
<td>SCR46</td>
<td>SCR56</td>
<td>SCR56C</td>
</tr>
<tr>
<td>Rear Seat Bottom</td>
<td>$86.50 ea.</td>
<td>$89.50 ea.</td>
<td>$88.50 ea.</td>
<td>$104.00 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR37</td>
<td>SCR47</td>
<td>SCR57</td>
<td>SCR57C</td>
</tr>
<tr>
<td>Right</td>
<td>SCR38</td>
<td>SCR48</td>
<td>SCR58</td>
<td>SCR58C</td>
</tr>
<tr>
<td>Rear Arm Rest Panel Vinyl</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
</tr>
<tr>
<td>Sold as a set of L and R only.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Order one get both.

Instructions included.

## Full Fabric Sets
Includes both bucket seats and rear seats. Fabric and vinyl. Order rear arm rest panels separately below. **EXTRA Fabric** is available by the yard. It comes 56” wide. Sold in Full yards only. Please order by color code. See page 64.

VMR137.....................................................$140.00 per yard x 56”

<table>
<thead>
<tr>
<th></th>
<th>1963 Fabric</th>
<th>1964 Fabric</th>
<th>1965 Fabric Custom</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bucket Seat Top</td>
<td>$189.50 ea.</td>
<td>$212.00 ea.</td>
<td>$232.00 ea.</td>
</tr>
<tr>
<td>Left (drivers)</td>
<td>SCR112</td>
<td>SCR120</td>
<td>SCR128</td>
</tr>
<tr>
<td>Right</td>
<td>SCR113</td>
<td>SCR121</td>
<td>SCR129</td>
</tr>
<tr>
<td>Bucket Seat Bottom</td>
<td>$127.50 ea.</td>
<td>$129.50 ea.</td>
<td>$145.00 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR114</td>
<td>SCR122</td>
<td>SCR130</td>
</tr>
<tr>
<td>Right</td>
<td>SCR115</td>
<td>SCR123</td>
<td>SCR131</td>
</tr>
<tr>
<td>Rear Seat Top</td>
<td>$115.50 ea.</td>
<td>$119.50 ea.</td>
<td>$171.50 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR116</td>
<td>SCR124</td>
<td>SCR132</td>
</tr>
<tr>
<td>Right</td>
<td>SCR117</td>
<td>SCR125</td>
<td>SCR133</td>
</tr>
<tr>
<td>Rear Seat Bottom</td>
<td>$115.50 ea.</td>
<td>$119.50 ea.</td>
<td>$126.00 ea.</td>
</tr>
<tr>
<td>Left</td>
<td>SCR118</td>
<td>SCR126</td>
<td>SCR134</td>
</tr>
<tr>
<td>Right</td>
<td>SCR119</td>
<td>SCR127</td>
<td>SCR135</td>
</tr>
<tr>
<td>Rear Arm Rest Panel Vinyl</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
<td>$84.50 set</td>
</tr>
<tr>
<td>Sold as a set of L and R only.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Instructions included.
Full Leather Sets - (14.880)
Includes both bucket seats and rear seat (leather and vinyl). Order rear arm rest panels separately below. Order Color by code listed.

1963....................LMR100.................$1465.00 set
1964-1965 Standard....LMR100-4....$1465.00 set
1965 Custom..........LMR297.............$2030.00 set

Extra Leather - Price per square foot. We need to know the shape you need. For example 1 x 4 or 2 x 2. LMR136.......................$24.75 sq. ft.

<table>
<thead>
<tr>
<th>Order Color by Code</th>
<th>1963</th>
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<tbody>
<tr>
<td>Bucket Seat Top</td>
<td></td>
</tr>
<tr>
<td>Left (drivers)</td>
<td></td>
</tr>
<tr>
<td>SCR101</td>
<td></td>
</tr>
<tr>
<td>Right</td>
<td></td>
</tr>
<tr>
<td>SCR102</td>
<td></td>
</tr>
<tr>
<td>Bucket Seat Bottom</td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td></td>
</tr>
<tr>
<td>SCR103</td>
<td></td>
</tr>
<tr>
<td>Right</td>
<td></td>
</tr>
<tr>
<td>SCR104</td>
<td></td>
</tr>
<tr>
<td>Rear Seat Top</td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td></td>
</tr>
<tr>
<td>SCR105</td>
<td></td>
</tr>
<tr>
<td>Right</td>
<td></td>
</tr>
<tr>
<td>SCR106</td>
<td></td>
</tr>
<tr>
<td>Rear Seat Bottom</td>
<td></td>
</tr>
<tr>
<td>Left</td>
<td></td>
</tr>
<tr>
<td>SCR107</td>
<td></td>
</tr>
<tr>
<td>Right</td>
<td></td>
</tr>
<tr>
<td>SCR108</td>
<td></td>
</tr>
<tr>
<td>Rear Arm Rest Panel Vinyl</td>
<td>SCR39 $84.50 set</td>
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<tr>
<td>Rear Arm Rest Panel Leather</td>
<td>SCR39RL $187.50 set</td>
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1963-1965 Riviera Upholstery Colors and Codes

1963 Vinyl

<table>
<thead>
<tr>
<th>Codes ( )</th>
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<tbody>
<tr>
<td>Light Blue.............(HLE) Trim #716</td>
</tr>
<tr>
<td>Silver .................(HVE) Trim #726</td>
</tr>
<tr>
<td>Sandalwood ............(HZE) Trim #736</td>
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1963 Fabric and Vinyl

<table>
<thead>
<tr>
<th>Fabric Codes ( )</th>
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<tbody>
<tr>
<td>Blue ..................(FHE) Trim #717</td>
</tr>
<tr>
<td>Black ..................(FBE) Trim #787</td>
</tr>
<tr>
<td>Sandalwood ............(FWE) Trim #737</td>
</tr>
<tr>
<td>Gray (not original) ....(FGE)</td>
</tr>
<tr>
<td>Vinyl Codes ( )</td>
</tr>
<tr>
<td>Blue ..................(HDE)</td>
</tr>
<tr>
<td>Black ..................(HBE)</td>
</tr>
<tr>
<td>Sandalwood ............(HZE)</td>
</tr>
<tr>
<td>Gray (not original) ....(HGE)</td>
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1963 Leather and Vinyl

<table>
<thead>
<tr>
<th>Leather Codes ( )</th>
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<tbody>
<tr>
<td>Black ..................(LBE) Trim #788</td>
</tr>
<tr>
<td>Red ....................(LRE) Trim #778</td>
</tr>
<tr>
<td>White ..................(LWE) Trim #748</td>
</tr>
<tr>
<td>Saddle .................(LAE) Trim #798</td>
</tr>
<tr>
<td>Dark Blue ..............(LDE) Trim #718</td>
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<tr>
<td>Silver ................(LLE) Trim #728</td>
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<table>
<thead>
<tr>
<th>Vinyl Codes ( )</th>
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<tbody>
<tr>
<td>Black ..................(HBE) Trim #788</td>
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<tr>
<td>Red ....................(HRE) Trim #778</td>
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<tr>
<td>White ..................(HWE) Trim #748</td>
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<tr>
<td>Saddle .................(HAE) Trim #798</td>
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<tr>
<td>Dark Blue ..............(HYE) Trim #718</td>
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<tr>
<td>Silver ................(HVE) Trim #728</td>
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1964 Vinyl

<table>
<thead>
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<th>Codes ( )</th>
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<tbody>
<tr>
<td>Blue ..................(HLE) Trim #601</td>
</tr>
<tr>
<td>Silver .................(HVE) Trim #602</td>
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<tr>
<td>Fawn ..................(HFE) Trim #603</td>
</tr>
<tr>
<td>Red ................... (HRE) Trim #607</td>
</tr>
<tr>
<td>Black .................(HBE) Trim #608 &amp; 628</td>
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<tr>
<td>Dark Blue ..........(HTE) Trim #621</td>
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<tr>
<td>White ..............(HWE) Trim #624</td>
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<tr>
<td>Saddle ............(HAE) Trim #629</td>
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1964 Fabric and Vinyl

<table>
<thead>
<tr>
<th>Fabric Codes ( )</th>
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<tbody>
<tr>
<td>Green ..................(FJE) Trim #610</td>
</tr>
<tr>
<td>Blue ..................(FCE) Trim #611</td>
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<tr>
<td>Fawn ..................(FFE) Trim #613</td>
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</table>

1965 Vinyl

<table>
<thead>
<tr>
<th>Codes ( )</th>
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</thead>
<tbody>
<tr>
<td>Blue ..................(HLL) Trim #601</td>
</tr>
<tr>
<td>White ................(HWL) Trim #604</td>
</tr>
<tr>
<td>Black .................(HBL) Trim #608</td>
</tr>
<tr>
<td>Saddle .............(HAL) Trim #609</td>
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<tr>
<td>Green ..............(HFL) Trim #620</td>
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<tr>
<td>Black ..............(HBL) Trim #628</td>
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<tr>
<td>Saddle ............(HAL) Trim #629</td>
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1965 Fabric and Vinyl

<table>
<thead>
<tr>
<th>Fabric Codes ( )</th>
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<tbody>
<tr>
<td>Green ..................(FGL) Trim #610</td>
</tr>
<tr>
<td>Blue ..................(FHL) Trim #611</td>
</tr>
<tr>
<td>Fawn ..................(FFL) Trim #613</td>
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</table>

<table>
<thead>
<tr>
<th>Vinyl Codes ( )</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black ..................(HBL)</td>
</tr>
<tr>
<td>Blue ..................(HDL)</td>
</tr>
<tr>
<td>Fawn ..................(HFL)</td>
</tr>
<tr>
<td>Black ..................(HBL)</td>
</tr>
</tbody>
</table>
All of our kits are made with genuine Walnut Veneer just as BUICK used.

We use no stain or coloring of any type so you are assured of seeing only the natural color of the walnut, again as per original. Each piece is sanded and coated three times with clear satin to duplicate the original texture and finish. Adhesive backing is incorporated to give the ease of “peel and stick” installation.

All panels are steel rule die cut so they fit as the originals. Door panels come without holes (set up for power windows). Holes will have to be made for crank window and remote mirror applications. Rear seat panels are included in door kits. 1965 door panels come with black lines already painted. Please state if you have air conditioning or not. Due to variation in original molds, minor trimming with a hobby knife or razor blade may be required.

1965 Standard Interior Door Kits.
WKD65S....(Horizontal Grain as Original).......$65.75 pr.
WKD65SV...........(Vertical Grain)....................$49.50 pr.

1965 Standard Interior Full Kit.
WK65S...........................................................$193.00 kit

Deluxe Wood Panel Kits

Door Panel Kits
WKD634........................................................$112.50 set
1965 Riviera wood door panel kit. Four pieces w/ lines.
WKD65........................................................$179.00 set

Console Kits
1964 Riviera w/o a.c. wood console panel kit. Five pieces.
WKC64........................................................$137.50 set
1964 Riviera with a.c. wood console panel kit. Five pieces.
WKC64A ......................................................$137.50 set
1965 Riviera All Wood console panel kit. Four pieces.
WKC65........................................................$127.50 set

Full Interior Kits
1964 Riviera w/o a.c. wood panel kit. All 9 interior pieces.
WK64 ........................................................$240.00 set
1964 Riviera with a.c. wood panel kit. All 9 interior pieces.
WK64A ......................................................$240.00 set
1965 Riviera wood panel kit. All 8 pieces.
WK65 ........................................................$259.00 set
Seat Belts

Quality made aftermarket seat belts come in various colors and styles. Colored belts: add $3 and code, are custom made and not returnable. Please see our website for colors. 74” recommended for fronts, 60” for rears. Per person.

(Chrome Lift Lever Style)

Lap Belts come standard with authentic style chrome buckle. Black (B), tan (T), rust (R), dark brown (DB), orange (O), glove red (GR), maroon (M), charcoal (C), navy blue (NB), powder blue (PB), turquoise (TQ), ivory (I), white (W), gray (G), silver (S), dark green (DG).

SB20074B...................(74" Black) .....................$32.00 ea.
SB20060B...................(60" Black) .....................$32.00 ea.
SBH200....................(Hardware Kit) ....................$5.25 ea.

Plastic Push Button Style

Lap belts with push-button plastic buckle. Black (B), Taupe (T), Maroon (M), Light Gray (LG), Blue (U). Sizes available are 60” and 74” for the black, light gray and taupe. The blue and maroon are available in 74” only. Colored belts, (add $3 and code), are custom made and not returnable.

SB200P74B.................(74" Black) .....................$32.00 ea.
SB200P60B.................(60" Black) .....................$32.00 ea.
SBH200........................(Hardware Kit) .................$5.25 ea.

Metal Push Button Style

Lap belts with push-button metal buckle. Black (B), Taupe (T), Gray (G). Colored belts, (add $3 and code), are custom made and not returnable.

SB200M74B................(74" Black) .....................$32.00 ea.
SB200M60B................(60" Black) .....................$32.00 ea.
SBH200........................(Hardware Kit) .................$5.25 ea.

Seat Belt Hardware Kit

SBH200 ...............................................................$5.25 ea.

Seat Belt Buckle Emblems

Buick blue, white and red Tri-Shield. Fits well on our Lift Lever Seat Belts.
D418B......................................................$8.50 ea.

Old Style Buick Coat of Arms. Fits well on our Lift Lever Seat Belts.
TBE550.....................................................$7.50 ea.

GM Mark of Excellence. Fits well on our Lift Lever Seat Belts.
D55..........................................................$3.75 ea.

D55E.........................................................$6.50 ea.

SBE672......................................................$6.50 ea.

Bucket Seat Hinge Cap

1963-1965 Riviera
HC625......................................................$12.00 ea.


Fits 1970-1972 Riviera. Bright chrome bezel and button. Retainer is not included.
SB692.......................................................$18.00 ea.
We have a few of the exact original grain and colors and hope to add more.  
Please send a small piece of your headliner and we will do our best to match it. If we do not have the exact grain we will send you a sample of the closest color we have.  
OUR headliners come with extra material to cover your visors.

1963-1965

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<th>Original Grain Material</th>
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<td>Silver</td>
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<td>HLB635LB.....Light Blue...$129.50</td>
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Non-Original Fineweave Grain $210.25 ea.

| HLF635..................Black...................$210.25 ea. |
| HLF635LB............Light Blue.............$210.25 ea. |
| HLF635BB............Bright Blue...........$210.25 ea. |
| HLF635B.................Beige.................$210.25 ea. |

Sunvisor Recovering Service

1963-1965 All.
Please carefully remove your material before sending the sunvisors to us. The price includes material and new chrome ends installed. We cannot recover badly warped visors. Recovering service.
SR635...........................................................$72.25 ea.

Package Shelf Material

All models as required. Woven straw material duplicates the texture and appearance of the original. Comes in 18” x 64” roll. It can be applied to hardboard with spray adhesive (SA360), then trimmed to fit. Paint to match. All models as required.
PS300 ...........................................................$59.50 ea.

1963-1965 Rear Sail Panels
Ready to install, already covered with headlining material.
SP635............................................................$99.50 pr.

Bare Panels - you cover yourself.
SP635B ............................................................$99.50 pr.

1982-1986 Convertible Top Boots
TB826 .............................................................$177.25 ea.

1982-85 Convertible Top Cylinders
We now have new convertible top cylinders for all 1982-1985 Riviera.
TC825R ............................................................$100.00 ea.

Sound Deadening Material

Heavy, Black, Tar type material.
SD300...........................39” x 72”.......................$44.75 ea.

Waffle pattern, Dark Brown, more paper type.
SD301.........................27” x 36”....................$27.50 ea.

SD302..........................42” x 72”.....................$37.50 ea.
Custom Form Molded Carpet Sets

Our carpets are Form Press Molded to manufacturers specifications for correct fit and easy installation. All sets include matching vinyl heel pad on drivers side, molded foot wells and jute underpadding. Our carpets are made from Dorsett roll goods, the highest quality automotive carpet available today.

When ordering, please specify color number, year, model and style of car. Colors listed are "names" only and do not imply any exact shade, color or trim code that may have been originally offered. FREE samples are available by sending S.A.S.E. We strongly suggest that you receive a sample before you purchase any carpet. You may also visit our website www.oldbuickparts.com and see group 15 for a color sampling of our carpets. Sorry, no returns on custom made items.

500 Series 80/20
Nylon Loop
$179.50
COLORS AVAILABLE:
C501 - Black
C506 - GM Blue
C508 - Turquoise
C509 - Olive Green
C510 - Brown
C511 - Light Saddle
C512 - Sky Blue
C515 - Red
C521 - Medium Saddle
C522 - Lt. Blue
C523 - Gold
C525 - Maroon
C527 - Gray
C540 - Midnight Blue
C543 - Ford Tan
C544 - Emberglow
C546 - Lt. Oxblood
C557 - Gun Metal Gray
C559 - Ivy Gold
C565 - Red
C570 - Gold
C571 - Fawn

Jute Padding 36" x 72".
For under carpet padding and sound control.

Grommet for dimmer Switch on carpet floor. 1" hole.
SG360....................$9.50 ea.

Carpet By the Yard - add "Y"

800 Series 100% Nylon
CUT PILE $179.50
COLORS AVAILABLE:
C801 - Black
C8019 - Medium Opal
C802 - Blue
C807 - Dark Gray
C8075 - Medium Gray
C8078 - Medium Quartz
C810 - Brown
C812 - Royal Blue
C815 - Dark Red
C8170 - Lapis Blue
C818 - Ocean Blue
C820 - Saddle
C825 - Maroon
C826 - Titanium
C8275 - Agate
C830 - Buckskin
C832 - Dark Sapphire
C8335 - Med. Neutral
C834 - Sand
C835 - Firethorn
C840 - Navy Blue
C8405 - Dark Navy
C849 - Jade Green
C851 - Biscuit
C853 - Silver
C854 - Caramel
C865 - Mocha
C8655 - Med. Mocha
C868 - Med. Dark Gray
C871 - Taupe
C875 - Oxblood
C8835 - Med. Beige
C8935 - Adriatic Blue
C8945 - Dk. Graphite
C897 - Charcoal

Essex Premium
Plush Pile
$249.50
COLORS AVAILABLE:
C1001 - Black
C1024 - Med. Dark Graphite
C1033 - Blue
C1038 - Charcoal
C1054 - Caramel
C1060 - Brown
C1062 - Med. Dark Flint
C1067 - Dark Taupe
C1076 - Prairie Tan
C1079 - Dark Slate

500 Series 80/20
Nylon Loop $179.50
COLORS AVAILABLE:
C501 - Black
C506 - GM Blue
C508 - Turquoise
C509 - Olive Green
C510 - Brown
C511 - Light Saddle
C512 - Sky Blue
C515 - Red
C521 - Medium Saddle
C522 - Lt. Blue
C523 - Gold
C525 - Maroon
C527 - Gray
C540 - Midnight Blue
C543 - Ford Tan
C544 - Emberglow
C546 - Lt. Oxblood
C557 - Gun Metal Gray
C559 - Ivy Gold
C565 - Red
C570 - Gold
C571 - Fawn

Carpet for Door Panel Bottoms
All years and models. 8" wide. State carpet number.
DPC610 ...............................................................$59.50 pr.

1963-1975 Kick Panels
KP634..........................$29.75 pr.
1965 Kick Panels
KP65............................$29.75 pr.

Trunk Mats
1963-1975 all.
TM615...........Black with white logo........$139.00 ea.
TM615S........Saddle with white logo.......$139.00 ea.
### 1963-1976 Accessory Floor Mats

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### Floor Mat Set - Universal 4 Piece Set


Select Carpet Type And Color Below

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<td>Graphite</td>
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<td>Flame Red</td>
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Rear Window Package Shelf
(Shipped oversize)
PS635B......................(Black w/o holes)..................$51.00 ea.
PS635BH...................(Black w/ holes)..................$51.00 ea.
PS713.........................................................$56.00 ea.

Package Shelf Jute Insulation
PJ635...............................................................$15.00 ea.
PJ713...............................................................$20.00 ea.

Sound Deadening Material (15.492)
All Years. 39" x 72"
SD300.............................................................$44.75 ea.

Firewall Insulators (15.280)
1963 thru 1965 All.
FI635R............................................................$189.50 ea.

Trunk Panel Cardboard Kits

1963-1965
For cars without remote trunk release.
5 piece gray.
TPK635.................................................................$78.25 ea.

1963-1965
For cars with remote trunk release.
5 piece gray.
TPK635R.............................................................$75.25 ea.

TPK667R.............................................................$70.25 ea.

TPK680R.............................................................$38.50 ea.

1971-1972 All. 4 piece. Black.
TPK712R.............................................................$70.25 ea.

1973 All. 4 piece. Black.
TPK73R.............................................................$70.25 ea.

TPK746R.............................................................$77.25 ea.
Trunk Lining Material

1963-1966  Tan weave foam back trunk material. Foam backed. 3 yards needed. 4 1/2 yards with spare tire cover. 48" wide.
              TM616...............................................................$TOS yd.
1966-2010  Dark gray trunk material. 54" wide.
              TM660 ..............................................................$19.75 yd
1966-2010  Black trunk material. 54" wide.
              TM660B .............................................................$19.75 yd
              TLK713 .................................................................$119.75 kit

Spare Tire Covers - 1963 thru 1965
Fully molded, sewn and complete as original (15.100)

1963 Early Models with full spare tire cover.
              STC63 ..........................................................$inquire ea.
1963-1965
   1963: Late models;
              STC635 .............................................................$51.00 ea.

Trunk Cover Kit

1963-1965 Riviera
Trunk Insulation Pre-Cut Kit With ABS Cover.
Ready to install.

This is a new product that includes die-cut insulation and a smooth ABS cover to completely cover the underside of the trunk. Fastened with pins in holes in the lid. Kit Includes:
- Trunk Insulation
- ABS Cover
- Spray Adhesive & Metal Tape
- Installation Instructions

This kit will add an additional level of noise and sound dampening.
A Similar kit is also available for the hood.
Available Options:

              TC635 ................................................................. $116.50 ea.
**SHOP MANUALS:** A Shop Manual is **ESSENTIAL**. This should be your very first purchase after buying your car. These fully illustrated books were originally developed by BUICK for trained BUICK mechanics. They offer in detail, description and analysis as well as maintenance and step by step overhaul procedures. All of our Shop Manuals are **Full Size** as originals and feature the clearest print and pictures available in a “xerox” type copy. The covers are “in color” and protected by a heavy clear plastic to keep them clean. As an additional feature, each manual is spiral bound in plastic for long lasting use.

**CD-ROM:** Most shop manuals on CD-ROM contain Buick production facts and figures, shop/service manual, body service manual, parts book, all applicable supplements, sales literature, product information and trivia. This is a complete package.

**FISHER BODY MANUALS:** These books are “Shop Manuals” for the Body of the car. Topics include Doors, Panels, Weatherstripping, Glass, Glass Channels and all interior.

**OWNERS MANUALS:** Originally placed in the glove compartment of each car. They contain a wealth of information on awareness, instruction and maintenance of your newly purchased car.

**CHASSIS AND BODY PARTS BOOKS:** These books were sent to BUICK dealerships for their parts department staff to recognize and identify parts. The illustrations within, enable you to find the “group” and “part number” of each part - then identify.

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**Shop Manuals**

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**Misc. Literature**

1970 "Engineer Approved Accessories" pamphlet.
AL70 .......................................................... $11.00 ea.

**Assembly Manuals**

AM69B ..................................................... 1969 All ............. $29.50 ea.
AM70 ..................................................... 1970 All ............. $29.50 ea.
AM72 ..................................................... 1972 All ............. $29.50 ea.

**GN, T-Type and GNX**

This book was the first to cover every Buick Regal Turbo Car from 1978-1987.
GB1 .......................................................... $25.75 ea.

---

**Dennis Kirban’s Guide**

To Buying a Used 1986 and 1987 Buick Turbo Regal, Grand National, GNX.
KG1 .......................................................... $20.50 ea.

---

**Dennis Kirban’s Guide**

To 1986 & 1987 Buick Turbo Regal, Grand National, GNX.
KG2 .......................................................... $36.00 ea.
1/4" - 3/16" Hole size.
1/2" x 1/2".
MC3 .........................$0.50 ea.
MC3B Box 100 ......$25.00 ea.

1/2" Head diameter.
5/16" Hole size.
MC5 .......................$0.25 ea.
MC5B Box 100 ......$25.00 ea.

1/2" Head diameter.
1/4" Hole size.
MC12 .......................$0.50 ea.
MC12B Box 100 ......$25.00 ea.

5/8" x 5/8" Head.
5/16" Hole size.
MC13 .......................$0.50 ea.
MC13B Box 50 ......$12.50 ea.

3/4" Head diameter.
5/16" - 3/8" Hole size
MC16 .......................$0.50 ea.
MC16B Box 100 ......$25.00 ea.

3/4" x 15/16" Head.
5/16" Hole size.
MC17 .......................$0.50 ea.
MC17B Box 100 ......$25.00 ea.

1/16" x 9/16" Head.
5/16" Hole size.
MC20 .......................$0.50 ea.
MC20B Box 100 ......$25.00 ea.

1" x 7/8" Head.
5/16" - 3/8" Hole size.
MC21 .......................$0.50 ea.
MC21B Box 50 ......$25.00 ea.

7/8" x 7/8" Head.
5/16" - 3/8" Hole size.
MC22 .......................$0.50 ea.
MC22B Box 50 ......$25.00 ea.

1" x 1 1/8" Head.
5/16" - 3/8" Hole size.
MC24 .......................$0.50 ea.
MC24B Box 50 ......$12.50 ea.

5/8" x 5/8" Head.
1/4" to 5/16" Hole size.
Tabs can be bent or cut to fit smaller moldings.
MC54 .......................$0.50 ea.
MC54B Box 25 ......$7.75 ea.
### Moulding Clips Threaded Type, (Nuts Included)

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<td>1 3/4&quot;</td>
<td>10 - 24 x 5/8&quot; stud. MC76..</td>
<td>$0.75</td>
</tr>
</tbody>
</table>

### Universal Break-Off Type

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 - 24 x 3/4&quot; stud.</td>
<td>MC1</td>
<td>$1.00</td>
</tr>
</tbody>
</table>

### Door Panel Fasteners

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/4&quot;</td>
<td>Head Dia.</td>
<td>$0.50</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>Stem Length.</td>
<td>$0.50</td>
</tr>
<tr>
<td>1/4&quot;</td>
<td>Fits Hole Size.</td>
<td>$0.50</td>
</tr>
<tr>
<td>DPF1</td>
<td>Head Dia.</td>
<td>$1.00</td>
</tr>
<tr>
<td>DPF2</td>
<td>Stem Length.</td>
<td>$1.00</td>
</tr>
<tr>
<td>DPF3</td>
<td>Fits Hole Size.</td>
<td>$1.00</td>
</tr>
</tbody>
</table>

### Misc. Retainers

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>7/16&quot;</td>
<td>Head Dia.</td>
<td>$1.00</td>
</tr>
<tr>
<td>7/16&quot;</td>
<td>Stem Length.</td>
<td>$1.00</td>
</tr>
<tr>
<td>1/8&quot;</td>
<td>Fits Hole Size.</td>
<td>$1.00</td>
</tr>
<tr>
<td>WF2</td>
<td>Head Dia.</td>
<td>$0.75</td>
</tr>
<tr>
<td>WF3</td>
<td>Stem Length.</td>
<td>$0.75</td>
</tr>
<tr>
<td>WF4</td>
<td>Fits Hole Size.</td>
<td>$0.75</td>
</tr>
</tbody>
</table>
### Push-In Clips

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>7/8&quot;</td>
<td>For 5/16&quot; - 3/8&quot; hole.</td>
<td>$0.75 ea.</td>
</tr>
<tr>
<td>1 1/4&quot;</td>
<td>For 3/8&quot; hole.</td>
<td>$0.75 ea.</td>
</tr>
<tr>
<td>1 3/4&quot;</td>
<td>For 3/8&quot; hole.</td>
<td>$2.25 ea.</td>
</tr>
</tbody>
</table>

### Nylon Clips

Push into oval holes in panels, then moulding snap over them.

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>7/16&quot;</td>
<td></td>
<td>$2.25 ea.</td>
</tr>
<tr>
<td>9/16&quot;</td>
<td></td>
<td>$2.25 ea.</td>
</tr>
<tr>
<td>3/16&quot;</td>
<td></td>
<td>$2.25 ea.</td>
</tr>
</tbody>
</table>

### Universal Wire Moulding Clips

Push-in Type

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16&quot;</td>
<td>1/2&quot; Moulding.</td>
<td>$0.50 ea.</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>Hole size.</td>
<td>$0.50 ea.</td>
</tr>
</tbody>
</table>

### Chrome Trim Screws

#### #6 Chrome Plated Phillips Oval Head

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>6x1/2&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>6x5/8&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>6x3/4&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>6x7/8&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>6x1 1/4&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
</tbody>
</table>

#### #8 Chrome Plated Phillips Oval Head

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>8x3/8&quot; w/ #6 Head</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>8x1/2&quot; w/ #6 Head</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x5/8&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>8x7/8&quot;</td>
<td></td>
<td>$0.25</td>
</tr>
<tr>
<td>8x1&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x1 1/4&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x1 1/2&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x1 3/4&quot; w/ #6 Head</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x1 1 1/4&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>8x1 1 1/2&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
</tbody>
</table>

#### #10 Chrome Plated Phillips Oval Head

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>10x1/2&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x5/8&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x3/4&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x1&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x1 1/4&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x1 1/2&quot;</td>
<td></td>
<td>$0.50</td>
</tr>
<tr>
<td>10x3/4&quot; w/ #6 Head</td>
<td></td>
<td>$0.75</td>
</tr>
</tbody>
</table>
Windshield and Backglass Moulding Clips

**1969-1975**
- **1969-1970:** LeSabre and Wildcat two door models. Backglass. 22 per car;
- **1971-1972:** All Electra, LeSabre and Wildcat four door hardtops. Backglass. As required;
- **1971-1972:** All Electra. Backglass. As required;
- **1973-1975:** All windshield. Backglass and 1/4" glass. As required.

**1968-1971**
- 1968: All with soft roof trim. Windshield upper and side. Backglass. As required;
- **1969-1971:** All windshield and backglass. As required.

**1973-1975**
- All windshield. Backglass and 1/4" glass. As required.

**1966-1975**
- All as required. Windshield and Backglass. (Emergency - screw-on type).

**MC32**
- $0.75 ea.

**Other Windshield - Backglass Clips (Use as required)**

- Windshield & backglass clips. Use as required. MC43.............$0.75 ea.
- Windshield & backglass clips. Use as required. MC41 ..............$0.75 ea.
- Windshield & backglass clips. Use as required. MC44 ..............$0.75 ea.
- Windshield & backglass clips. Use as required. MC42..............$0.75 ea.
- Windshield & backglass clips. Use as required. MC39..............$1.00 ea.

Window Rollers (see also window bearings on next page)

**1968-1973**
- All windshield and Backglass (Emergency) As required.

**1968-1971**
- 1968: All with soft roof trim. Windshield upper and side.

**1965-1968**
- All windshield and Backglass. As required.

**MC34**
- $0.75 ea.

**1966-1975**
- All as required. Windshield and Backglass.

**MC37**
- $1.75 ea.

**1974-2015**
- All as required.

**MC101**
- $1.00 ea.

**1963-1965**
- Back Glass. 20 needed per car.

**1963-1966**
- MC91..............$1.00 ea.

**1968 thru 1995 all as required. 5/16 wide**
- WR785......$6.50 ea.

**1968-1975 as required. 5/16 w.**
- WR685...$16.00 ea.

**1972 thru 1999 all as required. .11/64" id**
- WR727...........$2.25 ea.
Flat Nuts *(8.921)*
For attaching monograms, emblems, etc. with studs. Measure your stud diameter.

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>FN1</td>
<td>1/16&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN1P</td>
<td>Pack of 25</td>
<td>$4.75</td>
</tr>
<tr>
<td>FN2</td>
<td>3/32&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN2P</td>
<td>Pack of 25</td>
<td>$4.75</td>
</tr>
<tr>
<td>FN3</td>
<td>1/8&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN3P</td>
<td>Pack of 25</td>
<td>$4.75</td>
</tr>
<tr>
<td>FN4</td>
<td>5/32&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN4P</td>
<td>Pack of 25</td>
<td>$4.75</td>
</tr>
<tr>
<td>FN5</td>
<td>3/16&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN5P</td>
<td>Pack of 25</td>
<td>$4.75</td>
</tr>
<tr>
<td>FN6</td>
<td>1/4&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN6P</td>
<td>Pack of 25</td>
<td>$5.75</td>
</tr>
<tr>
<td>FN7</td>
<td>5/16&quot;</td>
<td>$0.25 ea.</td>
</tr>
<tr>
<td>FN7P</td>
<td>Pack of 25</td>
<td>$5.75</td>
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</tbody>
</table>

*Round Flat Nuts* *(8.921)*

<table>
<thead>
<tr>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>FN8</td>
<td>1/8&quot;…. $0.25 ea.</td>
</tr>
<tr>
<td>FN8P</td>
<td>Pack of 25 $5.75</td>
</tr>
<tr>
<td>FN9</td>
<td>3/16&quot;…. $0.25 ea.</td>
</tr>
<tr>
<td>FN9P</td>
<td>Pack of 25 $5.75</td>
</tr>
</tbody>
</table>

*Cage Nuts /"U" Nuts* *(8.155)*

<table>
<thead>
<tr>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>CN363</td>
<td>$1.75 ea.</td>
</tr>
</tbody>
</table>

*Thread Cutting Nuts*
Sold in packs of 25 pieces *(8.921)*

<table>
<thead>
<tr>
<th>Size</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>TCN516</td>
<td>5/16&quot; Hex. For 1/8&quot; stud. 7/16&quot; washer OD. Zinc plated.</td>
<td>$4.25 pack</td>
</tr>
<tr>
<td>TCN38</td>
<td>3/8&quot; Hex. For 3/16&quot; stud. 1/2&quot; washer OD. Zinc plated.</td>
<td>$4.25 pack</td>
</tr>
<tr>
<td>TCN316</td>
<td>3/8&quot; Hex. For 3/16&quot; stud. 5/8&quot; washer OD. Zinc plated.</td>
<td>$4.25 pack</td>
</tr>
<tr>
<td>TCN1132</td>
<td>11/32&quot; Hex. For 5/32&quot; stud. 9/16&quot; washer OD. Zinc plated.</td>
<td>$4.50 pack</td>
</tr>
<tr>
<td>TCN14</td>
<td>7/16&quot; Hex. For 1/4&quot; stud. 9/16&quot; washer OD. Zinc plated.</td>
<td>$4.25 pack</td>
</tr>
<tr>
<td>TCN716</td>
<td>7/16&quot; Hex. For 1/4&quot; stud. 11/16&quot; washer OD. Zinc plated.</td>
<td>$4.50 pack</td>
</tr>
</tbody>
</table>

*Window Bearings*

<table>
<thead>
<tr>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1968-74</td>
<td>as required. low profile. 1 7/32&quot; dia.</td>
<td>$3.75</td>
</tr>
<tr>
<td>1968-74</td>
<td>as required. 1&quot; dia.</td>
<td>$3.75</td>
</tr>
<tr>
<td>1968-74</td>
<td>as required. 1&quot; dia. high cap.</td>
<td>$3.75</td>
</tr>
</tbody>
</table>
Laser Cut License Plates
These beautiful license plates are made of durable high impact acrylic and are approximately 3/16" thick. Hand inlaid design.

1913 Buick Logo
Black acrylic with bright red square. The "Buick" is shiny mirror like.
LP1 ........................................... $25.75

Buick Tri-Shield - Gold
Black acrylic with gold mirror lettering. Tri-Shield is red, white and blue inlay.
LP9 ........................................... $25.75

Buick Tri-Shield - Silver
Black acrylic with silver mirror lettering. Tri-Shield is red, white and blue inlay.
LP8 ........................................... $25.75

Grand National
Black plate, red and yellow "6" with gold lettering.
LP6 ........................................... $9.75

T-Type Turbo 6
Black acrylic with bright yellow/red laser cut and inlaid insignia.
LP7 ........................................... $25.75

Silk Screened License Plates
Heavy gauge embossed aluminum plate.

Buick Tri-Shield
Black with white shield and white "BUICK" lettering.
LP2 ........................................... $9.75

Buick Gold Hawk
Black with gold BUICK Hawk. Sharp!
LP3 ........................................... $9.75

GS by Buick
Black with red "GS" and white "Fast with Class"
LP4 ........................................... $9.75
Buick License Plates - Frames and Accessories

License Plate Frame Solid Brass

These heavy, solid brass frames have "BUICK" stamped in the center flanked by the buick tri-shield. Gold & Chrome (pictured) available.
Gold - LP13 ...........................................$25.75
Chrome - LP12 ...........................................$25.75

License Plate Grand National

Bad to the bone.
LP19 .....................................................$7.25

License Plate Cover Bubble Cover

Protect your License plate with this clear see-thru bubble cover.
LP14 .....................................................$15.50

"GO BUICK"

These were found recently in the back room of an old Buick Dealership in Bayonne, NJ. Estimates are that these were from the 1970's.
LP18 .....................................................$6.25

Stainless Steel License Plates

Shiny Stainless Steel license plate with clear lettering.
Tri-Shield is red, white and blue.
LP10 (Clear Letters) ...............................$25.75
LP11 (GOLD Letters) .............................$25.75
LP20 (BLACK Letters) ...........................$25.75
IGNITOR ELECTRONIC IGNITION KITS        NO.         PRICE

8 CYLINDER
1937-1953 ALL Straight 8, 6 volt, negative ground ........................................PI1183N6 $82.25
1937-1953 ALL Straight 8, 12 volt, negative ground (original distributor) ........PI1183 $74.75
1953-1956 ALL V-8 Mechanical advance under baseplate .........................PI1185LSC $69.50
1957-1974 ALL V-8 Except 215, 300, 340 Engines .............................PI1181 $67.50
1957-1974 ALL V-8 (IGNITOR II) ......................................................PI91181 $95.25

6 CYLINDER
1968-1974 All ..................................................PI1162A $67.50
1962-1967 V-6 Engine ..................................................PI1164 $67.50
1962-1967 V-6 Engine (Odd Fire) ..................................................PI1165 $67.50

HIGH PERFORMANCE COILS (40,000 Volt With Stock Appearance)
1937-1953 ALL Straight 8, 6 volt, negative ground (BLACK) ..................PC45011 $35.75
1937-1953 ALL Straight 8, 6 volt, negative ground (CHROME) .............PC45001 $44.00
1953-1974 ALL (BLACK) ..................................................PC40011 $29.50
1953-1974 ALL (CHROME) 12 v ........................................PC40001 $37.50
1953-1974 ALL (FOR IGNITOR II APPLICATIONS ONLY) (CHROME) 12 v........PC45001 $44.00
1953-1974 ALL (FOR IGNITOR II APPLICATIONS ONLY) (BLACK) 12 v ..........PC45011 $35.75
Coil Bracket ..................................................CB350 $6.75
Coil Bracket (CHROME) ..................................................CB350C $9.50

HIGH PERFORMANCE SPARK PLUG WIRES
Low 500 ohm/ft. resistance with spiral wound alloy to suppress electromagnetic radiation plus redundant current paths.

V-8 7.0mm STOCK-LOOK CUSTOM SET
1960-1967 Special, Skylark, GS (Ex 1967 GS 400) ..........................PW708103 $39.50
1953-1960 All ..................................................PW708103 $39.50
1967-1966 Lesabre, Wildcat, Invicta, Electra, Riviera
   All 364,401,425 Engines ..................................................PW708105 $39.50
1967 GS -400 ................................................................PW708102 $39.50
1968-1974 All 350, 400, 430, 455 w/o HEI ........................................PW708102 $39.50

6 CYLINDER 7.0mm STOCK-LOOK CUSTOM SET
1968-1974 ALL ..................................................PW706101 $39.50
nw. oldbuickparts.com

Cars, LLC
205 Pearl Street
Neshanic Station, NJ 08853

Telephone Number: 908-369-3666  Fax: 908-369-7595

Catalog Order Form

YEAR__________________________ CARB.________________________

NAME__________________________ TRANS.________________________

SUPER, ROADMASTER

SERIES________________________ POWER BRAKES________________________

40,50,70,4800,ETC.

BODY STYLE_____________________ POWER STEERING_______________________

ENGINE, CU. IN._________________ AIR CONDITIONING________________________

CREDIT CARD BILLING ADDRESS

COMPANY ______________________________________ COMPANY ______________________________________

NAME  _________________________________________ NAME  ________________________________________

ADDRESS  ______________________________________ ADDRESS  _____________________________________

CITY__________________  STATE _____  ZIP  ________ CITY__________________  STATE _____  ZIP  _______

DAYTIME TELEPHONE  __________________________ EVENING TELEPHONE  __________________________

NOTE: ALWAYS GIVE STREET ADDRESS: UPS AND TRUCK LINES CANNOT DELIVER TO POST OFFICE BOXES.

<table>
<thead>
<tr>
<th>QTY</th>
<th>GROUP NUMBER</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>PRICE EACH</th>
<th>TOTAL PRICE OF ITEMS</th>
</tr>
</thead>
</table>

Credit Card Information

- Visa
- Mastercard
- Discover

IMPORTANT: COPY ACCOUNT NUMBER FROM YOUR CREDIT CARD

EXPIRATION DATE  MONTH  YEAR  CVV2

3 Digits on Back

SUB TOTAL
US Shipping Add 10% ($9.50 Min.)
US Residential Delivery ($1.50/$2.50)*
NJ Addresses Add 7% Sales Tax

TOTAL AMOUNT

*Note: UPS charges extra for residential type delivery ($1.10) as well as an extended rural area delivery fee ($1.50). These charges are not well defined by UPS and may affect your order total. We suggest you include these charges if you are unsure. We will gladly refund your money if not required.

NOTE: ADDRESS ABOVE MUST BE EXACTLY AS IT APPEARS ON YOUR STATEMENT

SIGNATURE_________________________________
Benefits of Membership

- Membership card, decal and club cards.
- Six bimonthly issues of *the Riview*, our 36-page color magazine with Technical Tips, Members Showcases Classifieds and more.
- Free 45-word advertisement per member, per issue.
- Access to the “Members Only” section of our website.
- Access to past issues of *the Riview*, posted on our website.
- Access to technical advice and our extensive library.
- Participation in international and local events.
- International Air Mail included.

Methods of Payment

1. Online payments are accepted by credit card or PayPal on our website at www.rivowners.org.
2. Checks and Money Orders made out to “Riviera Owners Association” or “ROA.” Applicants outside the USA must use checks drawn on a US bank and made payable in US dollars.
3. Complete the information below to pay by credit card.

We accept: 

Amount enclosed $ __________________

Acct. # ___________________ - ___________________ - ___________________ - ___________________ Exp. Date (MM/YY) ___________________

Print Name on Card ___________________ Signature ___________________

Mail to ROA, P.O. Box 261218, Denver, CO 80226-9218
Ordering Instructions

ORDER BY TELEPHONE, FAX or ONLINE
Monday through Friday, 8:30 am to 5:00 pm.
Saturday 9.00 am to Noon. Please call in advance.
Telephone: 908-369-3666
Fax: 908-369-7595.

ORDER BY MAIL. Please use Catalog Item Order Form, giving complete information requested. Order by Part numbers. If you do not have enough space use back of the form or on a plain piece of paper.

Shipping and Handling Charges

Shipping, Handling and Insurance charges are shown on the order form. Add 10% to orders under $100.00 but not less than our $9.90 minimum shipping charge. We pay shipping on orders over $750.00 of in-stock, non special order items by within the 48 states. Not included are custom made items, rebuilt or special orders. Large items (fenders, hood, etc.) are shipped freight collect by common carrier. Foreign Customers please add 20% to order for shipping and handling. Additional shipping charges will apply to large or heavy items. (All Air Shipments, Blue Label, etc. are additional).

Means of Payment

Personal Checks: We will gladly accept your personal check and will not hold it for bank clearance if you provide your drivers license number on the check and we can obtain approval through a nationally recognized check clearing service. Should such approval not be obtained, we reserve the right to hold personal checks pending bank clearance.

Foreign: All orders are payable in U.S. funds only.

Guarantee - Returns

Your satisfaction is very important to us. If you are not satisfied with an item please phone and tell us why. We will accept any returned item within 30 days of the sale (call first to obtain RMA) provided it is in good unused condition and is returned prepaid with a copy of our receipt. Parts returned through no fault of CARS, Inc. will be subject to a restocking charge. We will then (at our option) replace the item or refund the original cost. Not included in this policy are custom made items such as yard goods, carpets etc., electrical items, and some used parts. Labor charges are not refundable. Returns will effect discount and free shipping programs. Absolutely no claims/returns can be made after 30 days.

Items returned without RMA approval # clearly marked on the outside of the box may result in loss of any return credit whatsoever.

Back Orders

In the event an item is not in stock at the time of the order, we will back order until the item comes in or for 30 days at which time you may request a refund.

Subject to Change

All prices, part numbers, specifications, policies and terms are subject to change without notice. All parts subject to prior sale. Always double-check when ordering. Not responsible for errors in print.

Large Order Discount

We will extend a discount of 10% on orders of new parts totalling over $1000 paid for by cash, personal check or US postal money order. Excluded are custom made items and all services. Friends and club members should find this advantageous by combining their orders to meet the quantity discount. All items, however, will be shipped to one address. Actual shipping charges will apply.

DEALER INQUIRIES WELCOME

CARS, Inc.
205 Pearl St.
Neshanic Station, NJ 08853
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